



Service Manual

GREE ELECTRIC APPLIANCES, INC. OF ZHUHAI



Table of Contents

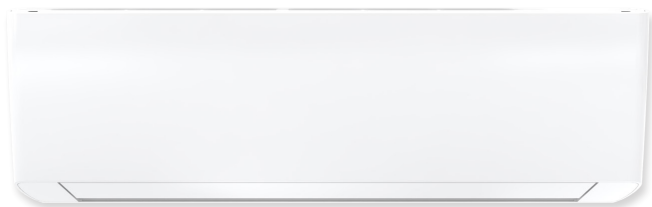
Part I : Technical Information	1
1. Summary.....	1
2.1 Specification Sheet.....	3
2.2 Capacity Variation Ratio According to Temperature	29
2.3 Cooling and Heating Data Sheet in Rated Frequency.....	30
3. Outline Dimension Diagram	31
3.1 Indoor Unit.....	31
3.2 Outdoor Unit.....	32
4. Refrigerant System Diagram	34
5. Electrical Part	35
5.1 Wiring Diagram	35
5.2 PCB Printed Diagram	40
6. Function and Control	46
6.1 Remote Controller Introduction for YAG1FB3(WiFi).....	46
6.2 Remote Controller Introduction for YBE1FB6	51
6.3 Brief Description of Models and Functions	56
6.4 GREE+ App Operation Manual	60
6.5 Ewpe Smart App Operation Manual.....	61
Part II : Installation and Maintenance	62
7. Notes for Installation and Maintenance	62
8. Installation	67
8.1 Installation Dimension Diagram.....	67
8.2 Installation Parts-checking	69
8.3 Selection of Installation Location.....	69
8.4 Electric Connection Requirement	69

8.5 Installation of Indoor Unit.....	70
8.6 Installation of Outdoor Unit.....	72
8.7 Vacuum Pumping and Leak Detection.....	73
8.8 Check after Installation and Test Operation	74
9. Maintenance	75
9.1 Error Code List.....	75
9.2 Procedure of Troubleshooting	79
9.3 Troubleshooting for Normal Malfunction	93
10. Exploded View and Parts List.....	95
10.1 Indoor Unit.....	95
10.2 Outdoor Unit	101
11. Removal Procedure	109
11.1 Removal Procedure of Indoor Unit.....	109
11.2 Removal Procedure of Outdoor Unit.....	113
Appendix	131
Appendix 1: Reference Sheet of Celsius and Fahrenheit.....	131
Appendix 2: Configuration of Connection Pipe	131
Appendix 3: Pipe Expanding Method.....	132
Appendix 4: List of Resistance for Temperature Sensor.....	133

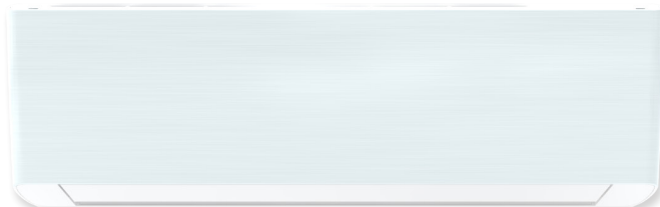
1. Summary

Indoor Unit:

A1 panel



A2 panel (White stripe panel, white front case)



A2 panel (Black mirror surface panel, silver front case)



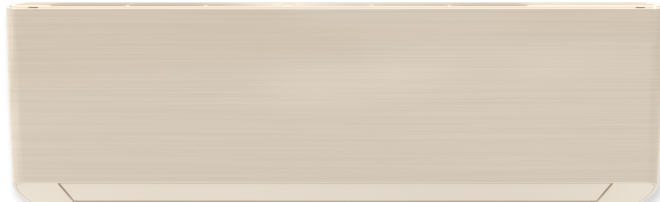
A2 panel (Black stripe panel, silver front case)



A2 panel (Black stripe panel, black front case)

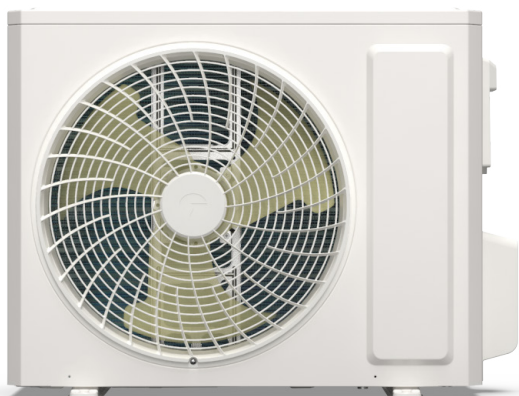


A2 panel (Champagne stripe panel, champagne front case)

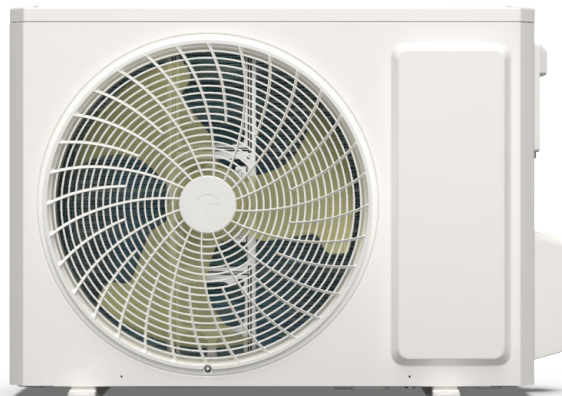


Outdoor Unit:

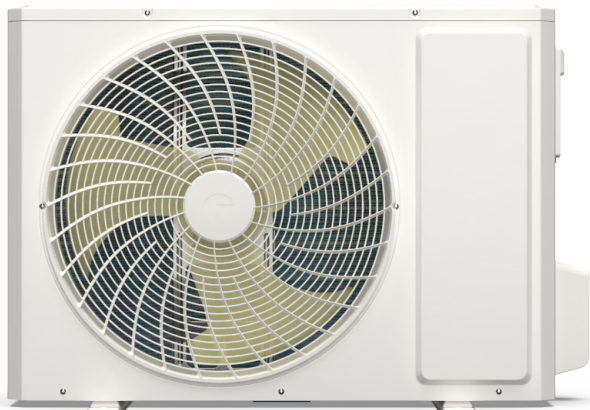
GWH09YCXB-K6DNA1C/O



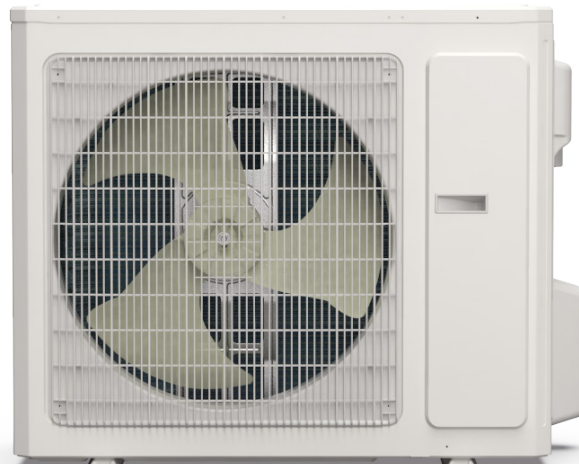
GWH12YCXD-K6DNA1B/O
GWH12YCXD-K6DNA1Z/O



GWH18ACDXF-K6DNA1A/O
GWH18YDXF-K6DNA1Z/O
GWH24YEXF-K6DNA1D/O
GWH24YEXF-K6DNA1Z/O



GWH18YE-S6DBA2A/O



Remote Controller:

YAG1FB3(WiFi)



YBE1FB6



Model list:

No.	Model	Product code	Indoor model	Indoor product code	Outdoor model	Outdoor product code	Remote Controller	
1	GWH09YCXB-K6DNA1C	CB437004900	GWH09YCXB-K6DNA1C/I	CB437N04900	GWH09YCXB-K6DNA1C/O	CB437W04900	YAG1FB3	
2		CB437004901				CB437W04901		
3		CB437004902				CB437W04900		
4		CB437004903				CB437W04901		
5		CB437004904				CB437W04900	YBE1FB6	
6	GWH09YCXB-K6DNA2C	CB466003000	GWH09YCXB-K6DNA2C/I	CB466N03000	GWH09YCXB-K6DNA1C/O	CB437W04900	YAG1FB3	
7		CB466003001				CB466N03001		
8		CB466003002				CB466N03002		
9		CB466003003				CB466N03003		
10		CB466003004				CB466N03004		
11	CB466003005	CB466N03000	CB437W04900					
12	GWH12YCXD-K6DNA1B	CB437004500	GWH12YCXD-K6DNA1B/I	CB437N04500	GWH12YCXD-K6DNA1B/O	CB437W04500		YAG1FB3
13		CB437004501				CB437N04500		
14		CB437004502				CB437N04502		
15		CB437004504				CB437N04504		
16		CB437004505				CB437N04505		
17		CB437004506				CB437N04506		
18	CB437004508	CB437N04505	CB437W04500	YBE1FB6				
19	GWH12YCXD-K6DNA2B	CB466002900	GWH12YCXD-K6DNA2B/I	CB466N02900	GWH12YCXD-K6DNA1B/O	CB466N02901	YAG1FB3	
20		CB466002901				CB466N02901		
21		CB466002902				CB466N02902		
22		CB466002903				CB466N02903		
23		CB466002904				CB466N02904		
24		CB466002905				CB466N02905		
25	CB466002907	CB466N02900	CB437W04501					
26	GWH12YCXD-K6DNA1Z	CB437005200	GWH12YCXD-K6DNA1Z/I	CB437N05200	GWH12YCXD-K6DNA1Z/O	CB437W05200		YAG1FB3
27	GWH12YCXD-K6DNA2Z	CB466003500	GWH12YCXD-K6DNA2Z/I	CB466N03500				
28	GWH18YDXF-K6DNA1A	CB437005301	GWH18YDXF-K6DNA1A/I	CB437N05300	GWH18ACDXF-K6DNA1A/O	CB497W16901		
29	GWH18YDXF-K6DNA1B	CB437004800	GWH18YDXF-K6DNA1B/I	CB437N04800	GWH18YDXF-K6DNA1B/O	CB437W04800		
30		CB437004801				CB437W04801		
31		CB437004803				CB437N04803		
32		CB437004804				CB437N04804		
33		CB437004805				CB437N04805		
34	GWH18YDXF-K6DNA2B	CB466003100	GWH18YDXF-K6DNA2B/I	CB466N03100	GWH18YDXF-K6DNA1B/O	CB466N03101	YAG1FB3	
35		CB466003101				CB466N03101		
36		CB466003102				CB466N03102		
37		CB466003103				CB466N03103		
38		CB466003104				CB466N03104		
39	CB466003105	CB466N03105	CB437W04801					
40	GWH18YDXF-K6DNA1Z	CB437005100	GWH18YDXF-K6DNA1Z/I	CB437N05100	GWH18YDXF-K6DNA1Z/O	CB437W05100		
41	GWH18YDXF-K6DNA2Z	CB466003400	GWH18YDXF-K6DNA2Z/I	CB466N03400				
42	GWH18YE-S6DBA1A	CB437002702	GWH18YE-S6DBA1A/I	CB437N02700	GWH18YE-S6DBA2A/O	CB466W00402		YAG1FB3
43		CB437002703						
44	GWH18YE-S6DBA2A	CB466000410	GWH18YE-S6DBA2A/I	CB466N00402				
45	GWH24YEXF-K6DNA1D	CB437004600	GWH24YEXF-K6DNA1D/I	CB437N04600	GWH24YEXF-K6DNA1D/O	CB437W04600		
46		CB437004601				CB437W04601		
47		CB437004602				CB437N04602		
48		CB437004603				CB437N04603		
49	GWH24YEXF-K6DNA2D	CB466003200	GWH24YEXF-K6DNA2D/I	CB466N03200	GWH24YEXF-K6DNA1D/O	CB466N03201	YAG1FB3	
50		CB466003201				CB466N03201		
51		CB466003202				CB466N03202		
52		CB466003203				CB466N03203		
53		CB466003204				CB466N03204		
54	CB466003205	CB466N03205	CB437W04601					
55	GWH24YEXF-K6DNA1Z	CB437005000	GWH24YEXF-K6DNA1Z/I	CB437N05000	GWH24YEXF-K6DNA1Z/O	CB437W03300		
56	GWH24YEXF-K6DNA2Z	CB466003300	GWH24YEXF-K6DNA2Z/I	CB466N03300				

2. Specifications

2.1 Specification Sheet

Model			GWH09YCXB-K6DNA1C GWH09YCXB-K6DNA2C
Product Code			CB437004900/CB437004902/CB437004904 CB466003000/CB466003004
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	2700
Heating Capacity		W	3000
Cooling Power Input		W	600
Heating Power Input		W	680
Cooling Current Input		A	3.1
Heating Current Input		A	3.7
Rated Input		W	1600
Rated Cooling Current		A	6.3
Rated Heating Current		A	7.1
Air Flow Volume		m ³ /h	660/590/540/490/450/420/390/180
Dehumidifying Volume		L/h	0.8
EER		W/W	4.5
COP		W/W	4.41
SEER		--	9
SCOP (Average/Warmer/Colder)		--	4.6/6.0/3.9
Application Area		m ²	12-18
Indoor Unit	Model		GWH09YCXB-K6DNA1C/I GWH09YCXB-K6DNA2C/I
	Product Code		CB437N04900/CB437N04902/CB437N04904 CB466N03000/CB466N03004
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98×633
	Cooling Speed	r/min	1300/1150/1070/1000/850/700/650/500
	Heating Speed	r/min	1250/1100/1050/1000/950/900/850
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.09
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXD _X W)	mm	635×22.8×306.3
	Swing Motor Model		MP24EB/MP24HF
	Swing Motor Power Output	W	1.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 41/38/36/34/30/26/22/19 Heating: 41/38/36/34/32/30/28
	Sound Power Level	dB (A)	Cooling: 58/52/50/48/44/40/36/33 Heating: 58/52/50/48/46/44/42
	Dimension (WXHXD)	mm	865X290X210
	Dimension of Carton Box (LXWXH)	mm	928X278X364
Dimension of Package (LXWXH)	mm	931X281X379	
Net Weight	kg	10.5	
Gross Weight	kg	12.5	

Outdoor Unit	Outdoor Unit Model		GWH09YCXB-K6DNA1C/O	
	Outdoor Unit Product Code		CB437W04900	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.	
	Compressor Model		QXF-A082zC170	
	Compressor Oil		ZE-G;ES RB68GX or equivalent	
	Compressor Type		Rotary	
	Compressor LRA.	A		15
	Compressor RLA	A		2.56
	Compressor Power Input	W		756.6
	Compressor Overload Protector			/
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-15~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		666×38.1×527
	Fan Motor Speed	rpm		850
	Fan Motor Power Output	W		30
	Fan Motor RLA	A		0.4
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m ³ /h		1950
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ400
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level	dB (A)		50
Sound Power Level	dB (A)		62	
Dimension(WXHXD)	mm		732X555X330	
Dimension of Carton Box (LXWXH)	mm		791X373X590	
Dimension of Package(LXWXH)	mm		794X376X615	
Net Weight	kg		27	
Gross Weight	kg		29.5	
Refrigerant			R32	
Refrigerant Charge	kg		0.7	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	16	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	3/8	
	Max Distance Height	m	10	
	Max Distance Length	m	15	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH09YCXB-K6DNA1C GWH09YCXB-K6DNA2C
Product Code			CB437004901/CB437004903 CB466003001/CB466003002/CB466003003/CB466003005
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	2700
Heating Capacity		W	3000
Cooling Power Input		W	600
Heating Power Input		W	680
Cooling Current Input		A	3.1
Heating Current Input		A	3.7
Rated Input		W	1600
Rated Cooling Current		A	6.3
Rated Heating Current		A	7.1
Air Flow Volume		m ³ /h	660/590/540/490/450/420/390/180
Dehumidifying Volume		L/h	0.8
EER		W/W	4.5
COP		W/W	4.41
SEER		--	9
SCOP (Average/Warmer/Colder)		--	4.6/6.0/3.9
Application Area		m ²	12-18
Indoor Unit	Model		GWH09YCXB-K6DNA1C/I GWH09YCXB-K6DNA2C/I
	Product Code		CB437N04900/CB437N04903 CB466N03001/CB466N03002/CB466N03003/CB466N03000
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98×633
	Cooling Speed	r/min	1300/1150/1070/1000/850/700/650/500
	Heating Speed	r/min	1250/1100/1050/1000/950/900/850
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.09
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	635×22.8×306.3
	Swing Motor Model		MP24EB/MP24HF
	Swing Motor Power Output	W	1.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 41/38/36/34/30/26/22/19 Heating: 41/38/36/34/32/30/28
	Sound Power Level	dB (A)	Cooling: 58/52/50/48/44/40/36/33 Heating: 58/52/50/48/46/44/42
	Dimension (WXHXD)	mm	865X290X210
	Dimension of Carton Box (LXWXH)	mm	928X278X364
Dimension of Package (LXWXH)	mm	931X281X379	
Net Weight	kg	10.5	
Gross Weight	kg	12.5	

Outdoor Unit	Outdoor Unit Model		GWH09YCXB-K6DNA1C/O
	Outdoor Unit Product Code		CB437W04901
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model		QXF-A082zC170
	Compressor Oil		ZE-G;ES RB68GX or equivalent
	Compressor Type		Rotary
	Compressor LRA.	A	15
	Compressor RLA	A	2.56
	Compressor Power Input	W	756.6
	Compressor Overload Protector		/
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	666×38.1×527
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
	Fan Motor RLA	A	0.4
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m ³ /h	1950
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ400
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	50
Sound Power Level	dB (A)	62	
Dimension(WXHXD)	mm	732X555X330	
Dimension of Carton Box (LXWXH)	mm	791X373X590	
Dimension of Package(LXWXH)	mm	794X376X615	
Net Weight	kg	27	
Gross Weight	kg	29.5	
Refrigerant		R32	
Refrigerant Charge	kg	0.7	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	15
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH12YCXD-K6DNA1B GWH12YCXD-K6DNA2B
Product Code			CB437004500/CB437004506/CB437004508 CB466002900/CB466002905
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	3500
Heating Capacity		W	3810
Cooling Power Input		W	875
Heating Power Input		W	952
Cooling Current Input		A	4.1
Heating Current Input		A	4.5
Rated Input		W	1850
Rated Cooling Current		A	7.3
Rated Heating Current		A	8
Air Flow Volume		m ³ /h	680/590/540/490/450/420/390/180
Dehumidifying Volume		L/h	1.4
EER		W/W	4
COP		W/W	4
SEER		--	8.5
SCOP (Average/Warmer/Colder)		--	4.4/5.4/3.5
Application Area		m ²	16-24
Indoor Unit	Model		GWH12YCXD-K6DNA1B/I GWH12YCXD-K6DNA2B/I
	Product Code		CB437N04500/CB437N04506 CB466N02900/CB466N02905
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98×633
	Cooling Speed	r/min	1350/1200/1120/1050/950/850/750/500
	Heating Speed	r/min	1350/1200/1140/1080/1020/960/900
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.09
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	635×22.8×306.3
	Swing Motor Model		MP24EB/MP24HF
	Swing Motor Power Output	W	1.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/39/37/35/32/29/23/19 Heating: 43/39/38/36/33/31/29
	Sound Power Level	dB (A)	Cooling: 58/53/51/49/46/43/37/33 Heating: 58/53/52/50/47/45/43
	Dimension (WXHXD)	mm	865X290X210
	Dimension of Carton Box (LXWXH)	mm	928X278X364
Dimension of Package (LXWXH)	mm	931X281X379	
Net Weight	kg	10.5	
Gross Weight	kg	12.5	

Outdoor Unit	Outdoor Unit Model		GWH12YCXD-K6DNA1B/O
	Outdoor Unit Product Code		CB437W04500
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model		FTz-AN108ACBD
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Rotary
	Compressor LRA.	A	/
	Compressor RLA	A	4.4
	Compressor Power Input	W	/
	Compressor Overload Protector		/
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-15~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	761.5×38.1×528
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
	Fan Motor RLA	A	0.4
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m ³ /h	2200
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ420
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	52
	Sound Power Level	dB (A)	64
Dimension(WXHxD)	mm	802X555X350	
Dimension of Carton Box (LXWXH)	mm	869X395X594	
Dimension of Package(LXWXH)	mm	872X398X620	
Net Weight	kg	29	
Gross Weight	kg	31.5	
Refrigerant		R32	
Refrigerant Charge	kg	0.8	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	20
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH12YCXD-K6DNA1Z GWH12YCXD-K6DNA2Z
Product Code			CB437005200 CB466003500
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity	W		3500
Heating Capacity	W		3810
Cooling Power Input	W		875
Heating Power Input	W		952
Cooling Current Input	A		4.1
Heating Current Input	A		4.5
Rated Input	W		1850
Rated Cooling Current	A		7.3
Rated Heating Current	A		8
Air Flow Volume	m ³ /h		680/590/540/490/450/420/390/180
Dehumidifying Volume	L/h		1.4
EER	W/W		4
COP	W/W		4
SEER	--		8.5
SCOP (Average/Warmer/Colder)	--		4.4/-/-
Application Area	m ²		16-24
Indoor Unit	Model		GWH12YCXD-K6DNA1Z/I GWH12YCXD-K6DNA2Z/I
	Product Code		CB437N05200 CB466N03500
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98×633
	Cooling Speed	r/min	1350/1200/1120/1050/950/850/750/500
	Heating Speed	r/min	1350/1200/1140/1080/1020/960/900
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.09
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	635×22.8×306.3
	Swing Motor Model		MP24EB/MP24HF
	Swing Motor Power Output	W	1.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/39/37/35/32/29/23/19 Heating: 43/39/38/36/33/31/29
	Sound Power Level	dB (A)	Cooling: 59/53/51/49/46/43/37/33 Heating: 59/53/52/50/47/45/43
	Dimension (WXHXD)	mm	865X290X210
	Dimension of Carton Box (LXWXH)	mm	928X278X364
Dimension of Package (LXWXH)	mm	931X281X379	
Net Weight	kg	10.5	
Gross Weight	kg	12.5	

Outdoor Unit	Outdoor Unit Model		GWH12YCXD-K6DNA1Z/O
	Outdoor Unit Product Code		CB437W05200
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model		FTz-AN108ACBD
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Rotary
	Compressor LRA.	A	/
	Compressor RLA	A	4.4
	Compressor Power Input	W	/
	Compressor Overload Protector		/
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-15~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	761.5×38.1×528
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
	Fan Motor RLA	A	0.4
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m ³ /h	2200
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ420
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	52
	Sound Power Level	dB (A)	65
Dimension(WXHXD)	mm	802X555X350	
Dimension of Carton Box (LXWXH)	mm	869X395X594	
Dimension of Package(LXWXH)	mm	872X398X620	
Net Weight	kg	29	
Gross Weight	kg	31.5	
Refrigerant		R32	
Refrigerant Charge	kg	0.8	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	20
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH12YCXD-K6DNA1B GWH12YCXD-K6DNA2B
Product Code			CB437004501/CB437004502/CB437004504/CB437004505 CB466002901/CB466002902/CB466002903/CB466002904/ CB466002906/CB466002907
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	3500
Heating Capacity		W	3810
Cooling Power Input		W	875
Heating Power Input		W	952
Cooling Current Input		A	4.1
Heating Current Input		A	4.5
Rated Input		W	1850
Rated Cooling Current		A	7.3
Rated Heating Current		A	8
Air Flow Volume		m ³ /h	680/590/540/490/450/420/390/180
Dehumidifying Volume		L/h	1.4
EER		W/W	4
COP		W/W	4
SEER		--	8.5
SCOP (Average/Warmer/Colder)		--	4.4/5.4/3.5
Application Area		m ²	16-24
Indoor Unit	Model		GWH12YCXD-K6DNA1B/I GWH12YCXD-K6DNA2B/I
	Product Code		CB437N04500/CB437N04502/CB437N04504/CB437N04505 CB466N02901/CB466N02902/CB466N02903/CB466N02904/ CB466N02906/CB466N02900
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98×633
	Cooling Speed	r/min	1350/1200/1120/1050/950/850/750/500
	Heating Speed	r/min	1350/1200/1140/1080/1020/960/900
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.09
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	635×22.8×306.3
	Swing Motor Model		MP24EB/MP24HF
	Swing Motor Power Output	W	1.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/39/37/35/32/29/23/19 Heating: 43/39/38/36/33/31/29
	Sound Power Level	dB (A)	Cooling: 58/53/51/49/46/43/37/33 Heating: 58/53/52/50/47/45/43
	Dimension (WXHXD)	mm	865X290X210
	Dimension of Carton Box (LXWXH)	mm	928X278X364
	Dimension of Package (LXWXH)	mm	931X281X379
Net Weight	kg	10.5	
Gross Weight	kg	12.5	

Outdoor Unit	Outdoor Unit Model		GWH12YCXD-K6DNA1B/O
	Outdoor Unit Product Code		CB437W04501
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model		FTz-AN108ACBD
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Rotary
	Compressor LRA.	A	/
	Compressor RLA	A	4.4
	Compressor Power Input	W	/
	Compressor Overload Protector		/
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	761.5×38.1×528
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
	Fan Motor RLA	A	0.4
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m ³ /h	2200
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ420
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	52
Sound Power Level	dB (A)	64	
Dimension(WXHXD)	mm	802X555X350	
Dimension of Carton Box (LXWXH)	mm	869X395X594	
Dimension of Package(LXWXH)	mm	872X398X620	
Net Weight	kg	29	
Gross Weight	kg	31.5	
Refrigerant		R32	
Refrigerant Charge	kg	0.8	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	20
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH18YDXF-K6DNA1A
Product Code			CB437005301
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	5300
Heating Capacity		W	5600
Cooling Power Input		W	1413
Heating Power Input		W	1333
Cooling Current Input		A	6.5
Heating Current Input		A	6.2
Rated Input		W	2500
Rated Cooling Current		A	11.5
Rated Heating Current		A	12.5
Air Flow Volume		m ³ /h	850/750/680/610/570/520/460
Dehumidifying Volume		L/h	1.9
EER		W/W	3.751
COP		W/W	/
SEER		--	7.6
SCOP (Average/Warmer/Colder)		--	4.3/5.7/3.5
Application Area		m ²	23-34
Indoor Unit	Model		GWH18YDXF-K6DNA1A/I
	Product Code		CB437N05300
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ106×706
	Cooling Speed	r/min	1230/1170/1100/1020/960/880/800/550
	Heating Speed	r/min	1400/1270/1200/1130/1050/980/900
	Fan Motor Power Output	W	45
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	715×25.4×304.8
	Swing Motor Model		MP35CJ/MP24HF
	Swing Motor Power Output	W	2.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/41/39/37/35/32/31/21 Heating: 47/45/42/40/38/36/33
	Sound Power Level	dB (A)	Cooling: 60/57/55/54/52/50/46/34 Heating: 60/58/57/56/54/52/48
	Dimension (WXHXD)	mm	996X301X225
	Dimension of Carton Box (LXWXH)	mm	1057X377X307
Dimension of Package (LXWXH)	mm	1060X380X322	
Net Weight	kg	13	
Gross Weight	kg	15.5	

Outdoor Unit	Outdoor Unit Model		GWH18ACDXF-K6DNA1A/O	
	Outdoor Unit Product Code		CB497W16901	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.	
	Compressor Model		FTz-SM151AXBD	
	Compressor Oil		FW68DA or equivalent	
	Compressor Type		Rotary	
	Compressor LRA.	A		18
	Compressor RLA	A		6.06
	Compressor Power Input	W		1330
	Compressor Overload Protector			/
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-25~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		839×38.1×616
	Fan Motor Speed	rpm		800
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		0.65
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m ³ /h		3600
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level	dB (A)		57
Sound Power Level	dB (A)		64	
Dimension(WXHXD)	mm		958X660X402	
Dimension of Carton Box (LXWXH)	mm		1029X453X715	
Dimension of Package(LXWXH)	mm		1032X456X737	
Net Weight	kg		40.5	
Gross Weight	kg		45	
Refrigerant			R32	
Refrigerant Charge	kg		1	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	16	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	1/2	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH18YDXF-K6DNA1B GWH18YDXF-K6DNA2B
Product Code			CB437004800/CB437004804/CB437004805 CB466003100/CB466003104
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	5300
Heating Capacity		W	5600
Cooling Power Input		W	1413
Heating Power Input		W	1333
Cooling Current Input		A	6.5
Heating Current Input		A	6.2
Rated Input		W	2500
Rated Cooling Current		A	11.5
Rated Heating Current		A	12.5
Air Flow Volume		m ³ /h	850/750/680/610/570/520/460
Dehumidifying Volume		L/h	1.8
EER		W/W	3.75
COP		W/W	4.2
SEER		--	7.6
SCOP (Average/Warmer/Colder)		--	4.3/5.7/3.5
Application Area		m ²	23-34
Indoor Unit	Model		GWH18YDXF-K6DNA1B/I GWH18YDXF-K6DNA2B/I
	Product Code		CB437N04800/CB437N04804/CB437N04805 CB466N03100/CB466N03104
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ106×706
	Cooling Speed	r/min	1230/1170/1100/1020/960/880/800/550
	Heating Speed	r/min	1400/1270/1200/1130/1050/980/900
	Fan Motor Power Output	W	45
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	715×25.4×304.8
	Swing Motor Model		MP35CJ/MP24HF
	Swing Motor Power Output	W	2.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/41/39/37/35/32/31 Heating: 47/45/42/40/38/36/33
	Sound Power Level	dB (A)	Cooling: 60/57/55/54/52/50/46 Heating: 60/58/57/56/54/52/48
	Dimension (WXHXD)	mm	996X301X225
	Dimension of Carton Box (LXWXH)	mm	1057X377X307
Dimension of Package (LXWXH)	mm	1060X380X322	
Net Weight	kg	13	
Gross Weight	kg	16	

Outdoor Unit	Outdoor Unit Model		GWH18YDXF-K6DNA1B/O	
	Outdoor Unit Product Code		CB437W04800	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.	
	Compressor Model		FTz-SM151AXBD	
	Compressor Oil		FW68DA or equivalent	
	Compressor Type		Rotary	
	Compressor LRA.	A		18
	Compressor RLA	A		6.06
	Compressor Power Input	W		1330
	Compressor Overload Protector			/
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-15~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		839×38.1×616
	Fan Motor Speed	rpm		800
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		0.65
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m ³ /h		3600
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level	dB (A)		57
Sound Power Level	dB (A)		64	
Dimension(WXHXD)	mm		958X660X402	
Dimension of Carton Box (LXWXH)	mm		1029X453X715	
Dimension of Package(LXWXH)	mm		1032X456X737	
Net Weight	kg		42	
Gross Weight	kg		46.5	
Refrigerant			R32	
Refrigerant Charge	kg		1	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	16	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	1/2	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH18YDXF-K6DNA1B GWH18YDXF-K6DNA2B
Product Code			CB437004801/CB437004803 CB466003101/CB466003102/CB466003103/CB466003105
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	5300
Heating Capacity		W	5600
Cooling Power Input		W	1413
Heating Power Input		W	1333
Cooling Current Input		A	6.5
Heating Current Input		A	6.2
Rated Input		W	2500
Rated Cooling Current		A	11.5
Rated Heating Current		A	12.5
Air Flow Volume		m ³ /h	850/750/680/610/570/520/460
Dehumidifying Volume		L/h	1.8
EER		W/W	3.75
COP		W/W	4.2
SEER		--	7.6
SCOP (Average/Warmer/Colder)		--	4.3/5.7/3.5
Application Area		m ²	23-34
Indoor Unit	Model		GWH18YDXF-K6DNA1B/I GWH18YDXF-K6DNA2B/I
	Product Code		CB437N04800/CB437N04803 CB466N03101/CB466N03102/CB466N03103/CB466N03105
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ106×706
	Cooling Speed	r/min	1230/1170/1100/1020/960/880/800/550
	Heating Speed	r/min	1400/1270/1200/1130/1050/980/900
	Fan Motor Power Output	W	45
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	715×25.4×304.8
	Swing Motor Model		MP35CJ/MP24HF
	Swing Motor Power Output	W	2.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/41/39/37/35/32/31 Heating: 47/45/42/40/38/36/33
	Sound Power Level	dB (A)	Cooling: 60/57/55/54/52/50/46 Heating: 60/58/57/56/54/52/48
	Dimension (WXHXD)	mm	996X301X225
	Dimension of Carton Box (LXWXH)	mm	1057X377X307
Dimension of Package (LXWXH)	mm	1060X380X322	
Net Weight	kg	13	
Gross Weight	kg	16	

Outdoor Unit	Outdoor Unit Model		GWH18YDXF-K6DNA1B/O	
	Outdoor Unit Product Code		CB437W04801	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.	
	Compressor Model		FTz-SM151AXBD	
	Compressor Oil		FW68DA or equivalent	
	Compressor Type		Rotary	
	Compressor LRA.	A		18
	Compressor RLA	A		6.06
	Compressor Power Input	W		1330
	Compressor Overload Protector			/
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-25~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		839×38.1×616
	Fan Motor Speed	rpm		800
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		0.65
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m ³ /h		3600
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level	dB (A)		57
Sound Power Level	dB (A)		64	
Dimension(WXHXD)	mm		958X660X402	
Dimension of Carton Box (LXWXH)	mm		1029X453X715	
Dimension of Package(LXWXH)	mm		1032X456X737	
Net Weight	kg		42	
Gross Weight	kg		46.5	
Refrigerant			R32	
Refrigerant Charge	kg		1	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	16	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	1/2	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH18YDXF-K6DNA1Z GWH18YDXF-K6DNA2Z
Product Code			CB437005100 CB466003400
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	5300
Heating Capacity		W	5600
Cooling Power Input		W	1413
Heating Power Input		W	1333
Cooling Current Input		A	6.5
Heating Current Input		A	6.2
Rated Input		W	2500
Rated Cooling Current		A	11.5
Rated Heating Current		A	12.5
Air Flow Volume		m ³ /h	850/750/680/610/570/520/460
Dehumidifying Volume		L/h	1.8
EER		W/W	3.75
COP		W/W	4.2
SEER		--	7.6
SCOP (Average/Warmer/Colder)		--	4.3/5.7/3.5
Application Area		m ²	23-34
Indoor Unit	Model		GWH18YDXF-K6DNA1Z/I GWH18YDXF-K6DNA2Z/I
	Product Code		CB437N05100 CB466N03400
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ106×706
	Cooling Speed	r/min	1230/1170/1100/1020/960/880/800/550
	Heating Speed	r/min	1400/1270/1200/1130/1050/980/900
	Fan Motor Power Output	W	45
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	715×25.4×304.8
	Swing Motor Model		MP35CJ/MP24HF
	Swing Motor Power Output	W	2.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/41/39/37/35/32/31 Heating: 47/45/42/40/38/36/33
	Sound Power Level	dB (A)	Cooling: 60/57/55/54/52/50/46 Heating: 60/58/57/56/54/52/48
	Dimension (WXHXD)	mm	996X301X225
	Dimension of Carton Box (LXWXH)	mm	1057X377X307
Dimension of Package (LXWXH)	mm	1060X380X322	
Net Weight	kg	13	
Gross Weight	kg	16	

Outdoor Unit	Outdoor Unit Model		GWH18YDXF-K6DNA1Z/O	
	Outdoor Unit Product Code		CB437W05100	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.	
	Compressor Model		FTz-SM151AXB	
	Compressor Oil		FW68DA or equivalent	
	Compressor Type		Rotary	
	Compressor LRA	A		18
	Compressor RLA	A		6.06
	Compressor Power Input	W		1330
	Compressor Overload Protector			/
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-25~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		839×38.1×616
	Fan Motor Speed	rpm		800
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		0.65
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m ³ /h		3600
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level	dB (A)		57
	Sound Power Level	dB (A)		64
Dimension(WXHXD)	mm		958X660X402	
Dimension of Carton Box (LXWXH)	mm		1029X453X715	
Dimension of Package(LXWXH)	mm		1032X456X737	
Net Weight	kg		42	
Gross Weight	kg		46.5	
Refrigerant			R32	
Refrigerant Charge	kg		1	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	16	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	1/2	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH18YE-S6DBA1A GWH18YE-S6DBA2A
Product Code			CB437002702/CB437002703 CB466000410
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50/60
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	5300
Heating Capacity		W	5570
Cooling Power Input		W	1320
Heating Power Input		W	1320
Cooling Current Input		A	5.9
Heating Current Input		A	5.9
Rated Input		W	3300
Rated Cooling Current		A	13
Rated Heating Current		A	18
Air Flow Volume		m ³ /h	1200/1150/1050/950/850/780/600
Dehumidifying Volume		L/h	1.8
EER		W/W	4.02
COP		W/W	4.22
SEER		--	6.6
SCOP (Average/Warmer/Colder)		--	/
Application Area		m ²	23-34
Indoor Unit	Model		GWH18YE-S6DBA1A/I GWH18YE-S6DBA2A/I
	Product Code		CB437N02700/CB437N02701 CB466N00402
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ108×830
	Cooling Speed	r/min	1200/1150/1100/1000/900/850/800
	Heating Speed	r/min	1250/1150/1100/1000/900/850/800
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	845×25.4×342.9
	Swing Motor Model		MP35CP/MP24HF
	Swing Motor Power Output	W	2.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 48/45/43/40/37/35/33 Heating: 48/45/43/40/37/35/33
	Sound Power Level	dB (A)	Cooling: 60/57/55/52/49/47/45 Heating: 60/57/55/52/49/47/45
	Dimension (WXHXD)	mm	1101X327X249
	Dimension of Carton Box (LXWXH)	mm	1164X402X339
Dimension of Package (LXWXH)	mm	1167X405X354	
Net Weight	kg	16.5	
Gross Weight	kg	20	

Outdoor Unit	Outdoor Unit Model		GWH18YE-S6DBA2A/O	
	Outdoor Unit Product Code		CB466W00402	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.	
	Compressor Model		QXFT-D20zF030	
	Compressor Oil		FW68DA	
	Compressor Type		Rotary	
	Compressor LRA.	A		30
	Compressor RLA	A		10.5
	Compressor Power Input	W		2260
	Compressor Overload Protector			/
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-18~52
	Heating Operation Ambient Temperature Range	°C		-30~24
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		945×38.1×748
	Fan Motor Speed	rpm		820
	Fan Motor Power Output	W		90
	Fan Motor RLA	A		0.65
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m ³ /h		4000
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ550
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level	dB (A)		56
Sound Power Level	dB (A)		63	
Dimension(WXHXD)	mm		980X790X427	
Dimension of Carton Box (LXWXH)	mm		1080X485X840	
Dimension of Package(LXWXH)	mm		1083X488X855	
Net Weight	kg		62.5	
Gross Weight	kg		67.5	
Refrigerant			R32	
Refrigerant Charge	kg		1.5	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	40	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	5/8	
	Max Distance Height	m	20	
	Max Distance Length	m	40	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH24YEXF-K6DNA1D GWH24YEXF-K6DNA2D
Product Code			CB437004600/CB437004603 CB466003200/CB466003204
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	7100
Heating Capacity		W	7800
Cooling Power Input		W	2030
Heating Power Input		W	2000
Cooling Current Input		A	9
Heating Current Input		A	9.3
Rated Input		W	3000
Rated Cooling Current		A	13
Rated Heating Current		A	13.5
Air Flow Volume		m ³ /h	1250/1100/1000/950/900/850/800/600
Dehumidifying Volume		L/h	2.4
EER		W/W	3.5
COP		W/W	3.9
SEER		--	7
SCOP (Average/Warmer/Colder)		--	4.2/5.4/3.4
Application Area		m ²	27-42
Indoor Unit	Model		GWH24YEXF-K6DNA1D/I GWH24YEXF-K6DNA2D/I
	Product Code		CB437N04600/CB437N04603 CB466N03200/CB466N03204
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ108×830
	Cooling Speed	r/min	1250/1100/1000/950/900/850/800
	Heating Speed	r/min	1400/1250/1100/1050/1000/900/850
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	845×25.4×342.9
	Swing Motor Model		MP24HF/MP35CP
	Swing Motor Power Output	W	1.5/2.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 48/44/41/40/38/36/33/27 Heating: 50/47/43/41/40/36/35
	Sound Power Level	dB (A)	Cooling: 64/59/56/55/53/51/48/42 Heating: 64/62/58/56/55/51/50
	Dimension (WXHXD)	mm	1101X327X249
	Dimension of Carton Box (LXWXH)	mm	1164X402X339
Dimension of Package (LXWXH)	mm	1167X405X354	
Net Weight	kg	16	
Gross Weight	kg	19.5	

Outdoor Unit	Outdoor Unit Model		GWH24YEXF-K6DNA1D/O
	Outdoor Unit Product Code		CB437W04600
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model		QXFS-M180zX170
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Twin Rotary
	Compressor LRA	A	35
	Compressor RLA	A	3.5
	Compressor Power Input	W	1610
	Compressor Overload Protector		KSD115°C HPC115/95U1
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-15~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	839×38.1×616
	Fan Motor Speed	rpm	800
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.65
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m ³ /h	3600
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ520
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	59
Sound Power Level	dB (A)	70	
Dimension(WXHXD)	mm	958X660X402	
Dimension of Carton Box (LXWXH)	mm	1029X453X715	
Dimension of Package(LXWXH)	mm	1032X456X737	
Net Weight	kg	42.5	
Gross Weight	kg	47	
Refrigerant		R32	
Refrigerant Charge	kg	1.5	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	40
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	5/8
	Max Distance Height	m	10
	Max Distance Length	m	25
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH24YEXF-K6DNA1Z GWH24YEXF-K6DNA2Z
Product Code			CB437005000 CB466003300
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	7100
Heating Capacity		W	7800
Cooling Power Input		W	2030
Heating Power Input		W	2000
Cooling Current Input		A	9
Heating Current Input		A	9.3
Rated Input		W	3000
Rated Cooling Current		A	13
Rated Heating Current		A	13.5
Air Flow Volume		m ³ /h	1250/1100/1000/950/900/850/800/600
Dehumidifying Volume		L/h	2.4
EER		W/W	3.5
COP		W/W	3.9
SEER		--	7
SCOP (Average/Warmer/Colder)		--	4.1/-/-
Application Area		m ²	27-42
Indoor Unit	Model		GWH24YEXF-K6DNA1Z/I GWH24YEXF-K6DNA2Z/I
	Product Code		CB437N05000 CB466N03300
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	108×830
	Cooling Speed	r/min	1250/1100/1000/950/900/850/800/650
	Heating Speed	r/min	1400/1250/1100/1050/1000/900/850
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	845×25.4×342.9
	Swing Motor Model		MP24HF/MP35CP
	Swing Motor Power Output	W	1.5/2.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 49/44/41/40/38/36/33/27 Heating: 50/47/43/41/40/36/35
	Sound Power Level	dB (A)	Cooling: 65/59/56/55/53/51/48/42 Heating: 64/62/58/56/55/51/50
	Dimension (WXHXD)	mm	1101X327X249
	Dimension of Carton Box (LXWXH)	mm	1164X402X339
Dimension of Package (LXWXH)	mm	1167X405X354	
Net Weight	kg	16	
Gross Weight	kg	19.5	

Outdoor Unit	Outdoor Unit Model		GWH24YEXF-K6DNA1Z/O
	Outdoor Unit Product Code		CB437W03300
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model		QXFS-M180zX170
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Twin Rotary
	Compressor LRA.	A	35
	Compressor RLA	A	3.5
	Compressor Power Input	W	1610
	Compressor Overload Protector		KSD115°C HPC115/95U1
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	839×38.1×616
	Fan Motor Speed	rpm	800
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.65
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m ³ /h	3600
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ520
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	59
Sound Power Level	dB (A)	70	
Dimension(WXHXD)	mm	958X660X402	
Dimension of Carton Box (LXWXH)	mm	1029X453X715	
Dimension of Package(LXWXH)	mm	1032X456X737	
Net Weight	kg	42.5	
Gross Weight	kg	47	
Refrigerant		R32	
Refrigerant Charge	kg	1.5	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	40
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	5/8
	Max Distance Height	m	10
	Max Distance Length	m	25
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

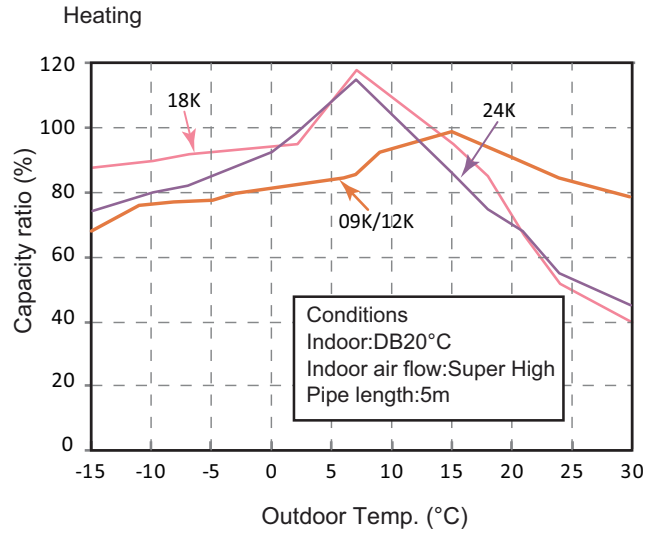
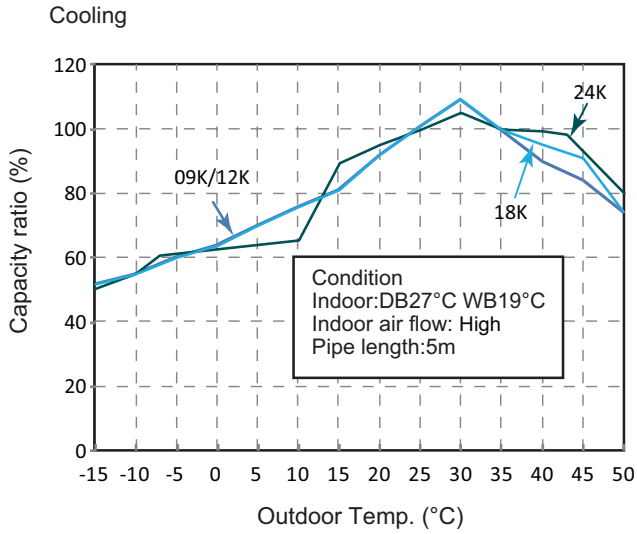
Model			GWH24YEXF-K6DNA1D GWH24YEXF-K6DNA2D
Product Code			CB437004601/CB437004602 CB466003201/CB466003202/CB466003203/CB466003205
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	7100
Heating Capacity		W	7800
Cooling Power Input		W	2030
Heating Power Input		W	2000
Cooling Current Input		A	9
Heating Current Input		A	9.3
Rated Input		W	3000
Rated Cooling Current		A	13
Rated Heating Current		A	13.5
Air Flow Volume		m ³ /h	1250/1100/1000/950/900/850/800/600
Dehumidifying Volume		L/h	2.4
EER		W/W	3.5
COP		W/W	3.9
SEER		--	7
SCOP (Average/Warmer/Colder)		--	4.2/5.4/3.4
Application Area		m ²	27-42
Indoor Unit	Model		GWH24YEXF-K6DNA1D/I GWH24YEXF-K6DNA2D/I
	Product Code		CB437N04600/CB437N04602 CB466N03201/CB466N03202/CB466N03203/CB466N03205
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ108×830
	Cooling Speed	r/min	1250/1100/1000/950/900/850/800
	Heating Speed	r/min	1400/1250/1100/1050/1000/900/850
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	845×25.4×342.9
	Swing Motor Model		MP24HF/MP35CP
	Swing Motor Power Output	W	1.5/2.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 48/44/41/40/38/36/33/27 Heating: 50/47/43/41/40/36/35
	Sound Power Level	dB (A)	Cooling: 64/59/56/55/53/51/48/42 Heating: 64/62/58/56/55/51/50
	Dimension (WXHxD)	mm	1101X327X249
	Dimension of Carton Box (LXWXH)	mm	1164X402X339
Dimension of Package (LXWXH)	mm	1167X405X354	
Net Weight	kg	16	
Gross Weight	kg	19.5	

Outdoor Unit	Outdoor Unit Model		GWH24YEXF-K6DNA1D/O	
	Outdoor Unit Product Code		CB437W04601	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD.	
	Compressor Model		QXFS-M180zX170	
	Compressor Oil		FW68DA or equivalent	
	Compressor Type		Twin Rotary	
	Compressor LRA.	A		35
	Compressor RLA	A		3.5
	Compressor Power Input	W		1610
	Compressor Overload Protector			KSD115°C HPC115/95U1
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-25~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		839×38.1×616
	Fan Motor Speed	rpm		800
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		0.65
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m ³ /h		3600
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level	dB (A)		59
Sound Power Level	dB (A)		70	
Dimension(WXHXD)	mm		958X660X402	
Dimension of Carton Box (LXWXH)	mm		1029X453X715	
Dimension of Package(LXWXH)	mm		1032X456X737	
Net Weight	kg		42.5	
Gross Weight	kg		47	
Refrigerant			R32	
Refrigerant Charge	kg		1.5	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	40	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	5/8	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

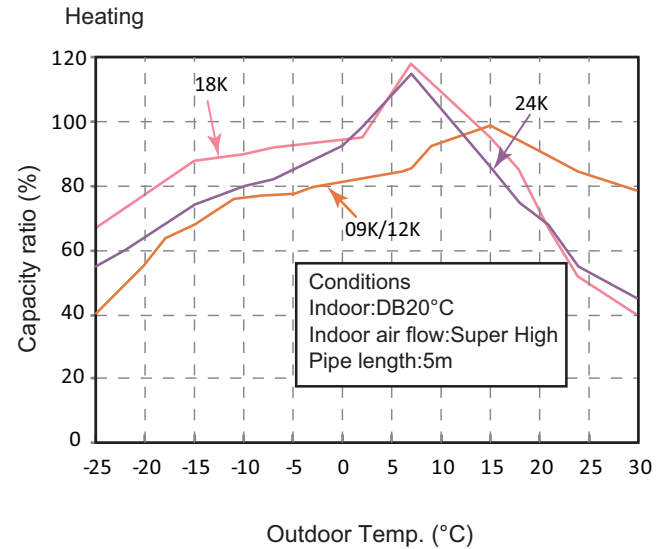
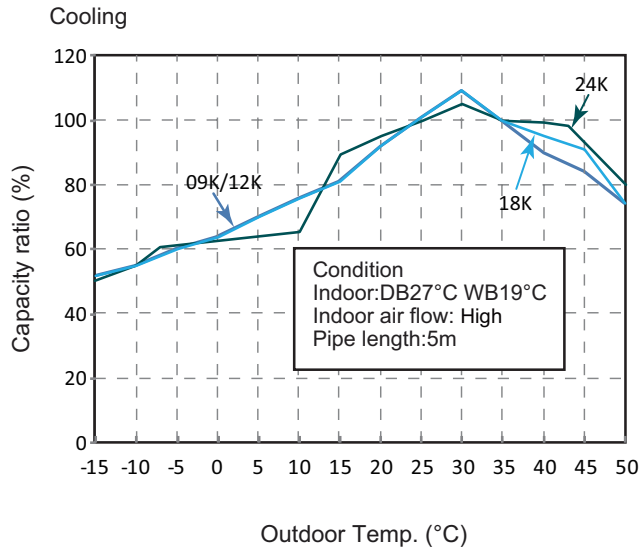
The above data is subject to change without notice. Please refer to the nameplate of the unit.

2.2 Capacity Variation Ratio According to Temperature

Heating operation ambient temperature range is -15°C~30°C

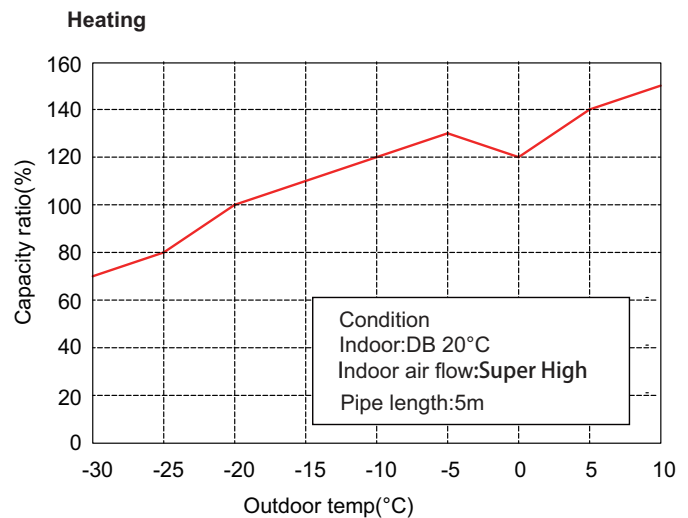
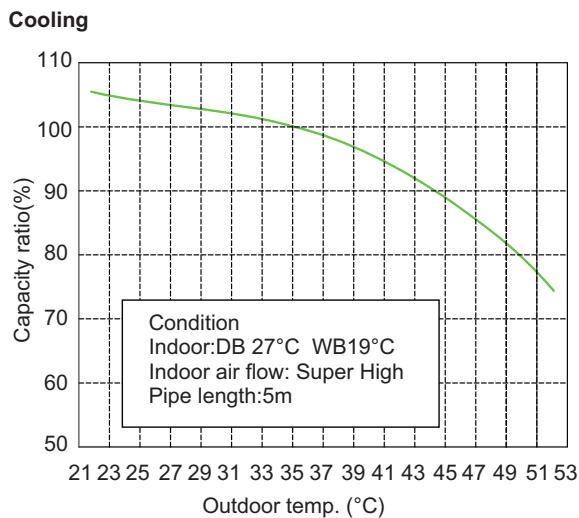


Heating operation ambient temperature range is -25°C~30°C



GWH18YE-S6DBA1A

GWH18YE-S6DBA2A



2.3 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit
Indoor	Outdoor			T1 (°C)	T2 (°C)		
27/19	35/24	09K	P (MPa)	12 ~ 15	65 ~ 38	Super High	High
27/19	35/24	12K	0.8~1.1	12 ~ 14	75 ~ 37	Super High	High
27/19	35/24	18K	0.9~1.1	12 ~ 14	75 ~ 37	Super High	High
27/19	35/24	24K	0.9~1.1	12 ~ 14	75 ~ 37	Super High	High

Heating:

Rated heating condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit
Indoor	Outdoor			T1 (°C)	T2 (°C)		
20/-	7/6	09K	P (MPa)	68 ~ 30	2 ~ 5	Super High	High
20/-	7/6	12K	2.8~3.2	70 ~ 35	2 ~ 4	Super High	High
20/-	7/6	18K	2.2~2.4	70 ~ 40	1 ~ 5	Super High	High
20/-	7/6	24K	2.2~2.4	70 ~ 35	2 ~ 4	Super High	High

Instruction:

T1: Inlet and outlet pipe temperature of evaporator

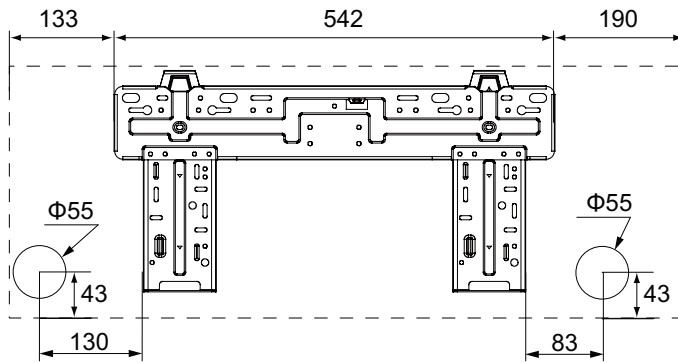
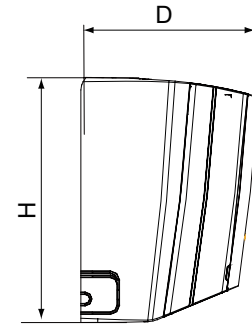
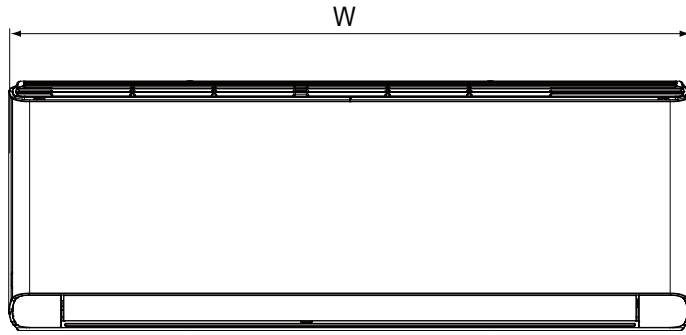
T2: Inlet and outlet pipe temperature of condenser

P: Pressure at the side of big valve

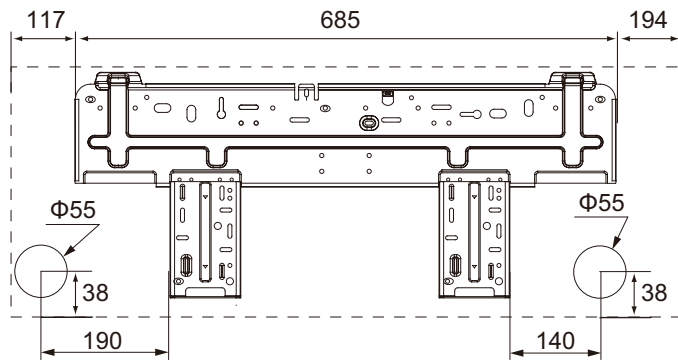
Connection pipe length: 5 m.

3. Outline Dimension Diagram

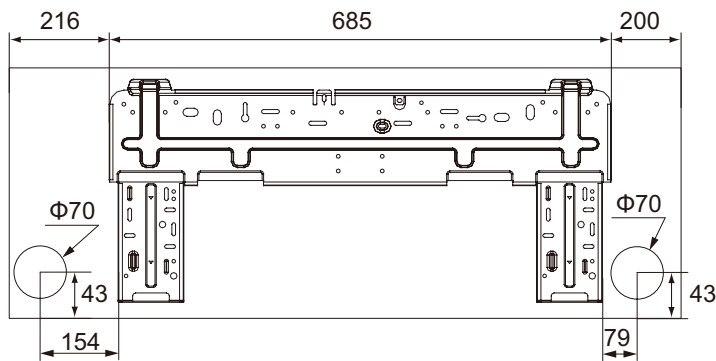
3.1 Indoor Unit



YC



YD



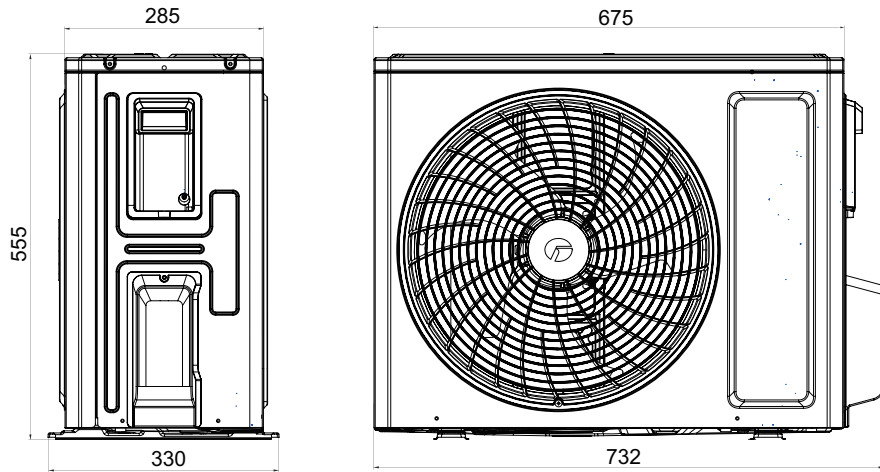
YE

Unit:mm

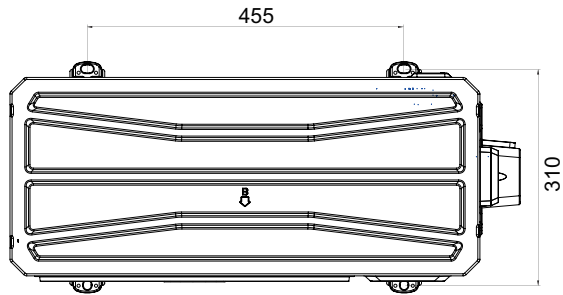
Model	W	H	D
YC	865	290	210
YD	996	301	225
YE	1101	327	249

3.2 Outdoor Unit

GWH09YCXB-K6DNA1C/O

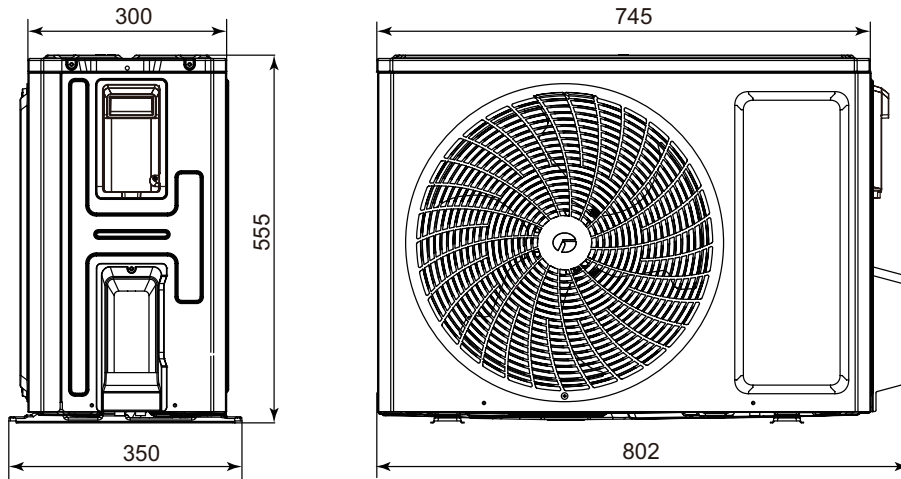


Unit:mm

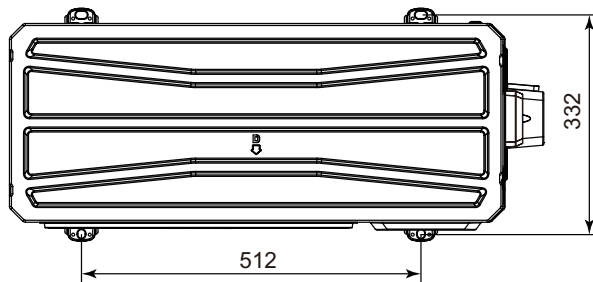


GWH12YCXD-K6DNA1B/O

GWH12YCXD-K6DNA1Z/O



Unit:mm

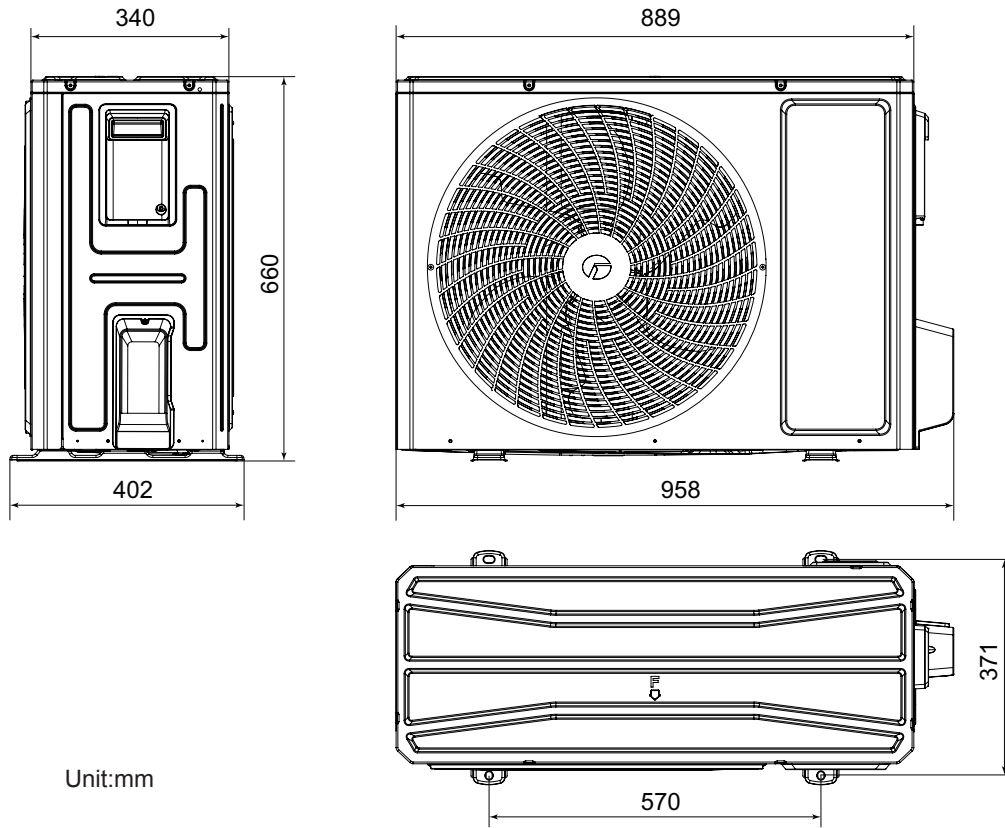


GWH18ACDXF-K6DNA1A/O
GWH24YEXF-K6DNA1Z/O

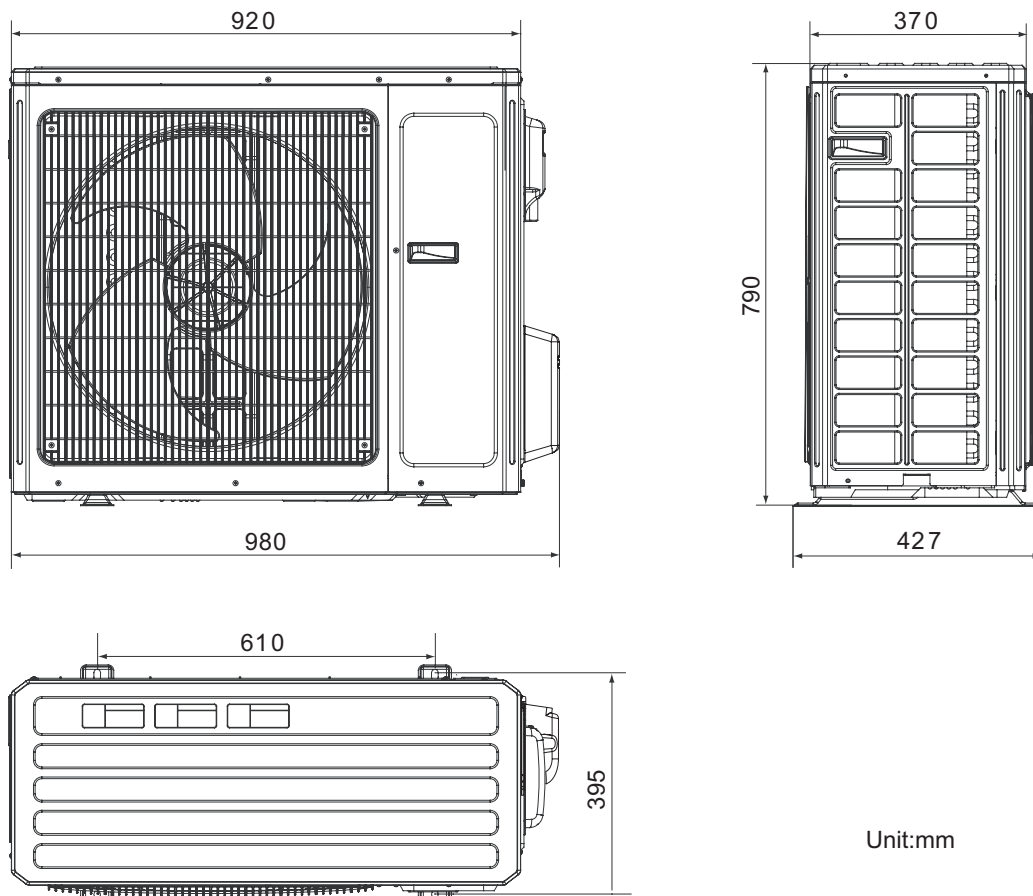
GWH18YDXF-K6DNA1B/O

GWH18YDXF-K6DNA1Z/O

GWH24YEXF-K6DNA1D/O

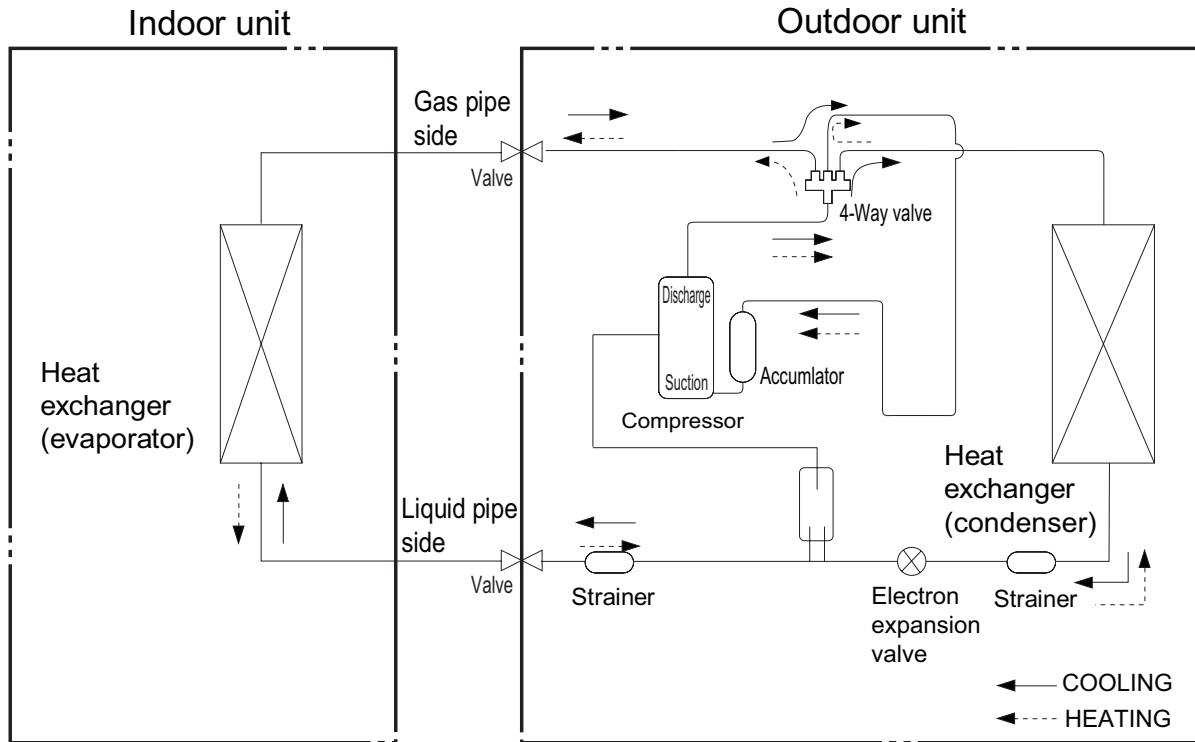


GWH18YE-S6DBA2A/O



4. Refrigerant System Diagram

Heat pump model for GWH18YE-S6DBA1A / GWH18YE-S6DBA2A

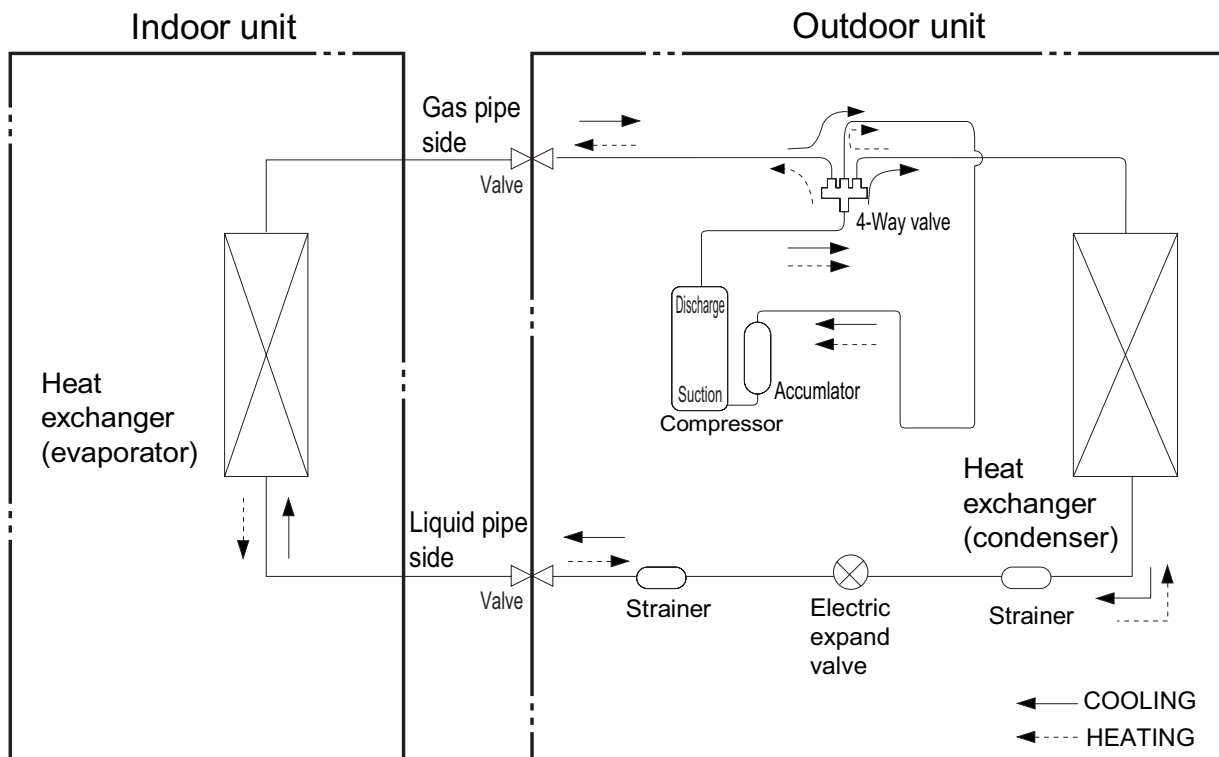


Connection pipe specification:

Liquid pipe: 1/4"

Gas pipe: 5/8"

Heat pump model for others



Connection pipe specification:

Liquid pipe: 1/4"

Gas pipe: 3/8" for 09K / 12K

1/2" for 18K

5/8" for 24K

5. Electrical Part

5.1 Wiring Diagram

• Instruction

Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	Green	CAP	Jumper cap
YE	Yellow	BN	Brown	COMP	Compressor
RD	Red	BU	Blue		Grounding wire
YEGN	Yellow/Green	BK	Black	/	/
VT	Violet	OG	Orange	/	/

Note: Jumper cap is used to determine fan speed and the swing angle of horizontal lever for this model.

• Indoor Unit

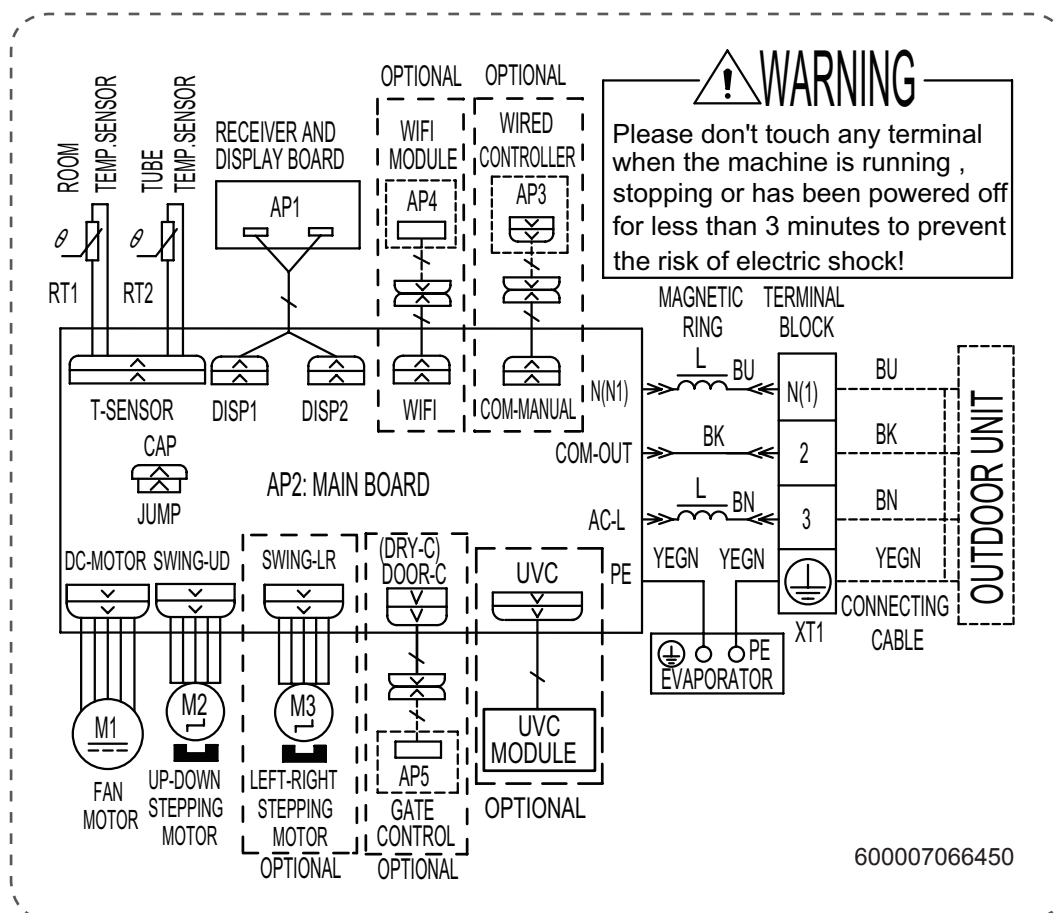
GWH09YCXB-K6DNA1C/I(CB437N04900/CB437N04903)

GWH09YCXB-K6DNA2C/I(CB466N03001/CB466N03002/CB466N03003/CB466N03004)

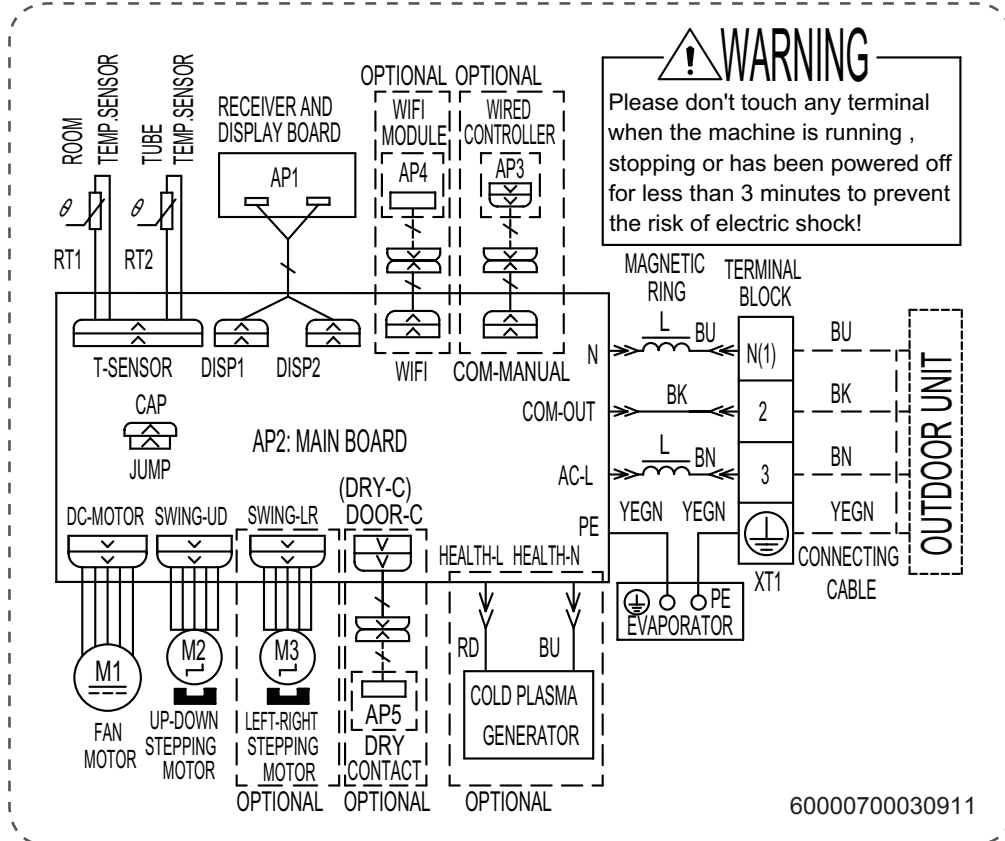
GWH12YCXD-K6DNA1B/I(CB437N04500/CB437N04502/CB437N04504)

GWH12YCXD-K6DNA2B/I(CB466N02901/CB466N02902/CB466N02903/CB466N02904/CB466N02905)

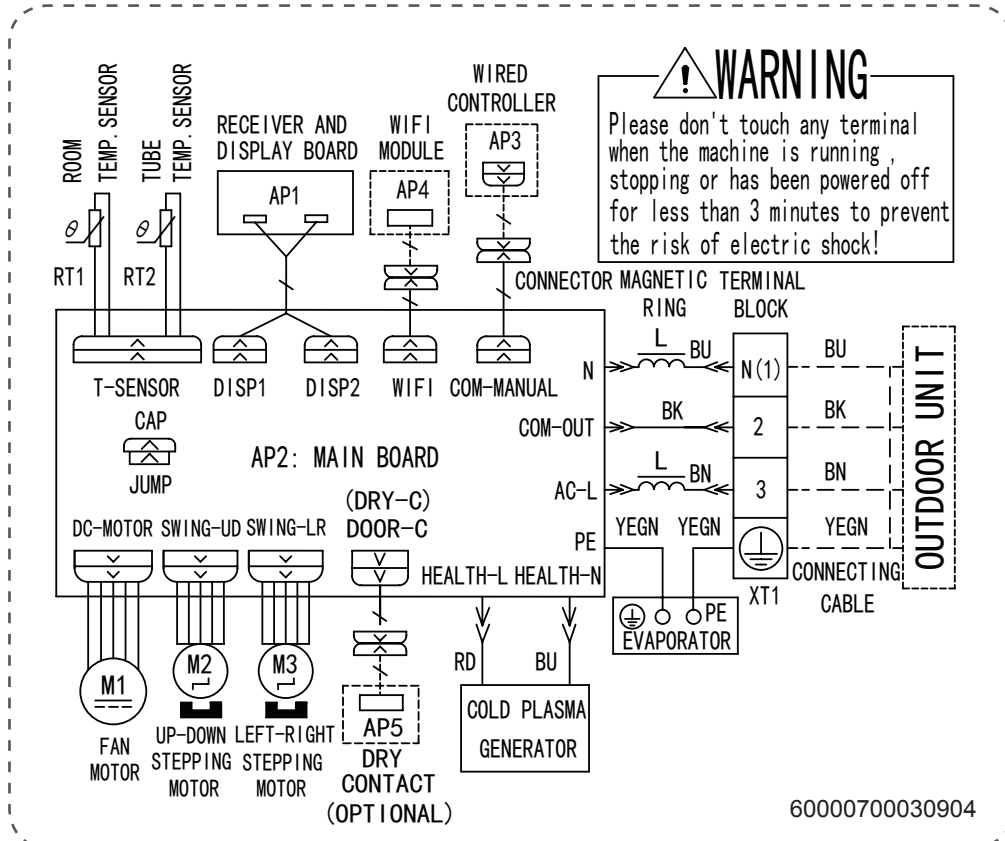
GWH12YCXD-K6DNA1Z/I



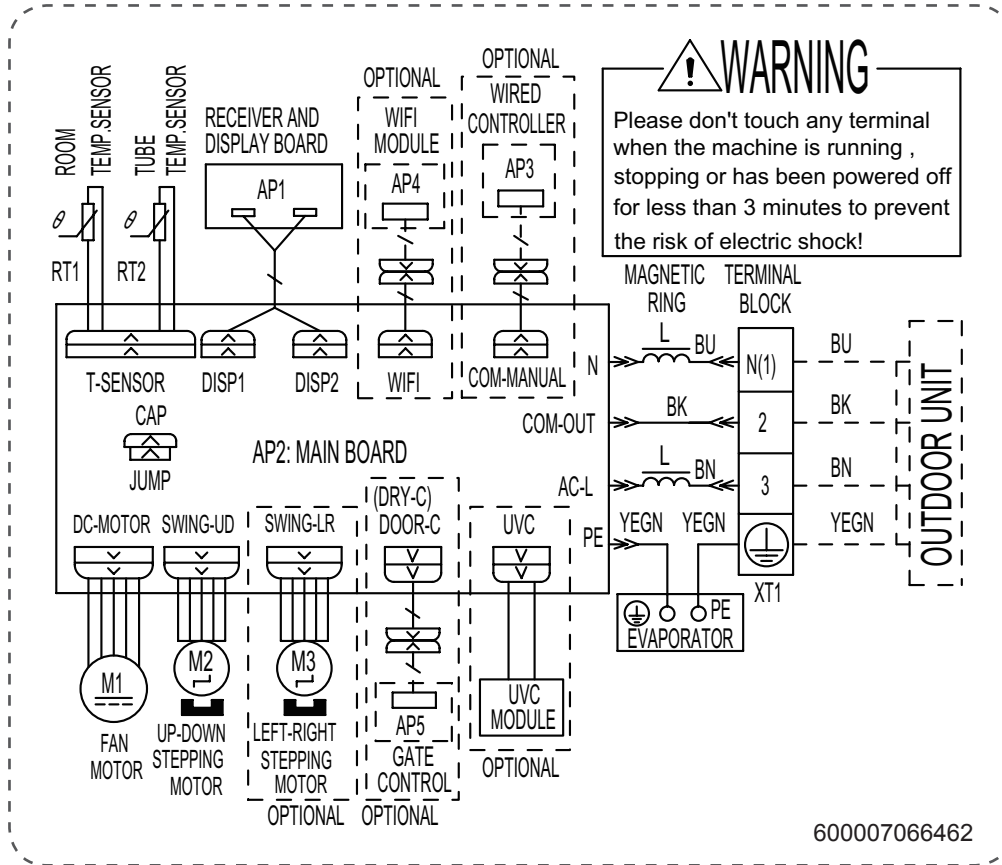
GWH09YCXB-K6DNA1C/I(CB437N04902/CB437N04904) GWH09YCXB-K6DNA2C/I(CB466N03000)
 GWH12YCXD-K6DNA1B/I(CB437N04505/CB437N04506) GWH12YCXD-K6DNA2B/I(CB466N02900)
 GWH12YCXD-K6DNA2Z/I
 GWH18YDXF-K6DNA1B/I(CB437N04804/CB437N04805) GWH18YDXF-K6DNA2B/I(CB466N03100/CB466N03105)
 GWH18YDXF-K6DNA2Z/I
 GWH24YEXF-K6DNA1D/I(CB437N04602/CB437N04603) GWH24YEXF-K6DNA2D/I(CB466N03200)
 GWH24YEXF-K6DNA2Z/I



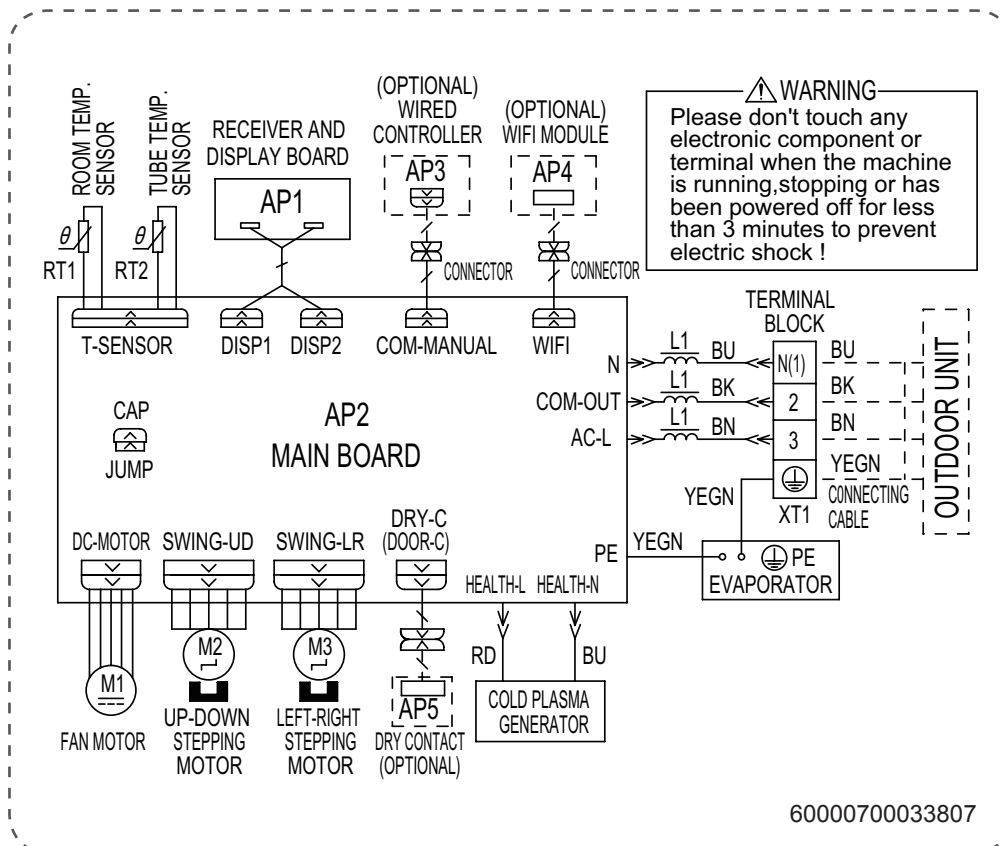
GWH18YDXF-K6DNA1A/I



GWH18YDXF-K6DNA1B/I(CB437N04800/CB437N04803)
 GWH18YDXF-K6DNA2B/I(CB466N03101/CB466N03102/CB466N03103/CB466N03104)
 GWH18YDXF-K6DNA1Z/I
 GWH24YEXF-K6DNA1D/I(CB437N04600)
 GWH24YEXF-K6DNA2D/I(CB466N03201/CB466N03202/CB466N03203/CB466N03204)
 GWH24YEXF-K6DNA1Z/I



GWH18YE-S6DBA1A/I GWH18YE-S6DBA2A/I

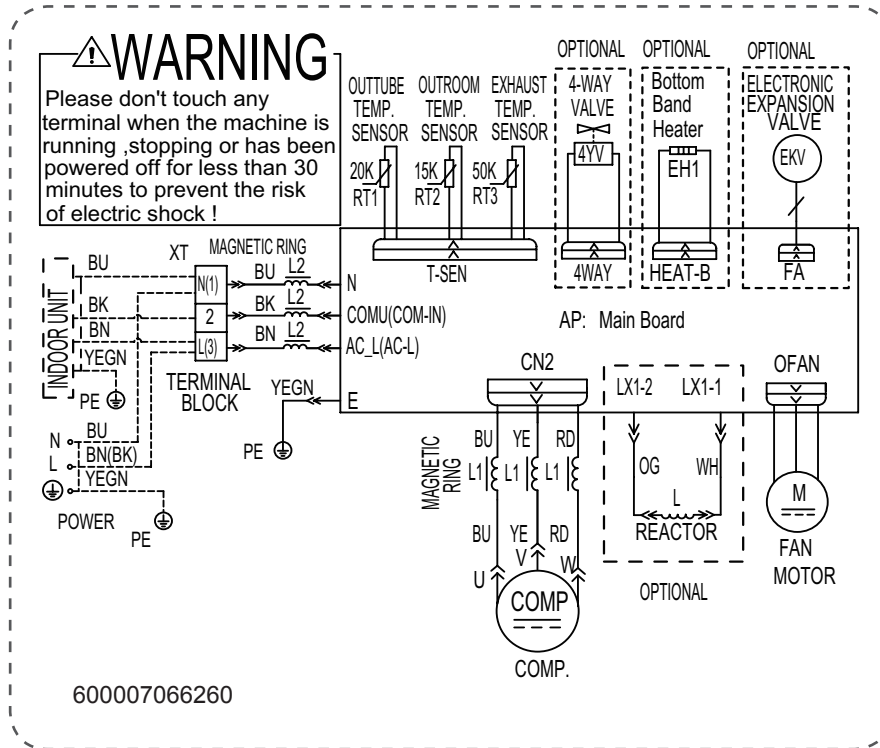


• Outdoor Unit

GWH09YCXB-K6DNA1C/O

GWH12YCXD-K6DNA1B/O

GWH12YCXD-K6DNA1Z/O

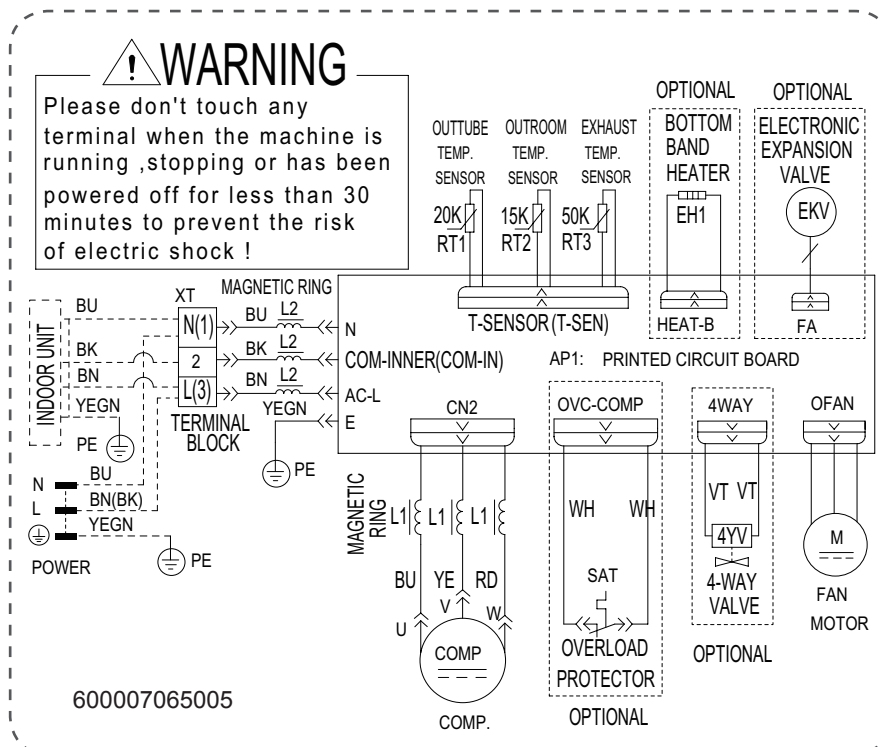


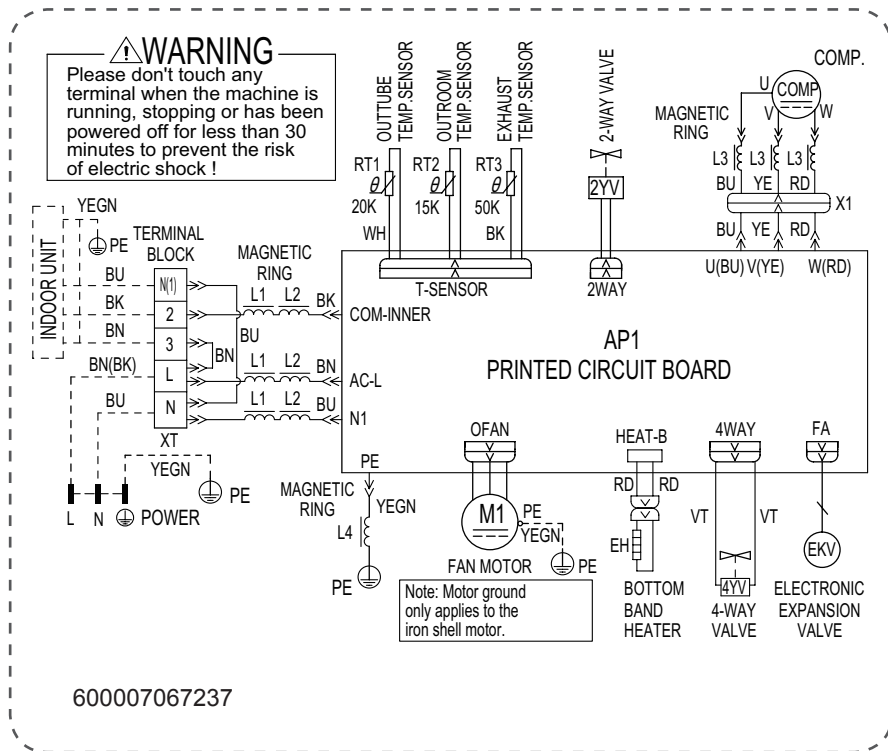
GWH18ACDXF-K6DNA1A/O
GWH24YEXF-K6DNA1Z/O

GWH18YDXF-K6DNA1B/O

GWH18YDXF-K6DNA1Z/O

GWH24YEXF-K6DNA1D/O



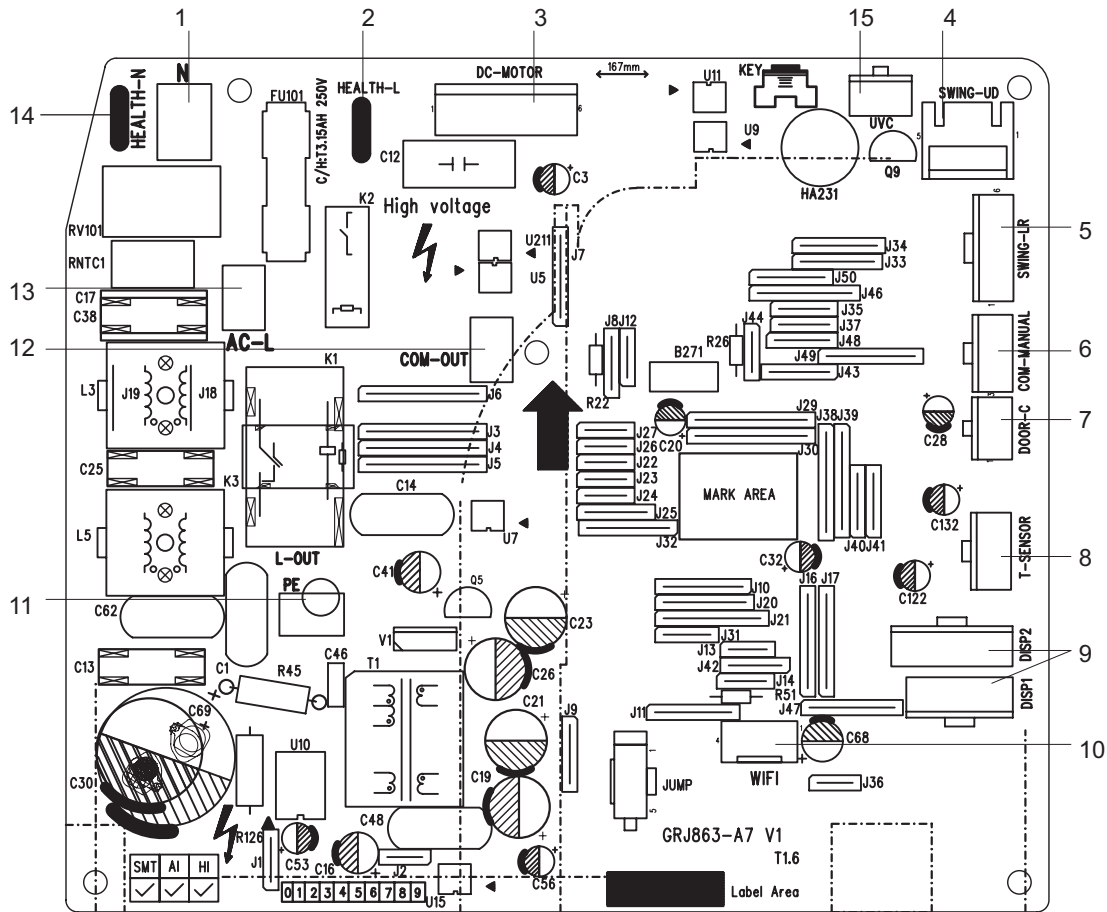


These wiring diagrams are subject to change without notice; please refer to the one supplied with the unit.

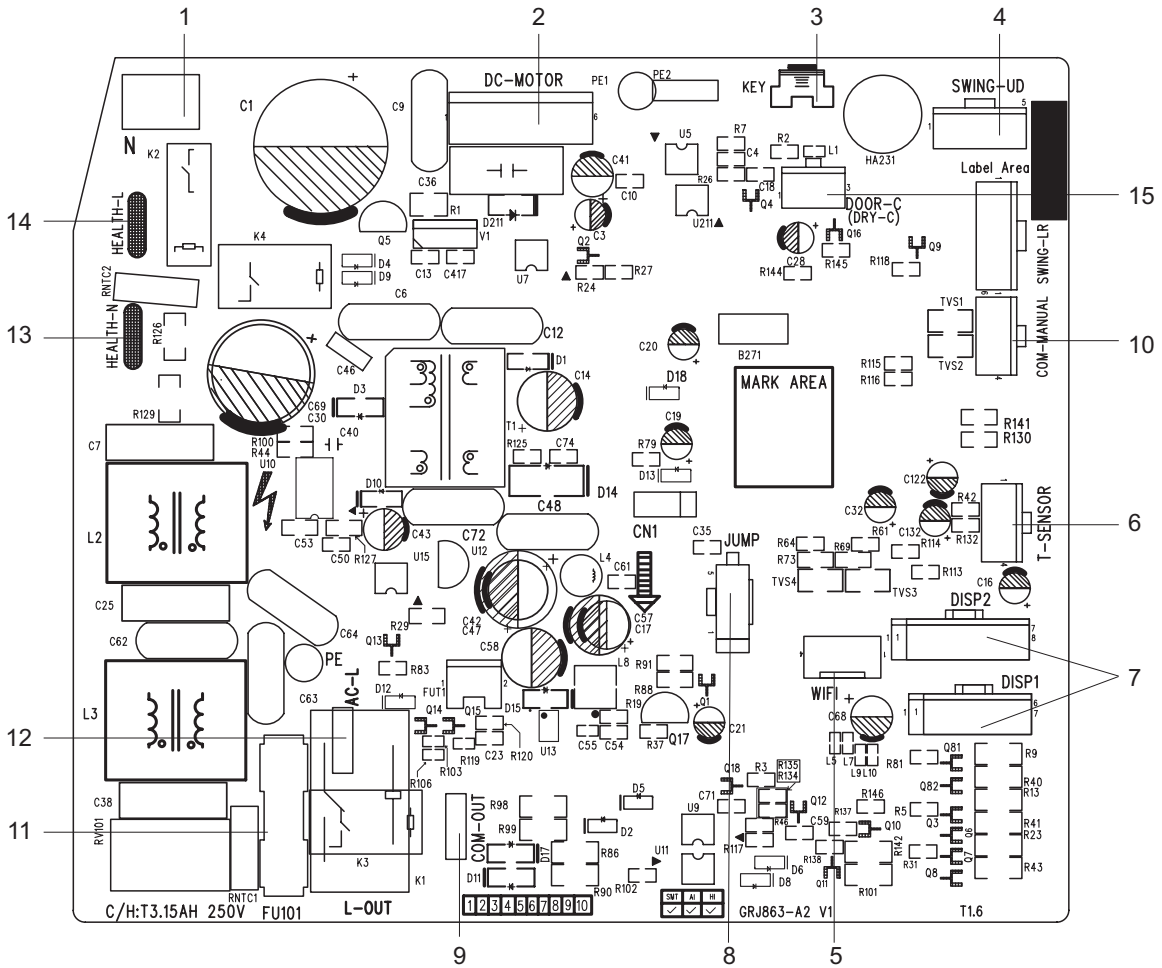
5.2 PCB Printed Diagram

• Indoor Unit

All models except GWH18YE-S6DBA1A/I GWH18YE-S6DBA2A/I



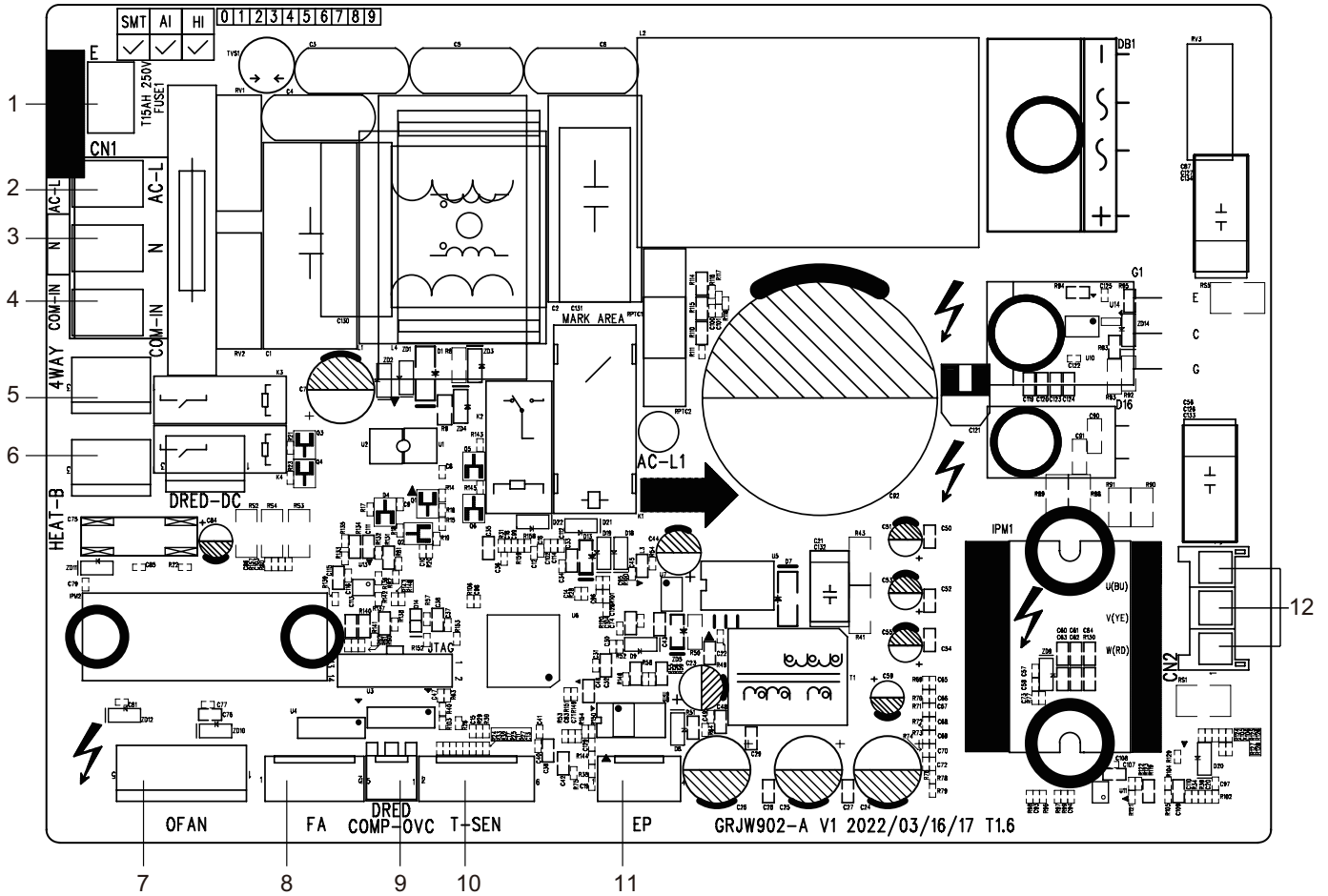
No.	Name	No.	Name
1	Neutral Wire Insertion	9	Display Board Needle Stand
2	Health Function Live Wire Insertion	10	Wi-Fi Needle Stand
3	Brushless DC Motor Needle Stand	11	Earthing Wire Insertion
4	Up & Down Swing Needle Stand	12	Communication Wire Insertion
5	Left & Right Swing Needle Stand	13	Live Wire Insertion
6	Wired Controller Needle Stand	14	Health Function Neutral Wire Insertion
7	Door Control Needle Stand	15	Ultraviolet Cleaning Needle Stand
8	Temperature Sensor Needle Stand		



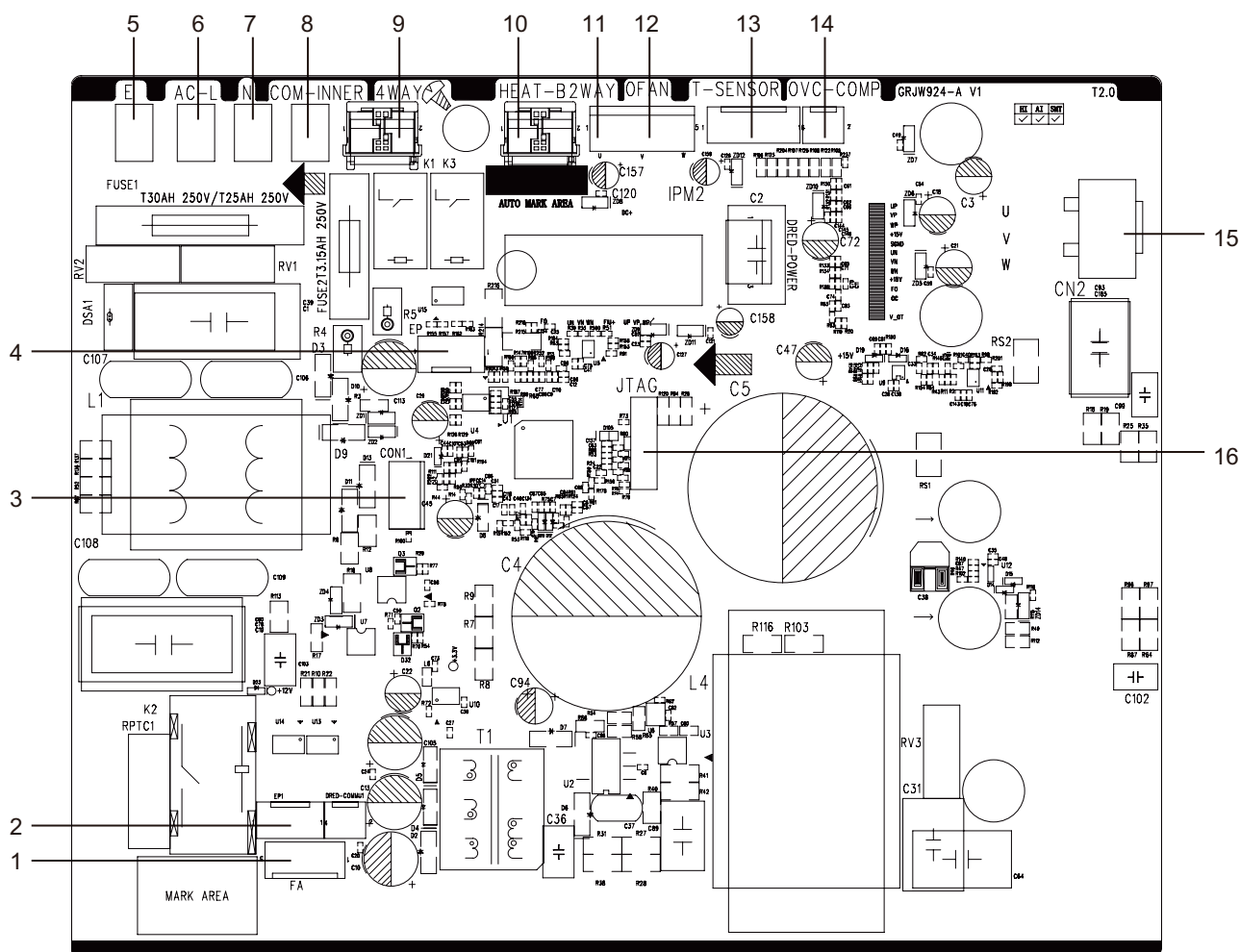
No.	Name	No.	Name
1	Neutral Wire Insertion	9	Communication Wire Insertion
2	Indoor Fan Needle Stand	10	Wired Controller Needle Stand
3	Switch	11	Fuse
4	Up & Down Swing Needle Stand	12	Live Wire Insertion
5	Wi-Fi Needle Stand	13	Health Function Live Wire Insertion
6	Temperature Sensor Needle Stand	14	Health Function Neutral Wire Insertion
7	Display Board Needle Stand	15	Door Control Needle Stand
8	Jumper Needle Stand		

● Outdoor Unit

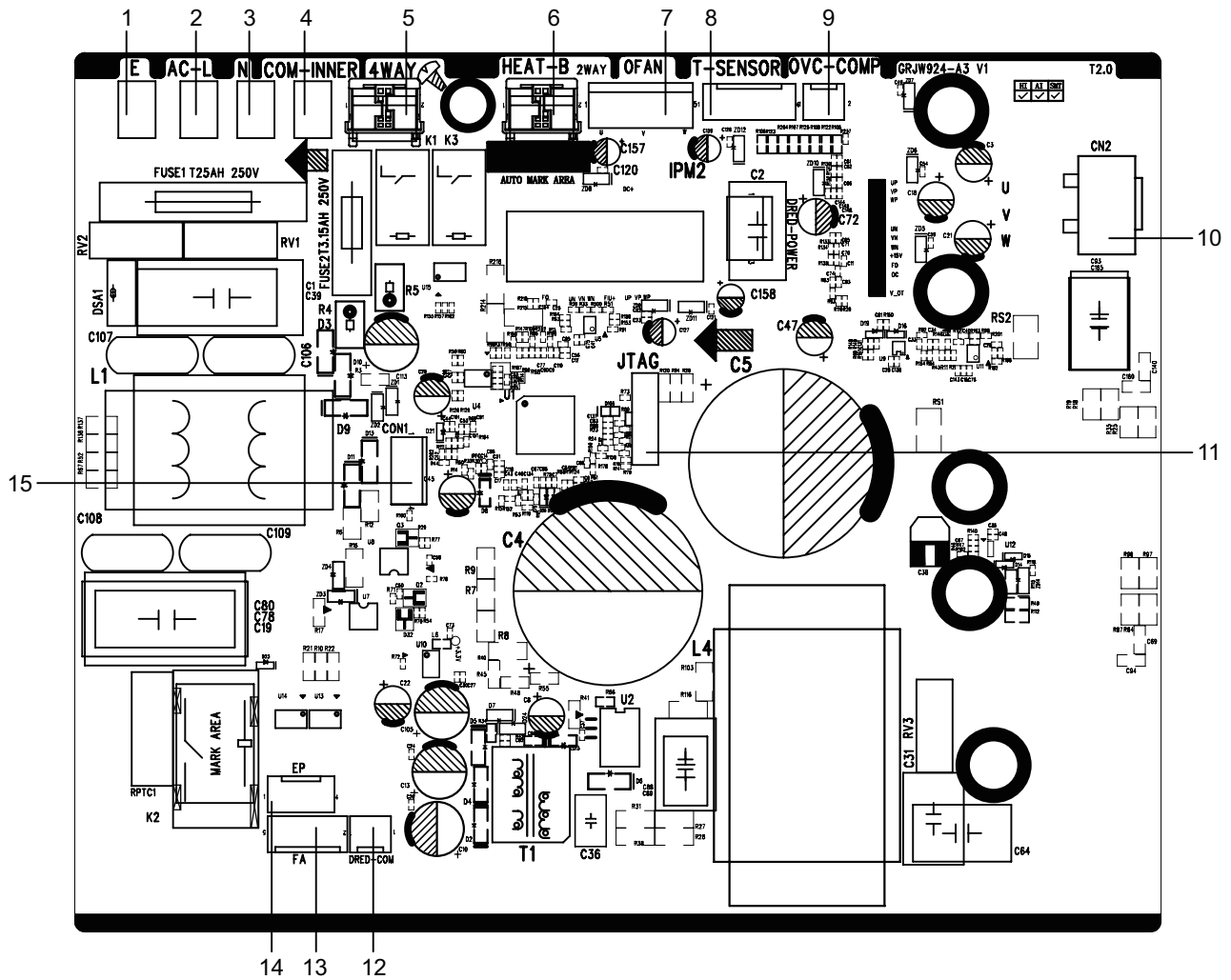
GWH09YCXB-K6DNA1C/O GWH12YCXD-K6DNA1B/O GWH12YCXD-K6DNA1Z/O



No.	Name	No.	Name
1	Earthing Wire Insertion	7	Outdoor Fan Needle Stand
2	Live Wire Insertion	8	Electronic Expansion Valve Needle Stand
3	Neutral Wire Insertion	9	Compressor Overload Needle Stand
4	Communication Wire Insertion	10	Temperature Sensor Needle Stand
5	Four-way Valve Needle Stand	11	EEP Flash Drive Needle Stand
6	Chassis Electric Heating Belt Needle Stand	12	Compressor Needle Stand

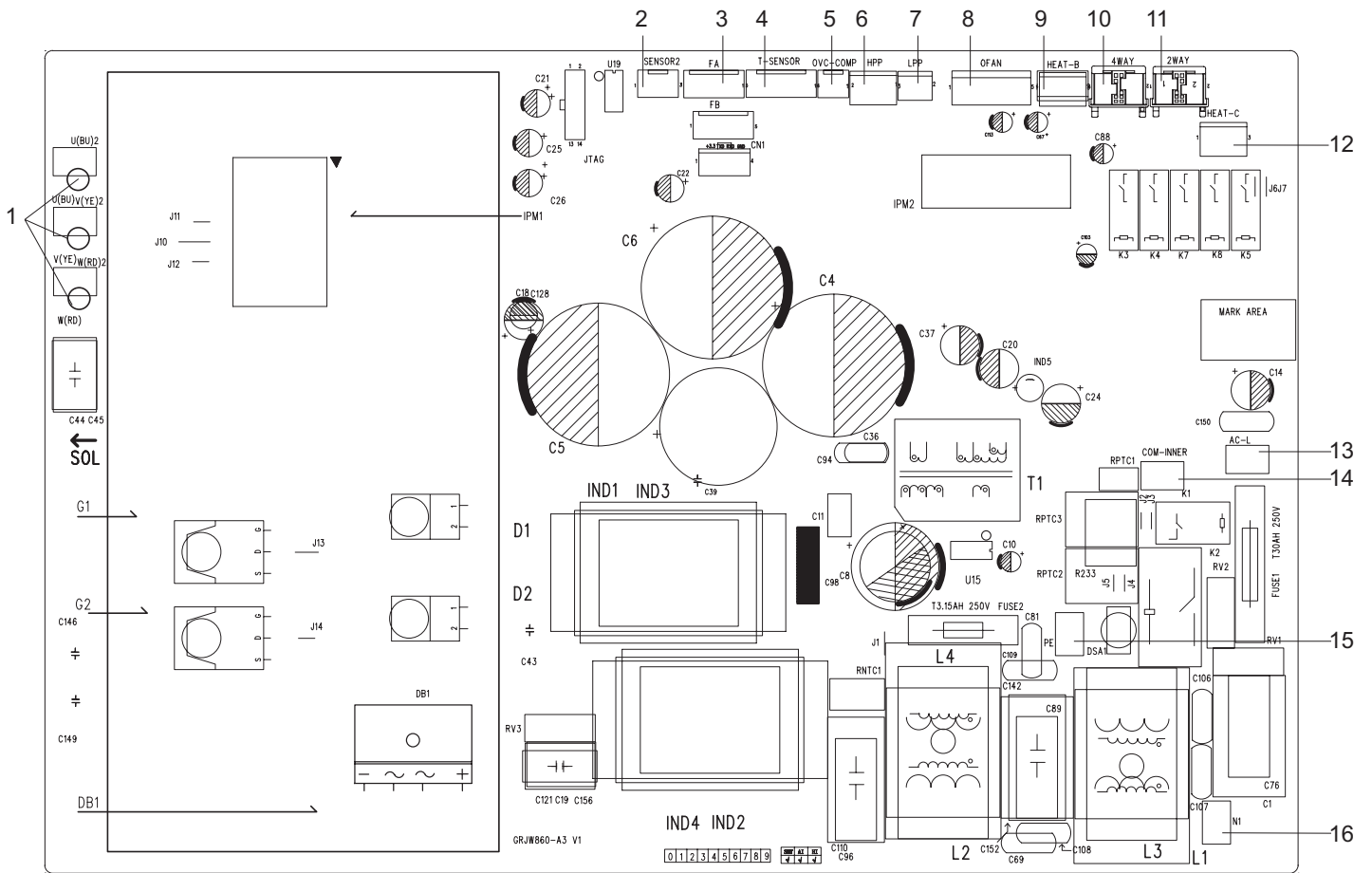


No.	Name	No.	Name
1	Electronic Expansion Valve Needle Stand	9	Four-way Valve Needle Stand
2	EEP Flash Drive Needle Stand(Reserved)	10	Chassis Electric Heating Belt Needle Stand
3	Computer Monitor Needle Stand	11	Two-way Valve Needle Stand
4	EEP Flash Drive Needle Stand	12	Brushless DC Motor Needle Stand
5	Earthing Wire Insertion	13	Temperature Sensor Needle Stand
6	Live Wire Insertion	14	Compressor Overload Needle Stand
7	Neutral Wire Insertion	15	Compressor Needle Stand
8	Communication Wire Insertion	16	Program Debugging Needle Stand



No.	Name
1	Earthing Wire Insertion
2	Live Wire Insertion
3	Neutral Wire Insertion
4	Communication Wire Insertion
5	Four-way Valve Needle Stand
6	Chassis Electric Heating Belt / Four-way Valve Needle Stand
7	Outdoor Fan Needle Stand
8	Temperature Sensor Needle Stand

No.	Name
9	Compressor Overload Needle Stand
10	Compressor Needle Stand
11	Program Debugging Needle Stand
12	DRED Needle Stand
13	Electronic Expansion Valve Needle Stand
14	EEP Flash Drive Needle Stand
15	Computer Monitor Needle Stand

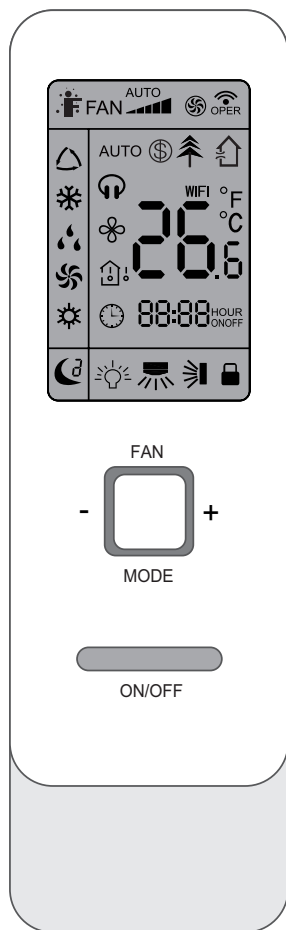


No.	Name	No.	Name
1	Compressor wiring terminal for U V W	9	Chassis Electric Heating Belt Needle Stand
2	Suction Temperature Sensor Needle Stand	10	Four-way Valve Needle Stand
3	Electronic Expansion Valve Needle Stand	11	Two-way Valve Needle Stand
4	Temperature Sensor Needle Stand	12	Compressor Electric Heater Needle Stand
5	Compressor Overload Needle Stand	13	Live Wire Insertion
6	High Pressure Protection Needle Stand	14	Communication Wire Insertion
7	Low Pressure Protection Needle Stand	15	Earthing Wire Insertion
8	Outdoor Fan Needle Stand	16	Neutral Wire Insertion

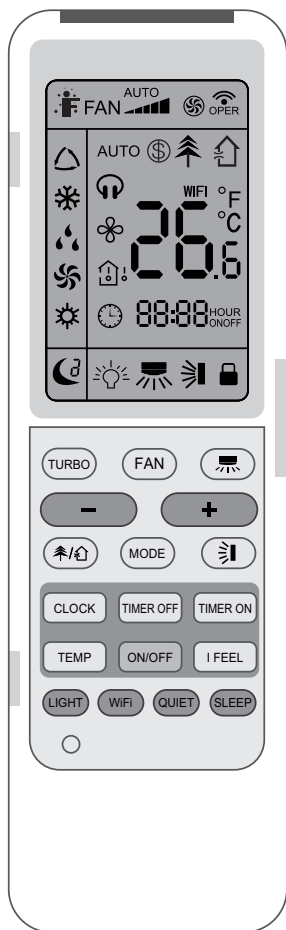
6. Function and Control

6.1 Remote Controller Introduction for YAG1FB3(WiFi)

Buttons on remote controller



(before opening cover)



(after opening cover)

Buttons on remote controller

	I feel	
FAN AUTO	Set fan speed	
	Turbo mode	
	Send signal	
Operation mode		Auto mode
		Cool mode
		Dry mode
		Fan mode
		Heat mode
	Sleep mode	
	8°C heating function	
	Health mode	
	Scavenging function	
WIFI	WiFi function	
	Quiet	
	X-FAN function	
		Set temp.
		Indoor ambient temp.
		Outdoor ambient temp.
	Clock	
	Set temperature	
	Set time	
	TIMER ON / TIMER OFF	
	Light	
	Left & right swing	
	Up & down swing	
	Child lock	

Introduction for buttons on remote controller

NOTICE:

- This is a general use remote controller. It could be used for the air conditioner with multifunction. For the functions which the model doesn't have, if press the corresponding button on the remote controller, the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Operation indicator "ON" is ON. After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon "Wi-Fi" on the display of remote controller will blink once and the air conditioner will give out a "di" sound, which means the signal has been sent to the air conditioner.
- Under off status, set temperature and clock icon will be displayed on the display of remote controller (If timer on, timer off and light functions are set, the corresponding icons will be displayed on the display of remote controller at the same time);

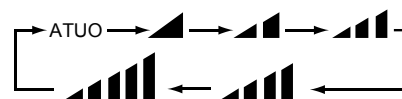
Under on status, the display will show the corresponding set function icons.

1. ON/OFF button

Press this button to turn on the unit. Press this button again to turn off the unit.

2. FAN button

Press this button, Auto, Low, Medium-low, Medium, Medium-high, High speed can be circularly selected. After powered on, auto fan speed is default. Under dry mode, low fan speed only can be set up.



Low fan
 Medium-low fan
 Medium fan
 Medium-high fan
 High fan

NOTICE:

- It's low fan speed under dry mode.
- X-FAN function: Hold fan speed button for 2s in cool or dry mode, the icon "☼" is displayed and the indoor fan will continue operation for a few minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in auto, fan or heat mode.
- This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.
- Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for a few minutes. At low speed. In this period, hold fan speed button for 2s to stop indoor fan directly.
- Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.

3. MODE button

Press this button, auto, cool, dry, fan, heat mode can be selected circularly. Auto mode is default while power on. Under heat mode, the initial value is 28°C(82°F). Under other modes, the initial value is 25°C(77°F).



NOTICE:

- Only for cooling and heating unit. As for cooling only unit, it won't have any action when it receives the signal of heating operation.

4. - / + button

Press " + " or " - " button once increase or decrease set temperature 0.1°C(°F). Holding " + " or " - " button, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly.

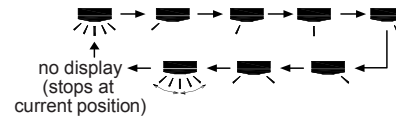
When setting TIMER ON, TIMER OFF or CLOCK, press " + " or " - " button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons)

5. TURBO button



Press this button to activate / deactivate the Turbo function which enables the unit to reach the preset temperature in the shortest time. In cool mode, the unit will blow strong cooling air at super high fan speed. In heat mode, the unit will blow strong heating air at super high fan speed.

6. Swing button

Press this button can select left & right swing angle. Fan blow angle can be selected circularly as below:

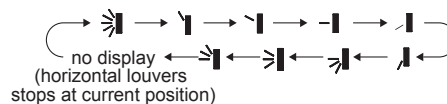











NOTICE:

- Press this button continuously more than 2s, the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.
- Under left and right swing mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.






7. Swing Angle button

Press this button can select up & down swing angle. Fan blow angle can be selected circularly as below:





- When selecting "  ", air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
- When selecting "  ,  ,  ,  ", air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.
- When selecting "  ,  ,  ", air conditioner is blowing fan at fixed angle. Horizontal louver will send air at the fixed angle.
- Hold "  " button above 2s to set your required swing angle. When reaching your required angle, release the button.

NOTICE:

- "  ,  ,  " may not be available. When air conditioner receives this signal, the air conditioner will blow fan automatically. Press this button continuously for more than 2s, the main unit will swing back and forth from up to down, and then loosen the button, the unit present position of guide louver will be kept immediately.
- Under up and down swing mode, when the status is switched from off to  , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.

8. CLOCK button

Press this button, the clock can be set up, signal  blink and display. Within 5 seconds, the value can be adjusted by pressing + or - button, if continuously press this button for 2 seconds above, in every 0.5 seconds, the value on ten place of Minute will be increased 1. During blinking, repress the clock button, signal  will be constantly displayed and it denotes the setting

succeeded. After powered on, 12:00 is defaulted to display and signal 🕒 will be displayed. If there is signal 🕒 be displayed that denotes the current time value is clock value, otherwise is timer value.

9. **TIMER OFF / TIMER ON** button

- **Timer On setting:** Signal "ON" will blink and display, signal 🕒 will conceal, the numerical section will become the timer on setting status. During 5 seconds blink, by pressing + or - button to adjust the time value of numerical section, every press of that button, the value will be increased or decreased 1 minute. Hold pressing + or - button, 2 seconds later, it quickly change, the way of change is: During the initial 2.5 seconds, ten numbers change in the one place of minute, then the one place is constant, ten numbers change in the tens place of minute at 2.5 seconds speed and carry. During 5s blink, press the timer on button, the timer setting succeeds. The timer on has been set up, repress the timer on button, the timer on will be canceled. Before setting the timer, please adjust the clock to the current actual time.

- **Timer Off setting:** Signal "OFF" will blink and display, signal 🕒 will conceal, the numerical section will become the timer off setting status. The method of setting is the same as for TIMER ON.

10. **TEMP** button

By pressing this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display. The setting on remote controller selected circularly as below:



When selecting "🏠" with remote controller or no display, temperature indicator on indoor unit displays set temperature. When selecting "🏠☀️" with remote controller, temperature indicator on indoor unit displays indoor ambient temperature; When selecting "🏠☀️☁️" with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature. 3s later it will return to the setting temperature or it depends on the other received signal within 3s.

Attention: When displaying the outdoor ambient, the displaying range is 0-60°C. When it goes beyond the range, it keeps the threshold data (The smallest — 0°C and the largest 60°C).

Warm tips: When operating buttons on the cover please make sure the cover is closed completely.

NOTICE:

- Outdoor temperature display is not available for some models. At that time, indoor unit receives "🏠☀️" signal, while it displays indoor set temperature.

11. **🌲/🏠** button

Press this button to achieve the on and off of health and scavenging functions in operation status. Press this button for the first time to start scavenging function simultaneously; LCD displays "🏠". Press the button for the second time to start health and scavenging functions simultaneously; LCD displays "🌲" and "🏠". Press this button for the third time to quit health and scavenging functions simultaneously. Press the button for the fourth time to start health function; LCD display "🌲".

Press this button again to repeat the operation above.

NOTICE:

- This function is applicable to partial of models.

12. **I FEEL** button

Press this button to start I FEEL function and "🌡️" will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to close I FEEL function and "🌡️" will disappear.

Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature. When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

13. **LIGHT** button

Press this button to turn off display light on indoor unit. "🌞" icon on remote controller disappears. Press this button again to turn on display light. "🌞" icon is displayed.

14. **WiFi** button

Press "WiFi" button simultaneously to turn on or turn off WIFI function. When WIFI function is turned on, the "WiFi" icon will be displayed on remote controller; Under status of unit off, long press "MODE" and "WiFi" buttons simultaneously for 1s, remote controller will send WIFI reset code and then the WIFI function will be turned on. WIFI function is defaulted OFF after energization of the remote controller.

NOTICE:

- This function is applicable to partial of models.

15. **QUIET** button




Press this button, the Quiet status is under the Auto Quiet mode (display "🔇" and "AUTO" signal) and Quiet mode (display "🔇" signal) and Quiet OFF (there is no signal of "🔇" displayed). After powered on, the Quiet OFF is defaulted.

Under the Quiet mode (Display "🔇" signal).

NOTICE:

- This function is applicable to partial of models.

16. button

- Press this button, can select Sleep 1 (), Sleep 2 (), Sleep 3 () and cancel the sleep, circulate between these, after electrified, sleep cancel is defaulted.

- Sleep 1 is sleep mode 1, in cool modes: Sleep status after run for one hour, the main unit setting temperature will increase 1°C, 2 hours, setting temperature increased 2°C., the unit will run at this setting temperature; In heat mode: Sleep status after run for one hour, the setting temperature will decrease 1°C, 2 hours, setting temperature will decrease 2°C., then the unit will run at this setting temperature.

- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.

(a) In cool mode:

(1) When setting the initial temperature 16°C-23°C, after turned on sleep function, the temperature will be increased 1°C in every hour, after 3°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

(2) When setting the initial temperature 24°C-27°C, after turned on sleep function, the temperature will be increased 1°C in every hour, after 2°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

(3) When setting the initial temperature 28°C-29°C, after turned on sleep function, the temperature will be increased 1°C in every hour, after 1°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

(4) When setting the initial temperature 30°C, under this temperature setting, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

(b) In heat mode:

(1) Under the initial presetting temperature 16°C, it will run under this setting temperature all along.

(2) Under the initial presetting temperature 17°C-20°C, after sleep function started up, the temperature will decrease 1°C in every hour, after 1°C decreased, this temperature will be maintained.

(3) Under the initial presetting temperature 21°C-27°C, after sleep function started up, the temperature will decrease 1°C in every hour, after 2°C decreased, this temperature will be maintained.

(4) Under the initial presetting temperature 28°C-30°C, after Sleep function started up, the temperature will decrease 1°C in every hour, after 3°C decreased, this temperature will be maintained.

- Sleep 3 - the sleep curve setting under sleep mode by DIY:

(1) Under sleep 3 mode, press "Turbo" button for a long time, remote controller enters into user individuation sleep setting status, at this time, the time of remote controller will display "1 hour", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);

(2) Adjust "+" and "-" button, could change the corresponding setting temperature, after adjusted, press "Turbo" button for confirmation;

(3) At this time, 1 hour will be automatically increased at the timer position on the remote controller, (that are "2 hours" or "3 hours" or "8 hours"), the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;

(4) Repeat the above step (2)~(3) operation, until 8 hours temperature setting finished, sleep curve setting finished, at this time, the remote controller will resume the original timer display; temperature display will resume to original setting temperature.

- Sleep 3 - the sleep curve setting under sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press "Turbo" button directly for confirmation.

NOTICE:


- In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press "ON/OFF" button, "Mode" button or "Sleep" button, the sleep curve setting or enquiry status will quit similarly.

Introduction for special function

1. About AUTO RUN

When AUTO RUN mode is selected, the unit will be in accordance with the room temp. automatically to select the suitable running method and to make ambient comfortable.

2. About lock

Press + and - buttons simultaneously to lock or unlock the keyboard. If the remote controller is locked, the icon  will be displayed on it, in which case, press any button, the mark will flicker for three times. If the keyboard is unlocked, the mark will disappear.

3. About switch between Fahrenheit and Centigrade

Under status of unit off, press MODE and - buttons simultaneously to switch °C and °F.

4. Combination of "TEMP" and "CLOCK" buttons: About Energy-saving Function

Press "TEMP" and "CLOCK" simultaneously in COOL mode to start energy-saving function. Nixie tube on the remote controller displays "SE". Repeat the operation to quit the function.

5. Combination of "TEMP" and "CLOCK" buttons: About 8°C Heating Function

Press "TEMP" and "CLOCK" simultaneously in HEAT mode to start 8°C Heating Function. Nixie tube on the remote controller displays "8" and a selected temperature of "8°C".

(46°F if Fahrenheit is adopted). Repeat the operation to quit the function.

6. About Quiet function

When quiet function is selected:

- (1) Under cool mode: Indoor fan operates at notch 4 speed. 10 minutes later or when indoor ambient temperature $\leq 28^{\circ}\text{C}$, indoor fan will operate at notch 2 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.
- (2) Under heat mode: Indoor fan operates at notch 3 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.
- (3) Under dry, fan mode: Indoor fan operates at quiet mode.
- (4) Under auto mode: The indoor fan operates at the auto quiet mode according to actual cool, heat or fan mode.

7. About turbo function



If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temp. approaches the preset temp. as soon as possible.

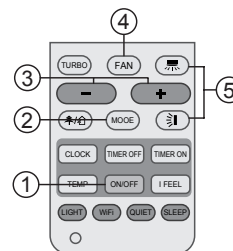
8. About Sleep function

Under the fan, dry and auto mode, the sleep function cannot be set up, select and enter into any kind of sleep mode, the quiet function will be attached and started, different quiet status could be optional and turned off.

Operation guide

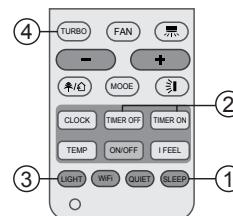
1. General operation

- (1) After powered on, press ON/OFF button, the unit will start to run. (Note: When it is powered on, the guide louver of main unit will close automatically.)
- (2) Press MODE button, select desired running mode.
- (3) Pressing + or - button, to set the desired temperature.
- (4) Pressing FAN button, set fan speed, can select AUTO FAN, LOW, MEDIUM-LOW, MEDIUM, MEDIUM-HIGH and HIGH.
- (5) Pressing  and  button, to select the swing.

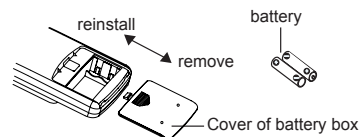



2. Optional operation

- (1) Press SLEEP button, to set sleep.
- (2) Press TIMER ON and TIMER OFF button, can set the scheduled timer on or timer off.
- (3) Press LIGHT button, to control the on and off of the displaying part of the unit (This function may be not available for some units).
- (4) Press TURBO button, can realize the ON and OFF of TURBO function.



Replacement of batteries in remote controller



1. Press the back side of remote controller marked with "  ", as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.

NOTICE:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.

6.2 Remote Controller Introduction for YBE1FB6

Buttons on remote controller



Introduction for icons on display screen

	Quiet	
	Set fan speed	
	Turbo mode	
	Send signal	
Operation mode		Auto mode
		Cool mode
		Dry mode
		Fan mode
		Heat mode
		X-FAN function
	Humidity control	
	Power limiting operation	
	Set temperature	
	Indoor ambient temp.	
	Indoor ambient humidity	
	TIMER ON / TIMER OFF	
	Set time	
	Left & right swing	
	Up & down swing	
	Child lock	
	Fast cool	
	Health function	
	WiFi function	
	LED	
	Auto LED	
	I feel	
	Sleep mode	

NOTE:

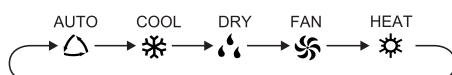
- This is a general use remote controller. It could be used for the air conditioner with multifunction. For the functions which the model doesn't have, if press the corresponding button on the remote controller, the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Power indicator "⏻" is ON. After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon "📶" on the display of remote controller will blink once and the air conditioner will give out a "di" sound, which means the signal has been sent to the air conditioner.

1. On/Off button

Press this button to turn on the unit. Press this button again to turn off the unit.

2. Mode button

Press this button to select your required operation mode:










- When selecting auto mode, air conditioner will operate automatically according to ambient temperature. Press "Fan" button can adjust fan speed. Press " / "" button can adjust fan blowing angle.
- After selecting cool mode, air conditioner will operate under cool mode. Press " + " or " - " button to adjust set temperature. Press "Fan" button to adjust fan speed. Press " / "" button to adjust fan blowing angle.
- When selecting dry mode, the air conditioner operates at low speed under dry mode. Under dry mode, fan speed can't be adjusted. Press " / "" button to adjust fan blowing angle.
- When selecting fan mode, the air conditioner will only blow fan, no cooling and no heating. Press "Fan" button to adjust fan speed. Press " / "" button to adjust fan blowing angle.
- When selecting heat mode, the air conditioner operates under heat mode. Press " + " or " - " button to adjust set temperature. Press "Fan" button to adjust fan speed. Press " / "" button to adjust fan blowing angle.

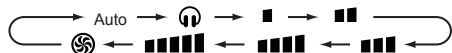
NOTE:

- For preventing cold air, after starting up heat mode, indoor unit will delay 1~5 minutes to blow air (Actual delay time depends on indoor ambient temperature).

- Set temperature range from remote controller: 16~30°C (61~86°F).
- This mode indicator is not available for some models.
- Cooling only unit won't receive heat mode signal. If setting heat mode with remote controller, press "On/Off" button can't start up the unit.


3. Fan button

This button is used for setting Fan Speed in the sequence that goes from AUTO, , , , , ,  to  then back to Auto.



- Low speed ■■ Low-Medium speed ■■■ Medium speed
- Medium-High speed ■■■■■ High speed
- ⊙ Turbo speed 🗣 Quiet speed

NOTE:

- It's low fan speed under dry mode.
- X-FAN function: Holding fan speed button for 2s in cool or dry mode, the icon "  " is displayed and the indoor fan will continue operation for a few minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in auto, fan or heat mode.

This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.

- Having set X-FAN function on: After turning off the unit by pressing "On/Off" button, indoor fan will continue running for a few minutes at low speed. In this period, hold fan speed button for 2s to stop indoor fan directly.
- Having set X-FAN function off: After turning off the unit by pressing "On/Off" button, the complete unit will be off directly.

4. - / + button

Press "+" or "-" button once increase or decrease set temperature 1°C(°F). Holding "+" or "-" button, 2s later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly.





5. Wifi button

Press "Wifi" button to turn on WiFi function, "Wifi" icon will be displayed on the remote controller; Hold "Wifi" button for 5s to turn off WiFi function and "Wifi" icon will disappear. Under off status, press "Mode" and "Wifi" buttons simultaneously for 1s, WiFi module will restore factory settings.

NOTE:

- This function is only available for some models.

6. Health button

Press this button to turn on or turn off the health and scavenging functions in operation status. Press this button for the first time to start scavenging function; LCD displays "  ". Press the button for the second time to start health and scavenging functions simultaneously; LCD displays "  " and "  ". Press this button for the third time to quit health and scavenging functions simultaneously. Press the button for the fourth time to start health function; LCD display "  ".

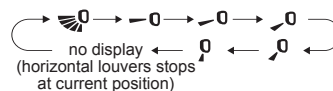
Press this button again to repeat the operation above.








NOTE:

- This function is only available for some models.



7. UD-swing button

Press this button can select up & down swing angle. Fan blow angle can be selected circularly as below:



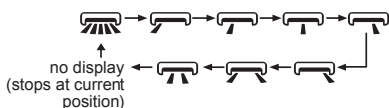
- When selecting "  ", air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
- When selecting "  ",  ",  ",  ",  ", air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.
- Hold "  " button above 2s to set your required swing angle. When reaching your required angle, release the button.

NOTE:



- Press this button continuously more than 2s, the main unit will swing back and forth from up to down, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.
- Under swing up and down mode, when the status is switched from off to  , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.

8. LR-swing button



Press this button can select left & right swing angle. Fan blow angle can be selected circularly as below:



NOTE:

- Press this button continuously more than 2s, the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.
- Under swing left and right mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.
- This function only applicable for some models.

9. Clock button


Press this button to set clock time. " " icon on remote controller will blink. Press "+" or "-" button within 5s to set clock time. Each pressing of "+" or "-" button, clock time will increase or decrease 1 minute. If hold "+" or "-" button, 2s later, time will change quickly. Release this button when reaching your required time. Press "CLOCK" button to confirm the time. " " icon stops blinking.


NOTE:

- Clock time adopts 24-hour mode.
- The interval between two operations can't exceed 5s. Otherwise, remote controller will quit setting status. Operation for TIMER ON/TIMER OFF is the same.


10. / Timer on / Timer off button

TIMER ON button


"TIMER ON" button can set the time for timer on. After pressing this button, " " icon disappears and the word "ON" on remote controller blinks. Press "+" or "-" button to adjust TIMER ON setting. After each pressing "+" or "-" button. TIMER ON setting will increase or decrease 1min. Holding "+" or "-" button, 2s later, the time will change quickly until reaching your required time.

Press "TIMER ON" to confirm it. The word "ON" will stop blinking. " " icon resumes displaying. Cancel TIMER ON: Under the condition that TIMER ON is started up, press "TIMER ON" button to cancel it.

TIMER OFF button

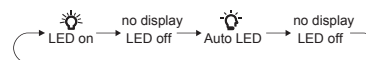
"TIMER OFF" button can set the time for timer off. After pressing this button, " " icon disappears and the word "OFF" on remote controller blinks. Press "+" or "-" button to adjust TIMER OFF setting. After each pressing "+" or "-" button, TIMER OFF


setting will increase or decrease 1min. Holding "+" or "-" button, 2s later, the time will change quickly until reaching your required time.

Press "TIMER OFF" and the word "OFF" will stop blinking. " " icon resumes displaying. Under the condition that TIMER OFF is started up, press "TIMER OFF" button to cancel it.

11. Light button

Press this button to control the LED status on the displayer, the circulation change is as follow:



When selecting " " (Auto LED) with remote controller, LED indicator on indoor unit will adjust the luminance automatically according to the ambient intensity of illumination.

Function introduction for combination buttons



Energy-saving function

Under cooling mode, press "Mode" and "Timer" buttons simultaneously to start up or turn off energy-saving function. When energy-saving function is started up, "SE" will be shown on remote controller, and air conditioner will adjust the set temperature automatically according to ex-factory setting to reach to the best energy-saving effect. Press "Mode" and "Timer" buttons simultaneously again to exit energy-saving function.

NOTE:

- Under energy-saving function, fan speed is defaulted at auto speed and it can't be adjusted.
- Under energy-saving function, set temperature can't be adjusted.
- Sleep function and energy-saving function can't operate at the same time. If energy-saving function has been set under cool mode, press "Sleep" button will cancel energy-saving function. If sleep function has been set under cool mode, start up the energy-saving function will cancel sleep function.


Child lock function

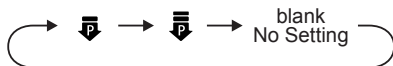
Hold " On/Off " and " - " buttons simultaneously for 3s to turn on or turn off child lock function. When child lock function is on, " " icon is displayed on remote controller. If you operate the remote controller, the " " icon will blink three times without sending signal to the unit.



Temperature display switchover function

Under OFF status, hold "Mode" and " - " buttons simultaneously for 3s to switch temperature display between °C and °F.

function

 function is for limiting power of the whole unit. Press "Mode" and "Sleep" buttons simultaneously, the remote controller will circularly display as the following:




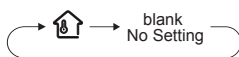
- Maximum power limited under the  mode is lower than that of  mode.
- If you want to cancel the power limiting function, press "Mode" and "Sleep" buttons simultaneously till the icon in remote controller is not displayed.
- When the remote controller is turned off, power limiting function is cancelled. If you want to activate the function, please repress "Mode" and "Sleep" buttons simultaneously.
- If the current power is lower than the maximum power of mode, then the power will not be limited after entering into such mode.
- For the model with one outdoor unit and two indoor units, if any one of indoor units enters into power limiting function, the outdoor unit will enter into the set limiting power mode of indoor unit; when two indoor units enter into power limiting mode, then the power of outdoor unit will be limited according to the lower power of the two indoor units.


NOTE:

- This button is only available for the model with such function.



Indoor ambient temperature

By holding "On/Off" and "" buttons simultaneously, you can see indoor ambient temperature or indoor ambient humidity on indoor unit's display. The setting on remote controller is selected circularly as below:



- When selecting "" with remote controller, temperature indicator on indoor unit displays indoor ambient temperature.


Clean reminder function of filter

The reminder function is defaulted to be OFF. Hold "On/Off" and "" buttons simultaneously for 5s to turn it on. The buzzer will give out sound for 0.5s and the dual-8 nixie tube on the display will be on for 3s; Once the reminder function is turned on, when the air conditioner has reached to the set time, the dual-8 nixie tube will flash about 30s when the unit is turned on each time to remind the user to clean the filter; you can turn off this cycle reminder by holding "On/Off" and "" buttons simultaneously for 5s and then the air conditioner will count time again.

NOTE:

- Once the reminder function is turned on, only this cycle reminder can be cleared.
- This function is only available for some models.

Auto clean function

Under unit off status, hold "Mode" and "" buttons simultaneously for 5s to turn on or turn off the auto clean function. When the auto clean function is turned on, indoor unit displays "CL". During the auto clean process of evaporator, the unit will perform fast cooling or fast heating. There may be some noise, which is the sound of flowing liquid or thermal expansion or cold shrinkage. The air conditioner may blow cool or warm air, which is a normal phenomenon. During cleaning process, please make sure the room is well ventilated to avoid affecting the comfort.

NOTE:

- The auto clean function can only work under normal ambient temperature. If the room is dusty, clean it once a month; if not, clean it once every three months. After the auto clean function is turned on, you can leave the room. When auto clean is finished, the air conditioner will enter standby status.
- This function is only available for some models.



Night mode

Under cooling or heating mode, when turning on sleep mode and turn to low speed or quiet notch, the outdoor unit would enter into night mode.

NOTE:

- When you feel that the cooling and heating effect is poor, please press "Fan" button to other fan speed or press "Sleep" button to exit the night mode.
- The night mode can only work under normal ambient temperature.
- This function is only available for some models.




I FEEL function

Press "Health" and "+" buttons simultaneously to start I FEEL function and "" will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press "Health" and "+" buttons simultaneously again to turn off I FEEL function and "" will disappear.

- Please put the remote controller near user when this function

is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature. When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

Sleep function

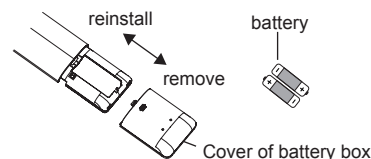
Press "Clock" and "Light" buttons simultaneously, can select Sleep 1 (), Sleep 2 (), Sleep 3 () and cancel the Sleep, circulate between these, after electrified, Sleep Cancel is defaulted.


- Sleep 1 is Sleep mode 1, in Cool modes: sleep status after run for one hour, the main unit setting temperature will increase 1, two hours, setting temperature increased 2, then the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1, two hours, setting temperature will decrease 2, then the unit will run at this setting temperature.
- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.
- Sleep 3 the sleep curve setting under Sleep mode by DIY;
 - (1) Under Sleep 3 mode, press "Health" button for a long time, remote controller enters into user individuation sleep setting status, at this time, the time of remote controller will display "1HOUR", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);
 - (2) Adjust "+" and "-" button, could change the corresponding setting temperature, after adjusted, press "Health" button for confirmation;
 - (3) At this time, 1hour will be automatically increased at the timer position on the remote control, (that are "2HOUR" or "3HOUR" or "8HOUR"), the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;
 - (4) Repeat the above step (2)~(3) operation, until 8 hours temperature setting finished, sleep, curve setting finished, at this time, the remote controller will resume the original timer display; temperature display will resume to original setting temperature.
- Sleep 3 the sleep curve setting under Sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press "Health" button directly for confirmation. Note: In the above presetting or enquiry

procedure, if continuously within 10s, there is no button pressed, the sleep curve setting within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press " On/Off " button, "Mode" button, "Clock" and "Light" buttons simultaneously, the sleep curve setting or enquiry status will quit similarly.

Replacement of batteries in remote controller



1. Press the back side of remote controller marked with "  ", as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.

NOTE:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.

6.3 Brief Description of Models and Functions

1. Summary

(1) Buzzer

When the controller is energized or receives signal from button (emergency operation switch on air conditioner) or remote controller, the buzzer will give out a beep.

(2) Temperature parameter

- ◆ Indoor set temperature (T_{preset})
- ◆ Indoor ambient temperature (T_{amb})
- ◆ Inner tube temperature of indoor evaporator (T_{tube})

2. Introduction of Basic Mode Function

◆ Once the compressor is energized, there should be a minimum interval of 3 mins between two start-ups.

◆ If the unit is with memory function and is off before power failure, the compressor can be restarted without an interval of 3 mins; if the ◆ Unit is on before power failure, the compressor will be restarted with an interval of 3 mins.

Once compressor is started, it won't stop within 6 mins according to the change of room temp.

(1) Auto mode

① Operation condition and process for auto mode

Under auto mode, the system will automatically select operation mode (cooling, heating and fan) according to indoor ambient temperature. There will be 30s delayed for protection between mode switchover.

◆ When $T_{\text{amb}} \geq 26^{\circ}\text{C}$, unit will be in cooling mode Ex-factory set temperature is 25°C .

◆ Cooling and heating unit: When $T_{\text{amb}} \leq (19^{\circ}\text{C} + T_{\text{compensation}})$, unit will be in heating mode $T_{\text{preset}} = 20^{\circ}\text{C}$.

◆ Cooling only unit: When $T_{\text{amb}} \leq 22^{\circ}\text{C}$ (or 72°F), unit will be in fan mode $T_{\text{preset}} = 25^{\circ}\text{C}$.

◆ For cooling and heating unit under condition that $(19^{\circ}\text{C} + T_{\text{compensation}}) < T_{\text{amb}} < 26^{\circ}\text{C}$ (For cooling only unit under condition that $22^{\circ}\text{C} < T_{\text{amb}} < 26^{\circ}\text{C}$), when unit is initially turned on in auto mode, it will operate according to auto fan mode. When unit is changed to auto mode from other modes, it will maintain its previous working status (If auto mode is turned on from drying mode, unit will operate according to auto fan mode).

② Protection function is same as that under each mode.

(2) Cooling mode

① Operation condition and process for cooling mode

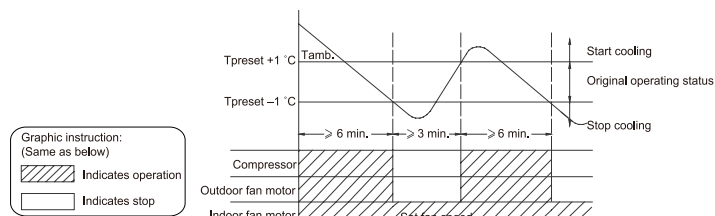
◆ When $T_{\text{amb}} \geq T_{\text{set}} + 1^{\circ}\text{C}$, the system operates under cooling mode. In this case, the compressor, the ODU fan motor and the IDU fan motor operates at set speed.

◆ When $T_{\text{amb}} \leq T_{\text{set}} - 1^{\circ}\text{C}$, the compressor and the ODU fan motor stop, while the IDU fan motor operates at set speed.

◆ When $T_{\text{set}} - 1^{\circ}\text{C} < T_{\text{amb}} < T_{\text{set}} + 1^{\circ}\text{C}$, the system will maintain its previous operation status.

In cooling mode, the 4-way valve is de-energized (4-way valve is

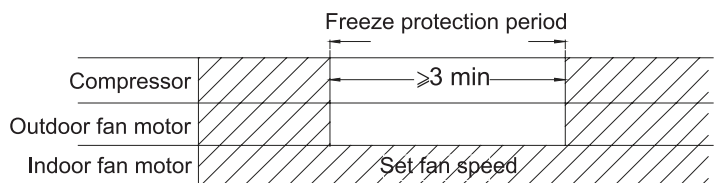
not available for cooling only unit). Temperature setting range is $16 \sim 30^{\circ}\text{C}$.



② Protection function

◆ Freeze protection

During operation, when controller detected that $T_{\text{tube}} \leq 0^{\circ}\text{C}$ for a consecutive period of time, the system enters into freeze protection. In that case, the compressor and the ODU fan stop operation, while the IDU operates at set fan speed. If freeze protection is released and the compressor has been out of operation for 3 mins, the unit will resume its previous operation status.



◆ Overcurrent protection (this protection function is not available for those models whose cooling capacity $\leq 12000\text{Btu/h}$)

During operation process, if controller detected that system current exceeds the limit value for 3s consecutively (overcurrent), only the fan operates. About 3 mins later, if overcurrent is released, the system will resume original operation.

If overcurrent protection occurs for 6 times consecutively, and resume operation time won't exceed 6min every time, overcurrent protection information will be displayed. After turning off the unit, display won't be displayed.

If turn on the unit again, the system will be restated up again. Overcurrent protection information will be eliminated.

Please refer to maintenance part for display information and disposal method for details.

◆ Locked protection to IDU fan motor

During operation of IDU fan motor, if controller detected that the rotation speed of IDU fan motor less than 300/min or stop rotation, the motor operates abnormally. In order to prevent damage to motor, controller will protect automatically, the system stops operation and blocked information of IDU fan motor will be displayed. After turning off the unit, display won't be displayed.

If turn on the unit again, the system will be restated up again. Blocked information of IDU fan motor will be eliminated. (For some models, they can only be restated up after re-energized.)

Please refer to maintenance part for display information and

disposal method for details.

(3) Drying mode

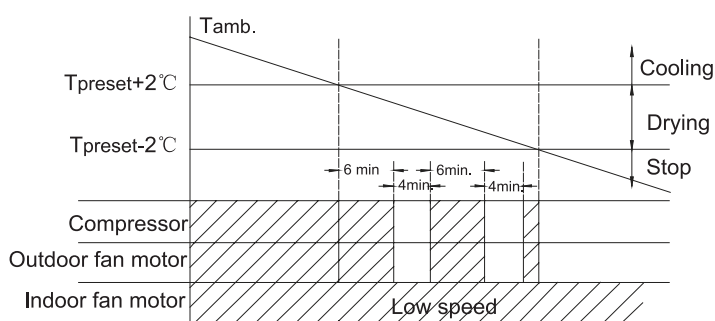
① Operation condition and process for drying mode

◆ When $T_{amb.} > T_{set} + 2^{\circ}\text{C}$, the system starts drying and cooling. In this case, the compressor and the ODU fan motor operate, and the IDU fan motor operates at low speed.

◆ When $T_{set} - 2^{\circ}\text{C} \leq T_{amb.} \leq T_{set} + 2^{\circ}\text{C}$, the system will start drying. In this case, the IDU fan motor operates at low speed; the compressor and the ODU fan motor operate for 6 minutes and stop for 4 minutes in cycle.

◆ When $T_{amb.} < T_{set} - 2^{\circ}\text{C}$, the compressor and the ODU fan motor stop, while the IDU fan motor runs at low speed.

In drying mode, the 4-way valve is de-energized (4-way valve is not available for cooling only unit); Temperature setting range is 16~30°C. Fan speed Can't be adjusted.



② Protection function

◆ Freeze protection

During drying and cooling operation, when the controller detected that $T_{tube} \leq 0^{\circ}\text{C}$ for a period of time consecutively, the system will enter into freeze protection. In that case, the compressor and the ODU fan motor stops operation, while the IDU fan motor operates at low speed. When freeze protection is release and the compressor has stopped for 3min, the system will resume original operation.

During drying operation, when the controller detected that $T_{tube} \leq 0^{\circ}\text{C}$ for a period of time consecutively, the system enters into freeze protection. In that case, the compressor, the ODU fan motor stops operation, while the IDU fan motor operates at low speed. When freeze protection is release and the compressor has stopped for 4min, the system will resume original operation.

◆ Other protection is same as that under cooling mode.

(4) Fan mode

① Operation condition and process for fan mode

In fan mode, the IDU fan motor operates at set speed, while the compressor and the ODU fan motor stop. 4-way valve is de-energized (4-way valve is not available for cooling only unit). Temperature setting range is 16~30°C.

② Protection function

In fan mode, there are overcurrent protection and blocked protection of IDU fan motor. Please refer to corresponding

protection function under cooling mode for details.

(5) Heating mode (no heating mode is not available for cooling only unit)

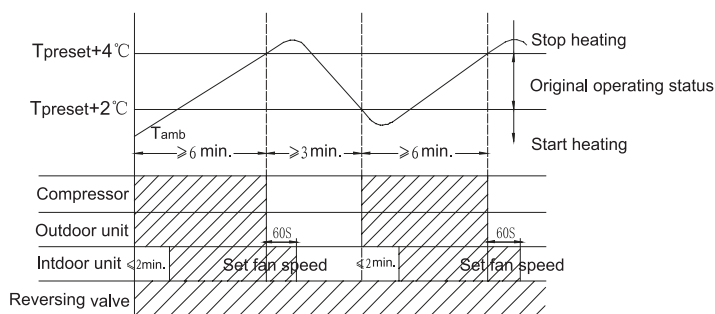
① Operation conditioner and process for heating mode

◆ When $T_{amb.} - T_{compensation} \leq T_{preset} - 1^{\circ}\text{C}$, unit will operate in heating mode. 4-way valve will be energized while compressor and outdoor fan starts operation at the same time. Indoor fan will start some time later so that air condition wont blow out cold air.

◆ When $T_{amb.} - T_{compensation} \geq T_{preset} + 1^{\circ}\text{C}$, compressor and outdoor fan will stop operation while 4-way valve is still power on. Indoor fan will continue operation for a while at set fan speed to blow out the residual heat so that temperature within the air conditioner wont be too high.

◆ When $T_{preset} - 1^{\circ}\text{C} < T_{amb.} - T_{compensation} < T_{preset} + 1^{\circ}\text{C}$, system will maintain its previous working status.

In heating mode, 4-way valve is energized. Temperature setting range is 16~30°C.



② Defrosting condition and process

For ensusing heating effect, air conditioner will defrost automatically according to defrosting status on outdoor unit. During defrosting, heating icon will be on and off.

④ Protection function

◆ Overheating prevention protection

During operation, when controller detects that $T_{tube} \geq 55^{\circ}\text{C}$, the ODU fan motor stops operation; When T_{tube} is resumed normally, the ODU fan motor resumes operation.

◆ Noise silencing protection

When turning off the unit or during mode switchover, the 4-way valve is closed. In order to decrease noise, the 4-way valve will delay 2mins to be closed.

◆ Overcurrent protection (This protection function is not available for those models whose cooling capacity $\leq 12000\text{Btu/h.}$)

During operation process, if controller detected that system current exceeds the limit value for 3s consecutively (overcurrent), the system stops operation. About 3mins later, if overcurrent is released, the system will resume original operation. If overcurrent protection occurs for 6 times consecutively, and resume operation time wont exceed 6min every time, overcurrent protection information will be displayed. After turning off the unit, display

won't be displayed.

If you turn on the unit again, the system will be restarted again. Overcurrent protection information will be eliminated.

Please refer to the maintenance part for display information and disposal method for details.

◆ Locked protection to IDU fan motor

During operation of IDU fan motor, if the controller detected that the rotation speed of IDU fan motor is less than 300/min or stop rotation, the motor operates abnormally. In order to prevent damage to the motor, the controller will protect automatically, the system stops operation and blocked information of IDU fan motor will be displayed. After turning off the unit, the display won't be displayed.

If you turn on the unit again, the system will be restarted again. Blocked information of IDU fan motor will be eliminated. (For some models, they can only be restarted after re-energized.)

Please refer to the maintenance part for display information and disposal method for details.

3. Other Control Function Introduction

(1) Timer function

The controller has general timer function and clock timer function. When you select the remote controller with general timer function, only the general timer function of the controller can be activated; when you select the remote controller with clock timer, only the clock timer function of the controller can be activated.

① General timer: The precision of general timer is 0.5 hour. 24 hours circulated timer can't be set.

◆ Timer ON: Timer ON can be set at unit OFF. If selected ON time is reached, the unit will start to operate according to previous setting status. Time setting range is 0.5~24 hr in 30-minute increments.

◆ Timer OFF: Timer OFF can be set at unit ON. If selected OFF time is reached, the unit will stop. Time setting range is 0.5~24 hr in 30-minute increments.

② Clock timer: The precision of clock timer is 1 minute. 24 hours circulated timer can be set.

◆ Timer ON: If timer ON is set during operation of the unit, the unit will continue to operate. If timer ON is set at unit OFF, upon ON time reaches, the unit will start to run according to previous setting status.

◆ Timer OFF: If timer OFF is set at unit OFF, the system will keep standby status. If timer OFF is set at unit ON, upon OFF time reaches, the unit will stop operation.

◆ Timer change:

Although timer has been set, the unit still can be turned on/off by pressing ON/OFF button on the remote controller. You can also reset the timer.

If timer ON and timer OFF are set at the same time during operation of the unit, the unit will keep running at current status till OFF time reaches. Upon ON time reached, the system will be turned on automatically. The unit will operate circularly like that every

24 hours.

If timer ON and timer OFF are set at unit OFF status, the system keeps OFF status till ON time reaches. Upon OFF time reaches, the system will be turned OFF automatically. The unit will operate circularly like that every 24 hours.

(2) Sleep function

In this mode, the system will select proper sleep curve to operate according to different set temperature.

① If start up sleep function under cooling or drying mode, the system will increase set temperature automatically within a certain range to operate.

② If start up sleep function under heating mode, the system will decrease set temperature automatically within a certain range to operate.

(3) Turbo function

Turbo function can be set under cooling and heating modes. During operation of turbo function, the system operates at the maximum fan speed.

(4) Dry function

Dry function can be set under cooling and drying modes. During operation of drying function, the fan will stop operation after operating for a period of time when turning off the unit.

(5) Auto fan speed control

Auto fan speed control can be set under cooling, heating and fan mode. During operation of auto fan speed control, the IDU fan motor will adjust the fan speed (high, medium or low speed) according to ambient temperature.

(6) Up&down swing control

① After energization, up & down swing motor will firstly have the horizontal louver rotate anticlockwise to position O to close air outlet. If swing function has not been set after start-up of the unit, horizontal louver will turn clockwise to position D in heating mode, or turn clockwise to level position L in other modes.

② If swing function is set when turning on the unit, the horizontal louver will swing between L and D.

Horizontal louver has 7 swing statuses:

◆ Stay at position L: control by remote controller: 

◆ Stay at position A: control by remote controller: 

◆ Stay at position B: control by remote controller: 

◆ Stay at position C: control by remote controller: 

◆ Stay at position D: control by remote controller: 

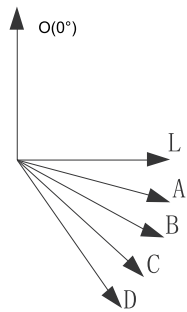
◆ Swing between L and D: control by remote controller: 



◆ Stop at any position between L and D (angles between L and D are equiangular) and no display on remote controller.

③ When turning off the unit, horizontal louver will close at position O.

④ Swing action is valid only when set swing command and the IDU fan motor is operating.



(8) Left&Right swing control(only for the mode with this function)

① After energization, swing motor will firstly have the vertical louver rotate anticlockwise to position O to close air outlet. If swing function has not been set after start-up of the unit, vertical louver will turn clockwise to position D in heating mode, or turn clockwise to position L in other modes.

② If swing function is set when turning on the unit, the vertical louver will swing between L and D.

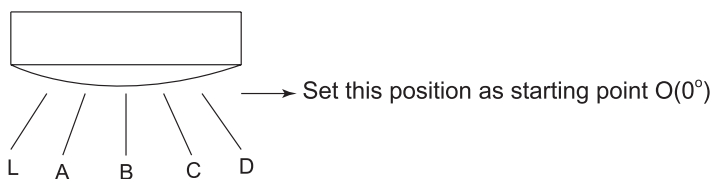
Vertical louver has 7 swing statuses:

- ◆ Stay at position L: control by remote controller:
- ◆ Stay at position A: control by remote controller:
- ◆ Stay at position B: control by remote controller:
- ◆ Stay at position C: control by remote controller:
- ◆ Stay at position D: control by remote controller:
- ◆ Swing between L and D: control by remote controller:

◆ Stop at any position between L and D (angles between L and D are equiangular), control by remote controller: OFF

③ When turning off the unit, vertical louver will close at position O.

④ Swing action is valid only when swing command has been set and the IDU fan motor is operating.



(9) Dual-8 nixie tube display

- ◆ When the air conditioner is turned on for the first time, dual-8 nixie tube defaulted to display current set temperature.
- ◆ When controller receives signal of display set temperature,

dual-8 nixie tube displays set temperature. When received remote control signal is switched to indoor ambient temperature display status signal from other display status, dual-8 nixie tube will display indoor ambient temperature for 3-5s, and then turn back to display set temperature. If remote control to set other status, the display keeps the same.

- ◆ When air conditioner has a malfunction, dual-8 nixie tube will show relevant error code.
- ◆ When air conditioner is in auto defrosting, heating icon will be on and off.
- ◆ If turn off light button, all display will be turned off.

(10) Memory function

- ① Power failure when turning on the unit
 - ◆ Memory content: ON status, mode, up&down swing, light, set temperature, set fan speed, general timer, Fahrenheit/ Celsius
 - ◆ General timer can be memorized. Time of timer is calculated again from energization.
 - ◆ Clock timer Can't be memorized.
- ② Power failure when turning off the unit
 - ◆ Memory content: OFF status, mode, up&down swing, light, set temperature, set fan speed, general timer, Fahrenheit/ Celsius
 - ◆ General timer can be memorized. Time of timer is calculated again from energization.
 - ◆ Clock timer can't be memorized.

4. Special Function

(1) Health function (for the model with health function)

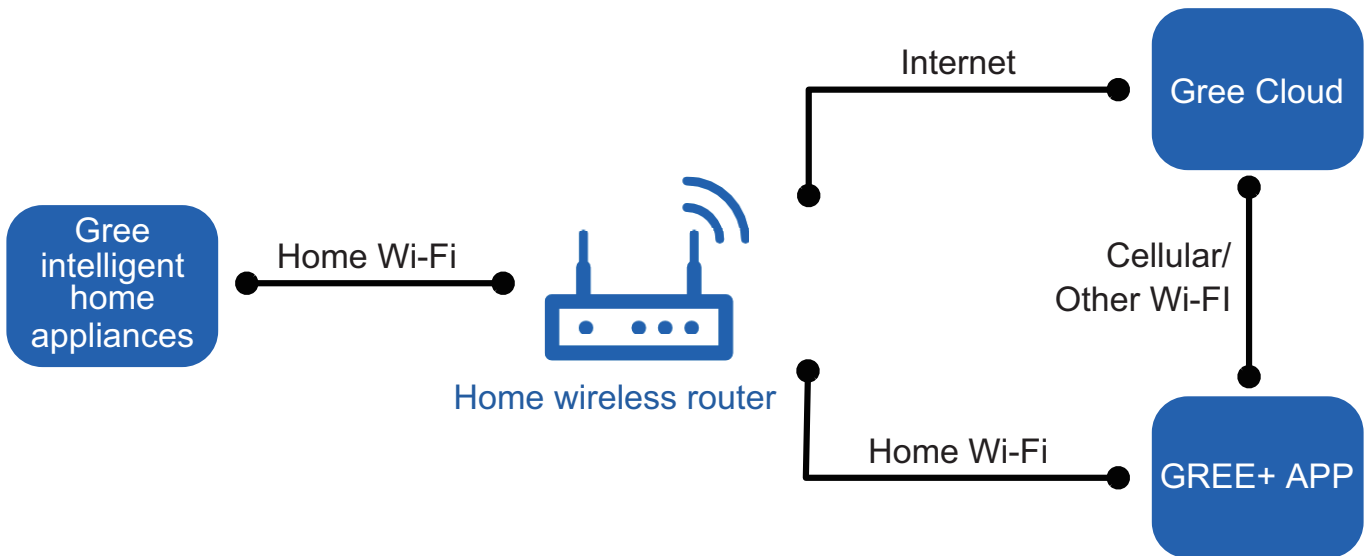
During operation of the IDU fan motor, press health button on the remote controller to start health function (If there is not health button on the remote controller, the unit defaults health function ON).

(2) I Feel function (for all models, but it needs the remote controller which can set this function)

When I FEEL command is received, the controller will operate according to the ambient temperature sent by the remote controller (For defrosting and cold air prevention, the unit operates according to the ambient temperature sensed by the air conditioner). The remote controller will regularly send ambient temperature data to the controller. When the data has not been received for a long time, the unit will operate according to the temperature sensed by the air conditioner. If I FEEL function is not set, the ambient temperature will be that sensed by the air conditioner.

6.4 GREE+ App Operation Manual

Control Flow Chart



Operating Systems

Requirement for User's smart phone:



iOS system
Support iOS7.0 and
above version



Android system
Support Android 4.4 and
above version

Download and installation

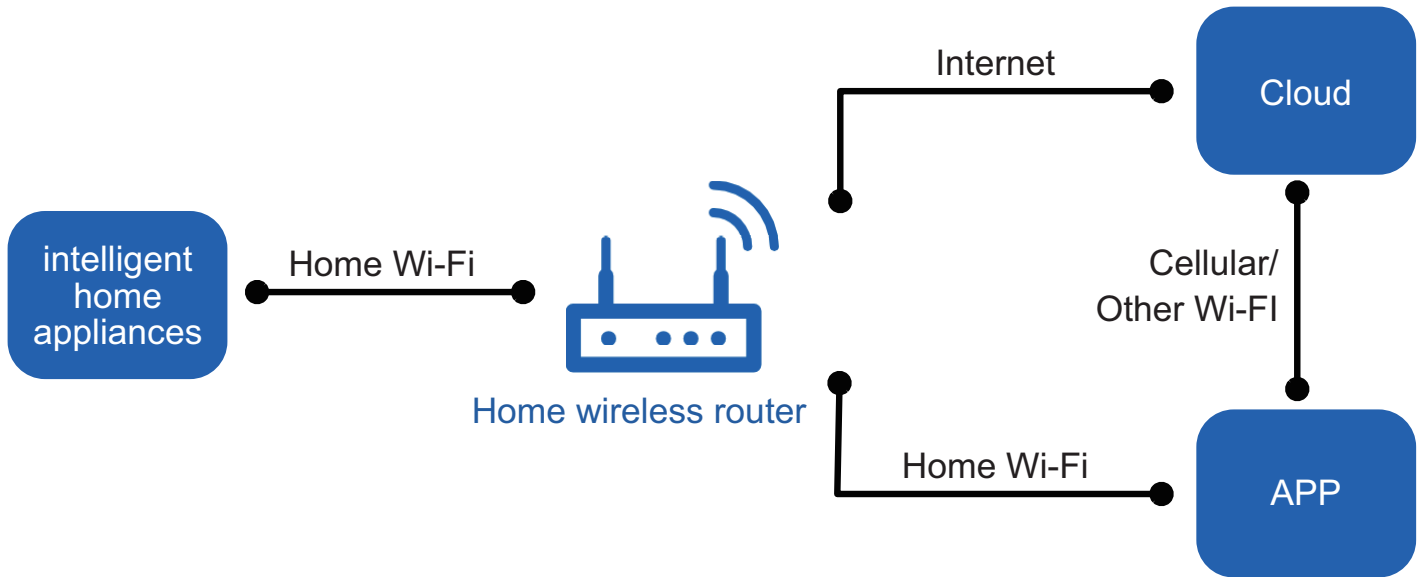


GREE+ App Download Linkage

Scan the QR code or search "GREE+" in the application market to download and install it. When "GREE+" App is installed, register the account and add the device to achieve long-distance control and LAN control of Gree smart home appliances. For more information, please refer to "Help" in App.

6.5 Ewpe Smart App Operation Manual

Control Flow Chart



Operating Systems

Requirement for User's smart phone:



iOS system
Support iOS7.0 and
above version



Android system
Support Android 4.4 and
above version

Download and installation



App Download Linkage

Scan the QR code or search "Ewpe Smart" in the application market to download and install it. When "Ewpe Smart" App is installed, register the account and add the device to achieve long-distance control and LAN control of smart home appliances. For more information, please refer to "Help" in App.

7. Notes for Installation and Maintenance

Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.

The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by distributor or qualified person.
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.

WARNINGS

Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire can't be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires can't be pressed by hard objects.
9. If power cord or connection wire is broken, it must be replaced by a qualified person.
10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire

by yourself.

11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.
12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.
13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.
14. Replace the fuse with a new one of the same specification if it is burnt down; Don't replace it with a cooper wire or conducting wire.
15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual. (See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
4. Wear safety belt if the height of working is above 2m.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

Refrigerant Safety Precautions:

1. When refrigerant leaks or requires discharge during installation, maintenance, or disassembly, it should be handled by certified professionals or otherwise in compliance with local laws and regulations.
2. Avoid contact between refrigerant and fire as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
3. Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
4. Make sure no refrigerant gas is leaking out when installation is completed.
5. If there is refrigerant leakage, please take sufficient measure to minimize the density of refrigerant.
6. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

Improper installation may lead to fire hazard, explosion, electric shock or injury.

Safety Precautions for Installing and Relocating the Unit:

To ensure safety, please be mindful of the following precautions.

WARNINGS

1. When installing or relocating the unit, be sure to keep the refrigerant circuit free from air or substances other than the specified refrigerant.

Any presence of air or other foreign substance in the refrigerant circuit will cause system pressure rise or compressor rupture, resulting in injury.

2. When installing or moving this unit, do not charge the refrigerant which is not comply with that on the nameplate or unqualified refrigerant.

Otherwise, it may cause abnormal operation, wrong action, mechanical malfunction or even series safety accident.

3. When refrigerant needs to be recovered during relocating or repairing the unit, be sure that the unit is running in cooling mode. Then, fully close the valve at high pressure side (liquid valve). About 30~40 seconds later, fully close the valve at low pressure side (gas valve), immediately stop the unit and disconnect power. Please note that the time for refrigerant recovery should not exceed 1 minute.

If refrigerant recovery takes too much time, air may be sucked in and cause pressure rise or compressor rupture, resulting in injury.

4. During refrigerant recovery, make sure that liquid valve and gas valve are fully closed and power is disconnected before detaching the connection pipe.

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

5. When installing the unit, make sure that connection pipe is securely connected before the compressor starts running.

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

6. Prohibit installing the unit at the place where there may be leaked corrosive gas or flammable gas.

If there leaked gas around the unit, it may cause explosion and other accidents.

7. Do not use extension cords for electrical connections. If the electric wire is not long enough, please contact a local service center authorized and ask for a proper electric wire.

Poor connections may lead to electric shock or fire.

8. Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the wires so that their terminals receive no external stresses.

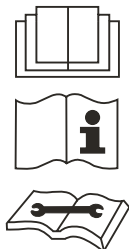
Electric wires with insufficient capacity, wrong wire connections and insecure wire terminals may cause electric shock or fire.

Safety Precautions for Refrigerant

- To realize the function of the air conditioner unit, a special refrigerant circulates in the system. The used refrigerant is the fluoride R32, which is specially cleaned. The refrigerant is flammable and inodorous. Furthermore, it can lead to explosion under certain conditions. But the flammability of the refrigerant is very low. It can be ignited only by fire.
- Compared to common refrigerants, R32 is a nonpolluting refrigerant with no harm to the ozoneosphere. The influence upon the greenhouse effect is also lower. R32 has got very good thermodynamic features which lead to a really high energy efficiency. The units therefore need a less filling.

WARNING:

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacture. Should repair be necessary, contact your nearest authorized Service Centre. Any repairs carried out by unqualified personnel may be dangerous. The appliance shall be stored in a room without continuously operating ignition sources. (for example: open flames, an operating gas appliance or an operating electric heater.)
- Do not pierce or burn.
- Appliance shall be installed, operated and stored in a room with a floor area larger than Xm^2 .
- Appliance filled with flammable gas R32. For repairs, strictly follow manufacturers instructions only. Be aware that refrigerants not contain odour.
- Read specialists manual.



Safety Operation of Flammable Refrigerant

Qualification requirement for installation and maintenance man

- All the work men who are engaging in the refrigeration system should bear the valid certification awarded by the authoritative organization and the qualification for dealing with the refrigeration system recognized by this industry. If it needs other technician to maintain and repair the appliance, they should be supervised by the person who bears the

qualification for using the flammable refrigerant.

- It can only be repaired by the method suggested by the equipments manufacturer.

Installation notes

- The air conditioner is not allowed to use in a room that has running fire (such as fire source, working coal gas ware, operating heater).
 - It is not allowed to drill hole or burn the connection pipe.
 - The air conditioner must be installed in a room that is larger than the minimum room area.
- The minimum room area is shown on the nameplate or following table a.
- Leak test is a must after installation.

table a - Minimum room area (m^2)

Charge amount (kg)	Floor location	Window mounted	Wall mounted	Ceiling mounted
≤1.2	4	4	4	4
1.3	14.5	5.2	4	4
1.4	16.8	6.1	4	4
1.5	19.3	7	4	4
1.6	22	7.9	4	4
1.7	24.8	8.9	4	4
1.8	27.8	10	4	4
1.9	31	11.2	4	4
2.0	34.3	12.4	4	4
2.1	37.8	13.6	4.2	4
2.2	41.5	15	4.6	4
2.3	45.4	16.3	5	4
2.4	49.4	17.8	5.5	4
2.5	53.6	19.3	6	4

Maintenance notes

- Check whether the maintenance area or the room area meet the requirement of the nameplate.
 - Its only allowed to be operated in the rooms that meet the requirement of the nameplate.
- Check whether the maintenance area is well-ventilated.
 - The continuous ventilation status should be kept during the operation process.
- Check whether there is fire source or potential fire source in the maintenance area.
 - The naked flame is prohibited in the maintenance area; and the “no smoking” warning board should be hanged.

- Check whether the appliance mark is in good condition.
— Replace the vague or damaged warning mark.

Welding

● If you should cut or weld the refrigerant system pipes in the process of maintaining, please follow the steps as below:

- a. Shut down the unit and cut power supply
 - b. Eliminate the refrigerant
 - c. Vacuuming
 - d. Clean it with N₂ gas
 - e. Cutting or welding
 - f. Carry back to the service spot for welding
- Make sure that there isn't any naked flame near the outlet of the vacuum pump and it's well-ventilated.
 - The refrigerant should be recycled into the specialized storage tank.

Filling the refrigerant

● Use the refrigerant filling appliances specialized for R32. Make sure that different kinds of refrigerant won't contaminate with each other.

- The refrigerant tank should be kept upright at the time of filling refrigerant.
- Stick the label on the system after filling is finished (or haven't finished).
- Don't overfilling.
- After filling is finished, please do the leakage detection before test running; another time of leak detection should be done when it's removed.

Safety instructions for transportation and storage

- Please use the flammable gas detector to check before unload and open the container.
- No fire source and smoking.
- According to the local rules and laws.

Main Tools for Installation and Maintenance



Level meter



Measuring tape



Screw driver



Impact drill



Drill head



Electric drill



Electroprobe



Universal meter



Torque wrench



Open-end wrench



Inner hexagon spanner



Electronic leakage detector



Vacuum pump



Pressure meter



Pipe pliers



Pipe pliers



Pipe cutter



Pipe expander



Pipe bender



Soldering appliance



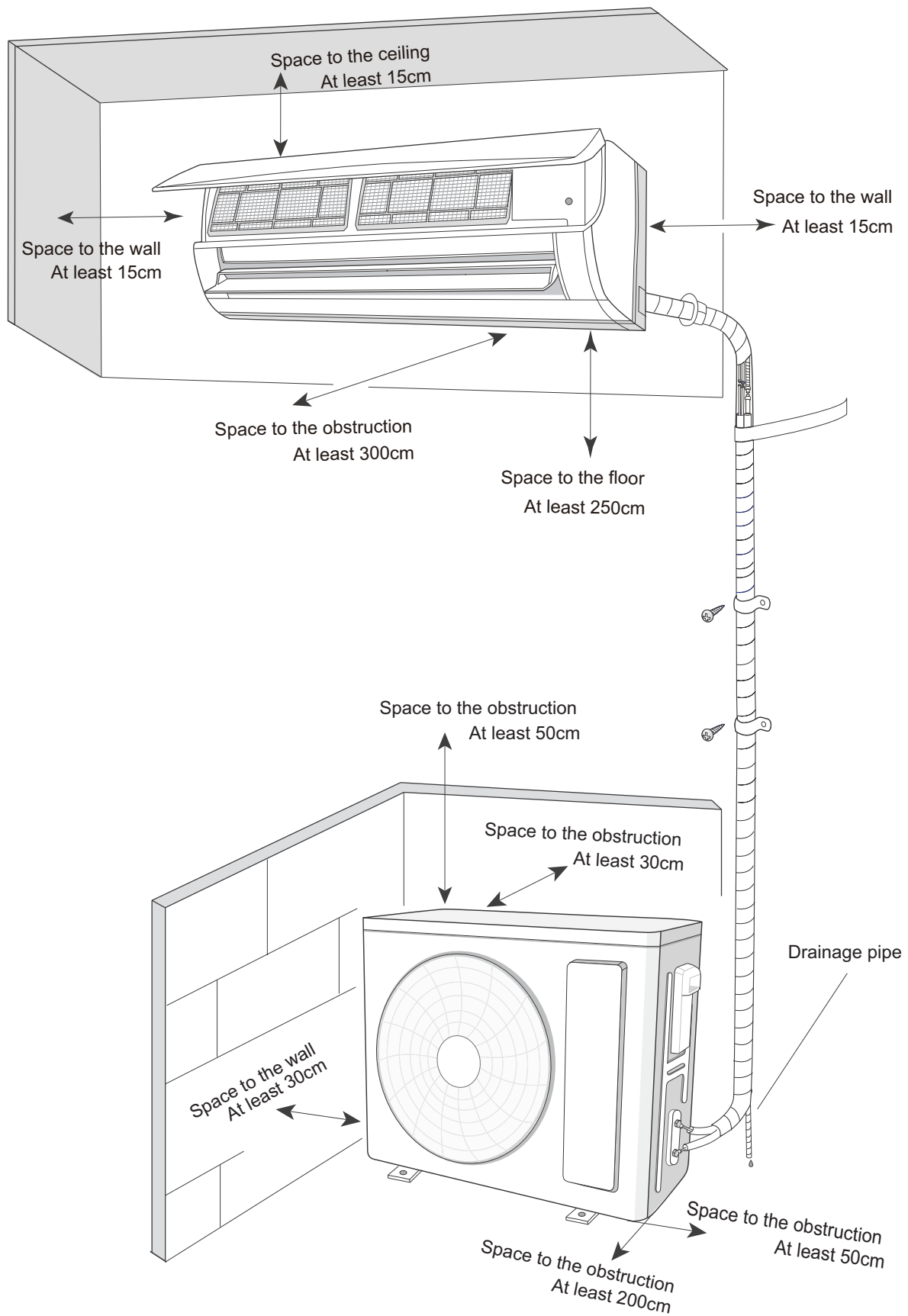
Refrigerant container



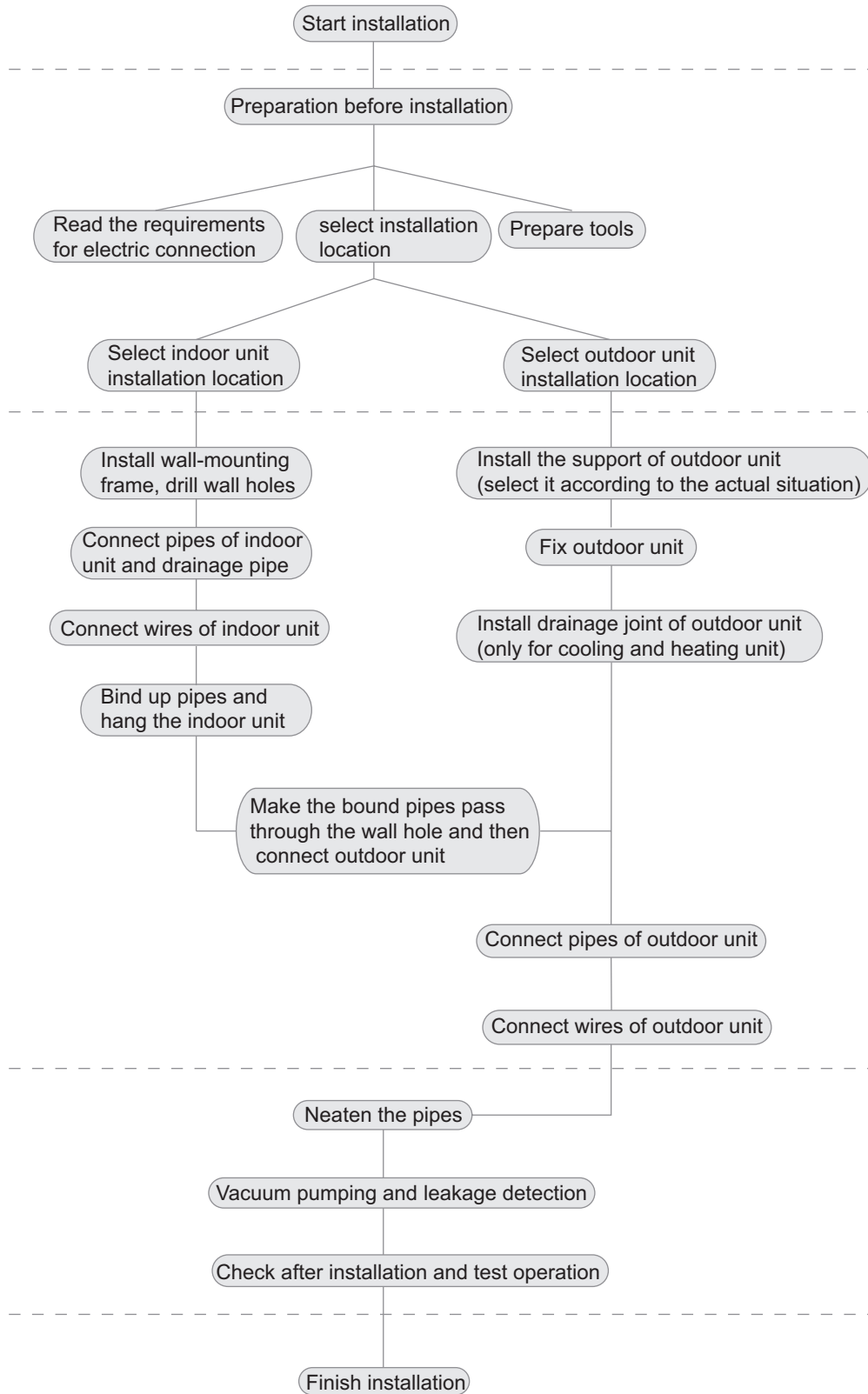
Electronic scale

8. Installation

8.1 Installation Dimension Diagram



Installation Procedures



Note: this flow is only for reference; please find the more detailed installation steps in this section.

8.2 Installation Parts-checking

No.	Name
1	Indoor unit
2	Outdoor unit
3	Connection pipe
4	Drainage pipe
5	Wall-mounting frame
6	Connecting cable(power cord)
7	Wall pipe
8	Sealing gum
9	Wrapping tape
10	Support of outdoor unit
11	Fixing screw
12	Drainage plug(cooling and heating unit)
13	Owners manual, remote controller

⚠ Note:

- 1.Please contact the local agent for installation.
- 2.Dont use unqualified power cord.

8.3 Selection of Installation Location

1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfured gas.
- (6) Other places with special circumstances.
- (7) The appliance shall not be installed in the laundry.
- (8) It's not allowed to be installed on the unstable or motive base structure(such as truck) or in the corrosive environment (such as chemical factory).

2. Indoor Unit:

- (1) There should be no obstruction near air inlet.
- (2) Select a location where the condensation water can be dispersed easily and wont affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and wont increase noise and vibration.
- (6) The appliance must be installed 2.5m above floor.
- (7) Dont install the indoor unit right above the electric appliance.
- (8) Please try your best to keep way from fluorescent lamp.

3. Outdoor Unit:

- (1) Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
- (2) The location should be well ventilated and dry, in which the outdoor unit wont be exposed directly to sunlight or strong wind.
- (3) The location should be able to withstand the weight of outdoor unit.
- (4) Make sure that the installation follows the requirement of installation dimension diagram.
- (5) Select a location which is out of reach for children and far away from animals or plants.If it is unavoidable, please add fence for safety purpose.

8.4 Electric Connection Requirement

1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) According to the local safety regulations, use qualified power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock,fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.
- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (6) Do not put through the power before finishing installation.
- (7) If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard .
- (8) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- (9) The appliance shall be installed in accordance with national wiring regulations.
- (10) Appliance shall be installed, operated and stored in a room with a floor area larger than Xm^2 . (Please refer to table "a" in section of " Safety operation of flammable refrigerant " for Space X.)

Please notice that the unit is filled with flammable gas R32. Inappropriate treatment of the unit involves the risk of severe damages of people and material. Details to this refrigerant are found in chapter "refrigerant".

2. Grounding Requirement:

- (1) The air conditioner is the first class electric appliance.It must be properly grounding with specialized grounding device by a professional.
Please make sure it is always grounded effectively,otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which can't be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.
- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
- (6) Including an air switch with suitable capacity, please note

the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

Model	Air switch capacity	Power cord
09K / 12K	10A	3G1.0
18K	16A	3G1.5
GWH18YE-S6DBA1A GWH18YE-S6DBA2A 24K	25A	3G2.5

8.5 Installation of Indoor Unit

1. Choosing Installation location

Recommend the installation location to the client and then confirm it with the client.

2. Install Wall-mounting Frame

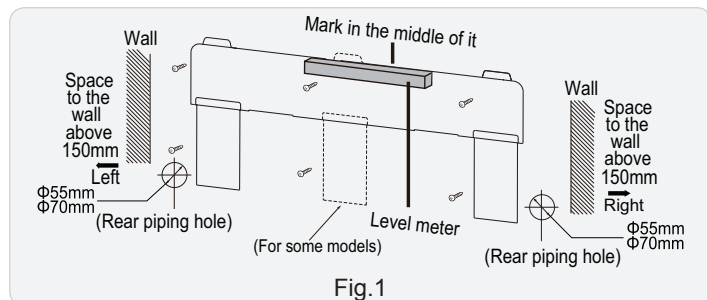
(1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.

(2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.

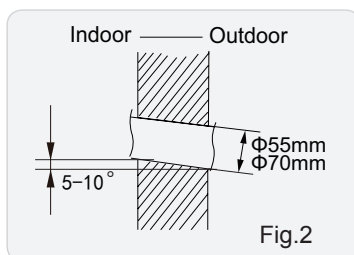
(3) Fix the wall-mounting frame on the wall with tapping screws and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

3. open piping hole

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame, shown as below. (As show in Fig.1)



(2) Open a piping hole with the diameter of $\Phi 55\text{mm}/\Phi 70\text{mm}$ on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of $5-10^\circ$. (As show in Fig.2)



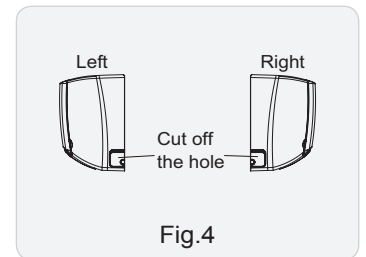
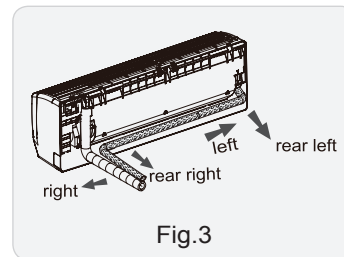
⚠ Note:

Pay attention to dust prevention and take relevant safety measures when opening the hole.

4. Outlet Pipe

(1) The pipe can be led out in the direction of right, rear right, left or rear left. (As show in Fig.3)

(2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case. (As show in Fig.4)



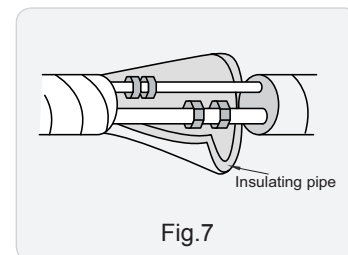
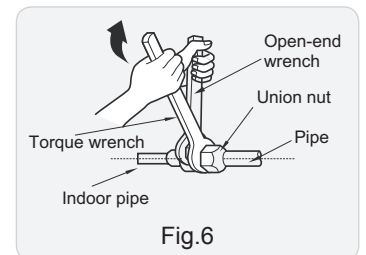
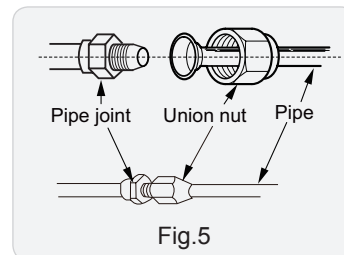
5. Connect the Pipe of Indoor Unit

(1) Aim the pipe joint at the corresponding bellmouth. (As show in Fig.5)

(2) Pretightening the union nut with hand.

(3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench. (As show in Fig.6)

(4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape. (As show in Fig.7)



Refer to the following table for wrench moment of force:

Piping size	Tightening torque(N·m)
1/4"	15~20
3/8"	30~40
1/2"	45~55
5/8"	60~65
3/4"	70~75

6. Install Drain Hose

(1) Connect the drain hose to the outlet pipe of indoor unit.(As show in Fig.8)

(2) Bind the joint with tape.(As show in Fig.9)

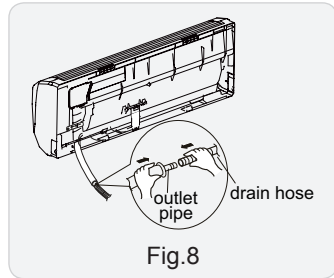


Fig.8

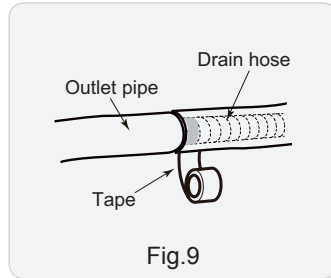


Fig.9

⚠ Note:

(1) Add insulating pipe in the indoor drain hose in order to prevent condensation.

(2) The plastic expansion particles are not provided.

(As show in Fig.10)

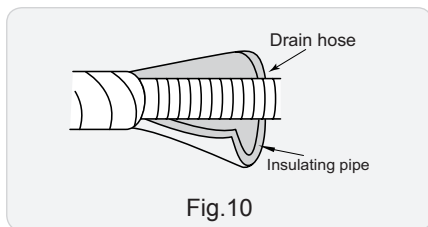


Fig.10

7. Connect Wire of Indoor Unit

(1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)

(2) Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.(As show in Fig.12)

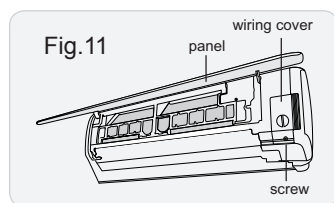


Fig.11

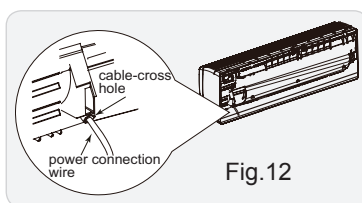


Fig.12

(3) Remove the wire clip; connect the power connection wiresignal control wire (only for cooling and heating unit) to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.(As show in Fig.13)

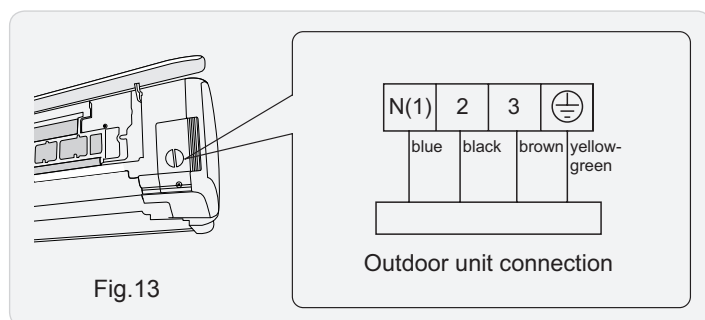


Fig.13

Note: The wiring connect is for reference only, please refer to the actual one.

(4) Put wiring cover back and then tighten the screw.

(5) Close the panel.

⚠ Note:

(1) All wires of indoor unit and outdoor unit should be connected by a professional.

(2) If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.

(3) For the air conditioner with plug, the plug should be reachable after finishing installation.

(4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

(5) When installing the unit for after-sales service, please remove the cable cross plate at first, fix the pipeline at the cable cross plate, and then fix the cable cross plate.

8. Bind up Pipe

(1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)

(2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)

(3) Bind them evenly.

(4) The liquid pipe and gas pipe should be bound separately at the end.

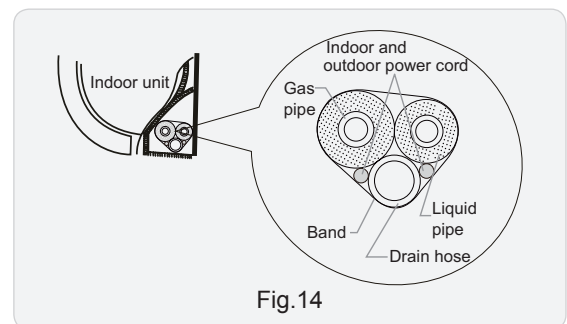


Fig.14

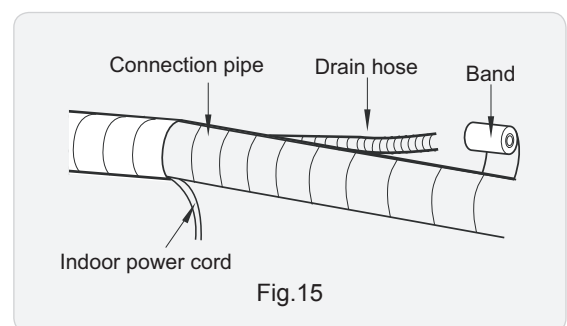


Fig.15

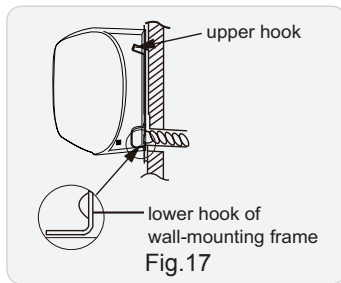
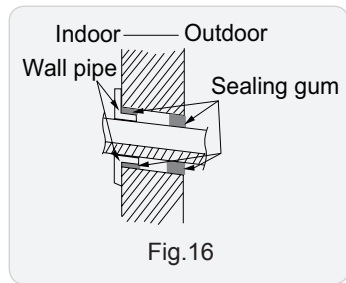
⚠ Note:

(1) The power cord and control wire can't be crossed or winding.

(2) The drain hose should be bound at the bottom.

9. Hang the Indoor Unit

- (1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- (2) Hang the indoor unit on the wall-mounting frame.
- (3) Stuff the gap between pipes and wall hole with sealing gum.
- (4) Fix the wall pipe.(As show in Fig.16)
- (5) Check if the indoor unit is installed firmly and closed to the wall.(As show in Fig.17)



⚠ Note:

Do not bend the drain hose too excessively in order to prevent blocking.

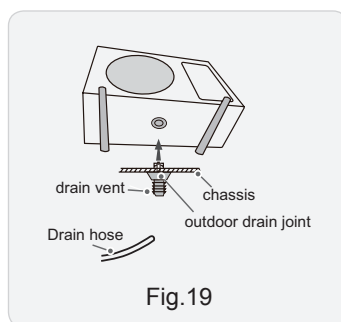
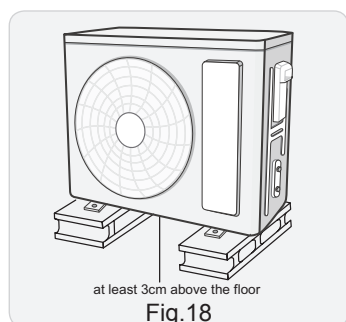
8.6 Installation of Outdoor Unit

1. Fix the Support of Outdoor Unit(Select it according to the actual installation situation)

- (1) Select installation location according to the house structure.
- (2) Fix the support of outdoor unit on the selected location with expansion screws.

⚠ Note:

- (1) Take sufficient protective measures when installing the outdoor unit.
- (2) Make sure the support can withstand at least four times the unit weight.
- (3) The outdoor unit should be installed at least 3cm above the floor in order to install drain joint.(As show in Fig.18)
- (4) For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.



2. Install Drain Joint(only for some models)

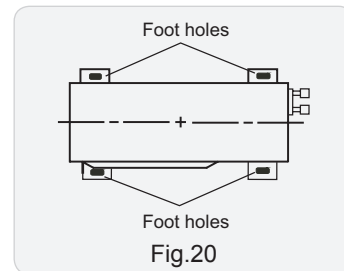
- (1) Connect the outdoor drain joint into the hole on the chassis.(As show in Fig.19)
- (2) Connect the drain hose into the drain vent.

⚠ Note:

• As for the shape of drainage joint, please refer to the current product. Do not install the drainage joint in the severe cold area. Otherwise,it will be frosted and then cause malfunction.

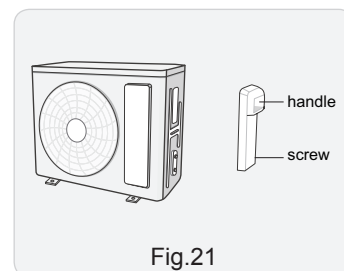
3. Fix Outdoor Unit

- (1) Place the outdoor unit on the support.
- (2) Fix the foot holes of outdoor unit with bolts.(As show in Fig.20)

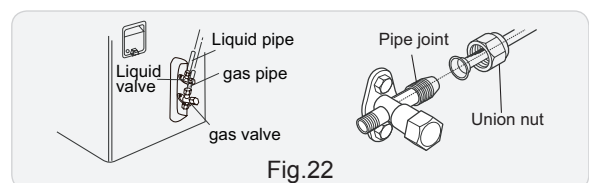


4. Connect Indoor and Outdoor Pipes

- (1) Remove the screw on the right handle of outdoor unit and then remove the handle.(As show in Fig.21)



- (2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.(As show in Fig.22)

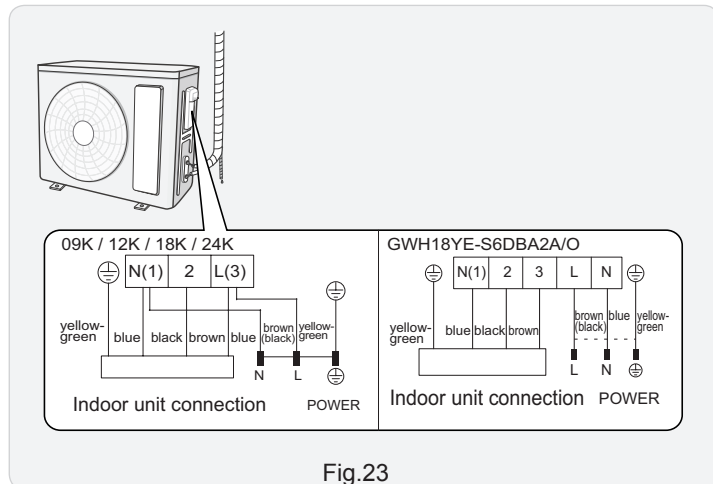


- (3) Pretightening the union nut with hand.
- (4) Tighten the union nut with torque wrench by referring to the sheet below.

Piping size	Tightening torque(N·m)
1/4"	15~20
3/8"	30~40
1/2"	45~55
5/8"	60~65
3/4"	70~75

5. Connect Outdoor Electric Wire

(1) Remove the wire clip; connect the power connection wire and signal control wire (only for cooling and heating unit) to the wiring terminal according to the color; fix them with screws.(As show in Fig.23)



Note: The wiring board is for reference only, please refer to the actual one.

(2) Fix the power connection wire and signal control wire with wire clip (only for cooling and heating unit).

⚠ Note:

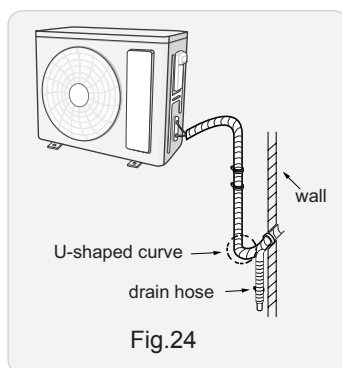
(1) After tightening the screw, pull the power cord slightly to check if it is firm.

(2) Never cut the power connection wire to prolong or shorten the distance.

6. Neaten the Pipes

(1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 10cm.

(2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room.(As show in Fig.24)

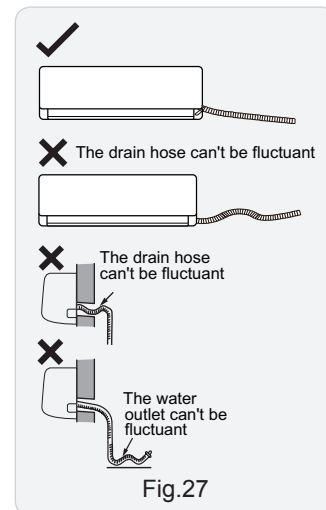
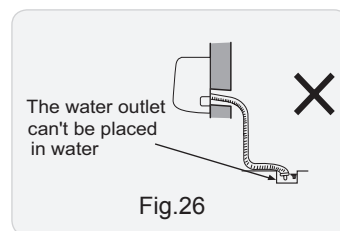
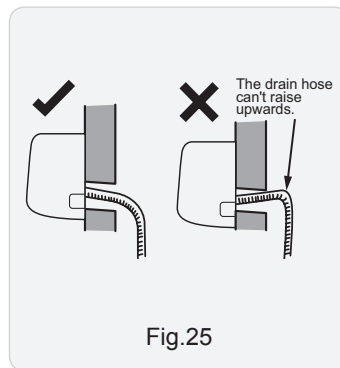


⚠ Note:

(1) The through-wall height of drain hose shouldnt be higher than the outlet pipe hole of indoor unit.(As show in Fig.25)

(2) The water outlet can't be placed in water in order to drain smoothly.(As show in Fig.26)

(3) Slant the drain hose slightly downwards. The drain hose can't be curved, raised and fluctuant, etc.(As show in Fig.27)



8.7 Vacuum Pumping and Leak Detection

1. Use Vacuum Pump

(1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.

(2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.

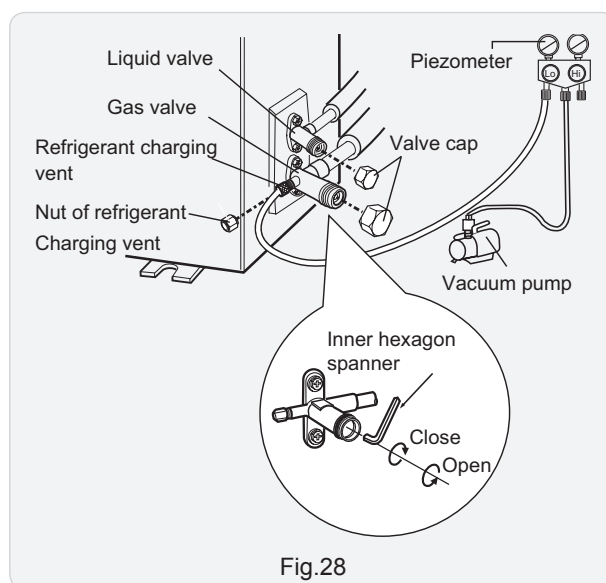
(3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.

(4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.

(5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.

(6) Tighten the screw caps of valves and refrigerant charging vent.(As show in Fig.28)

(7) Reinstall the handle.



2. Leakage Detection

(1) With leakage detector:

Check if there is leakage with leakage detector.

(2) With soap water:

If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, there's a leakage.

8.8 Check after Installation and Test Operation

1. Check after Installation

Check according to the following requirement after finishing installation.

NO.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating) capacity.
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.
12	Is the inlet and outlet of piping hole been covered?	It may cause insufficient cooling(heating) capacity or waster eletricity.

2. Test Operation

(1) Preparation of test operation

- The client approves the air conditioner installation.
- Specify the important notes for air conditioner to the client.

(2) Method of test operation

- Put through the power, press ON/OFF button on the remote controller to start operation.
- Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
- If the ambient temperature is lower than 16°C, the air conditioner can't start cooling.

9. Maintenance

9.1 Error Code List

Malfunction Name	Display Method of Indoor Unit (Error Code)	A/C Status	Possible Causes(For specific maintenance method, please refer to the following procedure of troubleshooting)
High pressure protection of system	E1	During cooling and drying operation, except indoor fan operates, all loads stop operation. During heating operation, the complete unit stops.	Possible reasons: 1. Refrigerant was superabundant; 2. Poor heat exchange (including filth blockage of heat exchanger and bad radiating environment); Ambient temperature is too high.
Antifreezing protection for evaporator	E2		Not the error code. It's the status code for the operation.
System block or refrigerant leakage	E3	The Dual-8 Code Display will show E3 until the low pressure switch stop operation.	1.Low-pressure protection 2.Low-pressure protection of system 3.Low-pressure protection of compressor
High discharge temperature protection of compressor	E4	During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	Please refer to the malfunction analysis (discharge protection, overload).
Overcurrent protection	E5	During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	1. Supply voltage is unstable; 2. Supply voltage is too low and load is too high; 3. Evaporator is dirty.
Communication Malfunction	E6	During cooling operation, compressor stops while indoor fan motor operates. During heating operation, the complete unit stops.	Refer to the corresponding malfunction analysis.
High temperature resistant protection	E8	During cooling operation: compressor will stop while indoor fan will operate. During heating operation, the complete unit stops.	Refer to the malfunction analysis (overload, high temperature resistant).
EEPROM malfunction	EE	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
Limit/decrease frequency due to high temperature of module	EU	All loads operate normally, while operation frequency for compressor is decreased	Discharging after the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
Malfunction protection of jumper cap	C5	Wireless remote receiver and button are effective, but can not dispose the related command	1. No jumper cap insert on mainboard. 2. Incorrect insert of jumper cap. 3. Jumper cap damaged. 4. Abnormal detecting circuit of mainboard.
Refrigerant insufficient protection, cut off protection of refrigerant	F0	Cool/Dry:compressor and outdoor fan will stop while indoor fan will operate; Heat: all loads stops operation.	1. Is system cooling under high humidity environment, thus temperature difference of heat transfer is small; 2. Check whether the big valve and small valve of outdoor unit are opened completely; 3. Is the temperature sensor of evaporator of indoor unit loose? 4. Is the temperature sensor of condenser of outdoor unit loose? 5. Is the capillary or the electronic expansion valve blocked? 6. Is refrigerant leaking?
Indoor ambient temperature sensor is open/short circuited	F1	During cooling and drying operation, indoor unit operates while other loads will stop; during heating operation, the complete unit will stop operation.	1. Loosening or bad contact of indoor ambient temp. sensor and mainboard terminal. 2. Components in mainboard fell down leads short circuit. 3. Indoor ambient temp. sensor damaged.(check with sensor resistance value chart) 4. Mainboard damaged.
Indoor evaporator temperature sensor is open/short circuited	F2	AC stops operation once reaches the setting temperature. Cooling, drying: internal fan motor stops operation while other loads stop operation; heating: AC stop operation	1. Loosening or bad contact of Indoor evaporator temp. sensor and mainboard terminal. 2. Components on the mainboard fall down leads short circuit. 3. Indoor evaporator temp. sensor damaged.(check temp. sensor value chart for testing) 4. Mainboard damaged.

Outdoor ambient temperature sensor is open/short circuited	F3	During cooling and drying operating, compressor stops while indoor fan operates; During heating operation, the complete unit will stop operation	Outdoor temperature sensor hasn't been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
Outdoor condenser temperature sensor is open/short circuited	F4	During cooling and drying operation, compressor stops while indoor fan will operate; During heating operation, the complete unit will stop operation.	Outdoor temperature sensor hasn't been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
Outdoor discharge temperature sensor is open/short circuited	F5	During cooling and drying operation, compressor will stop after operating for about 3 mins, while indoor fan will operate; During heating operation, the complete unit will stop after operating for about 3 mins.	1. Outdoor temperature sensor hasn't been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor) 2. The head of temperature sensor hasn't been inserted into the copper tube
Limit/decrease frequency due to overload	F6	All loads operate normally, while operation frequency for compressor is decreased	Refer to the malfunction analysis (overload, high temperature resistant)
Decrease frequency due to overcurrent	F8	All loads operate normally, while operation frequency for compressor is decreased	The input supply voltage is too low; System pressure is too high and overload
Decrease frequency due to high air discharge	F9	All loads operate normally, while operation frequency for compressor is decreased	Overload or temperature is too high; Refrigerant is insufficient; Malfunction of electric expansion valve (EKV)
Limit/decrease frequency due to antifreezing	FH	All loads operate normally, while operation frequency for compressor is decreased	Poor air-return in indoor unit or fan speed is too low
Voltage for DC bus-bar is too high	PH	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 265VAC, turn on the unit after the supply voltage is increased to the normal range. 2. If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, there's malfunction for the circuit, please replace the control panel (AP1)
Voltage of DC bus-bar is too low	PL	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 150VAC, turn on the unit after the supply voltage is increased to the normal range. 2. If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, there's malfunction for the circuit, please replace the control panel (AP1)
Compressor Min frequency in test state	P0		Showing during min. cooling or min. heating test
Compressor rated frequency in test state	P1		Showing during nominal cooling or nominal heating test
Compressor maximum frequency in test state	P2		Showing during max. cooling or max. heating test
Compressor intermediate frequency in test state	P3		Showing during middle cooling or middle heating test
Overcurrent protection of phase current for compressor	P5	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor).
Charging malfunction of capacitor	PU	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Refer to the part three—charging malfunction analysis of capacitor

Malfunction of module temperature sensor circuit	P7	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
Module high temperature protection	P8	During cooling operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	After the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
Overload protection for compressor	H3	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Wiring terminal OVC-COMP is loosened. In normal state, the resistance for this terminal should be less than 1ohm. 2.Refer to the malfunction analysis (discharge protection, overload)
IPM protection	H5	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
Malfunction of zero-cross detection circuit	U8	The complete unit stops	1.Power supply is abnormal; 2.Detection circuit of indoor control mainboard is abnormal.
Internal motor (fan motor) do not operate	H6	Internal fan motor, external fan motor, compressor and electric heater stop operation,guide louver stops at present location.	1. Bad contact of DC motor feedback terminal. 2. Bad contact of DC motor control end. 3. Fan motor is stalling. 4. Motor malfunction. 5. Malfunction of mainboard revdetecting circuit.
Desynchro-nizing of compressor	H7	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
PFC protection	HC	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis
Outdoor DC fan motor malfunction	L3	Outdoor DC fan motor malfunction lead to compressor stop operation,	DC fan motor malfunction or system blocked or the connector loosed
power protection	L9	compressor stop operation and Outdoor fan motor will stop 30s latter , 3 minutes latter fan motor and compressor will restart	To protect the electronical components when detect high power
Indoor unit and outdoor unit doesnt match	LP	compressor and Outdoor fan motor can't work	Indoor unit and outdoor unit doesnt match
Failure start-up	LC	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis
Defrosting	Heating indicator off for 0.5s and then blinks for 10s	Defrosting will occur in heating mode. Compressor will operate while indoor fan will stop operation.	Not the error code. It's the status code for the operation
The four-way valve is abnormal	U7	If this malfunction occurs during heating operation, the complete unit will stop operation.	1.Supply voltage is lower than AC175V; 2.Wiring terminal 4V is loosened or broken; 3.4V is damaged, please replace 4V.

Malfunction of phase current detection circuit for compressor	U1	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
Malfunction of voltage dropping for DC busbar	U3	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Supply voltage is unstable
Malfunction of complete units current detection	U5	During cooling and drying operation, the compressor will stop while indoor fan will operate; During heating operating, the complete unit will stop operation.	Theres circuit malfunction on outdoor units control panel AP1, please replace the outdoor units control panel AP1.
Cold air prevention protection	E9		Not the error code. It's the status code for the operation.
Refrigerant recovery mode	Fo		Refrigerant recovery. The Serviceman operates it for maintenance.
Malfunction of detecting plate(WIFI)	JF	Loads operate normally, while the unit can't be normally controlled by APP.	1.Main board of indoor unit is damaged; 2.Detection board is damaged; 3.The connection between indoor unit and detection board is not good;
Undefined outdoor unit error	oE	Cool: compressor and outdoor fan stops operation, while indoor fan operates; Heat: compressor, outdoor fan and indoor fan stop operation.	1. Outdoor ambient temperature exceeds the operation range of unit (eg: less than- 20°C or more than 60°C for cooling; more than 30°C for heating); 2. Failure startup of compressor? 3. Are wires of compressor not connected tightly? 4. Is compressor damaged? 5. Is main board damaged?

9.2 Procedure of Troubleshooting

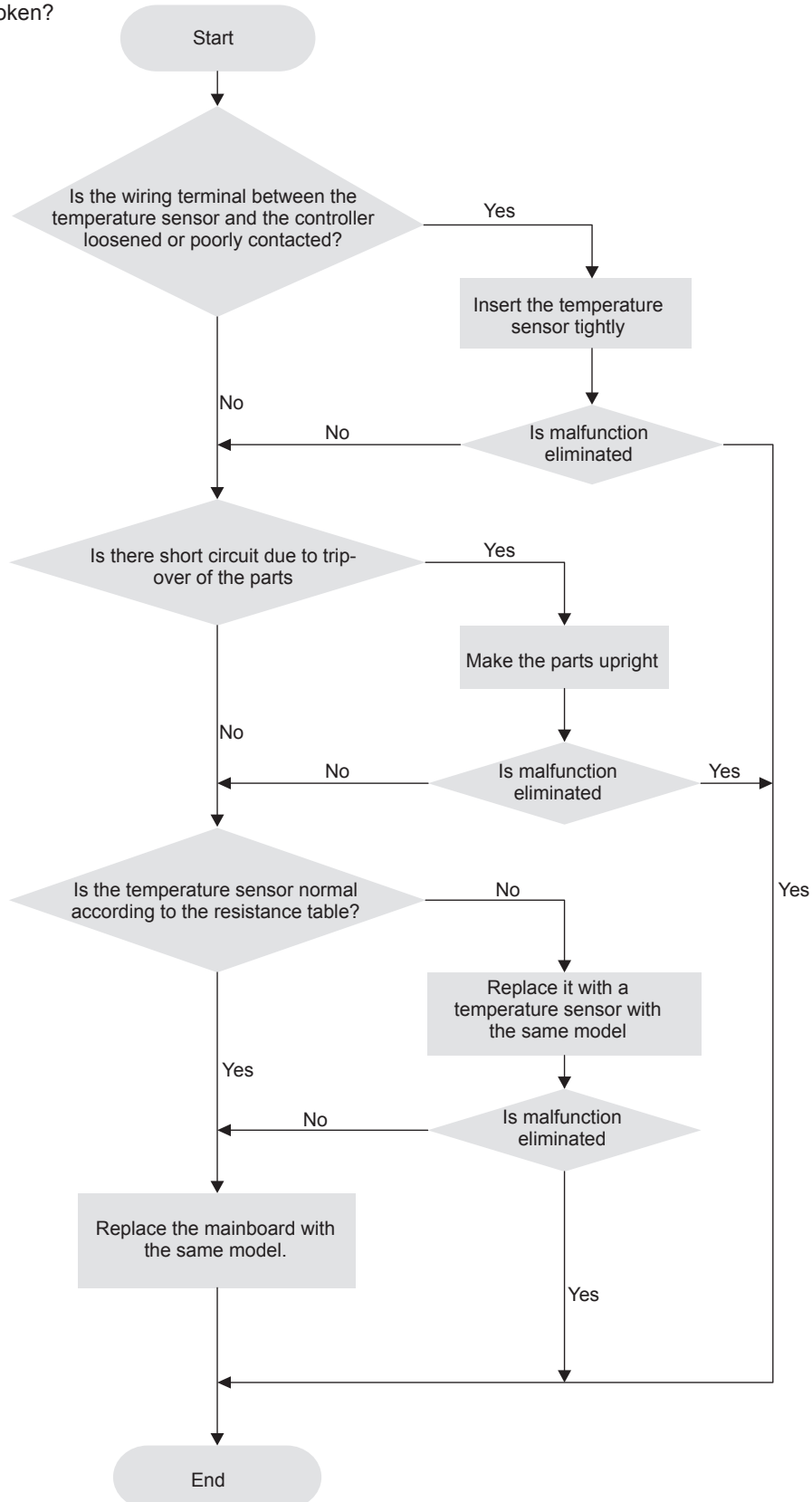
●Indoor unit:

1. Malfunction of Temperature Sensor F1, F2

Main detection points:

- Is the wiring terminal between the temperature sensor and the controller loosened or poorly contacted?
- Is there short circuit due to trip-over of the parts?
- Is the temperature sensor broken?
- Is mainboard broken?

Malfunction diagnosis process:

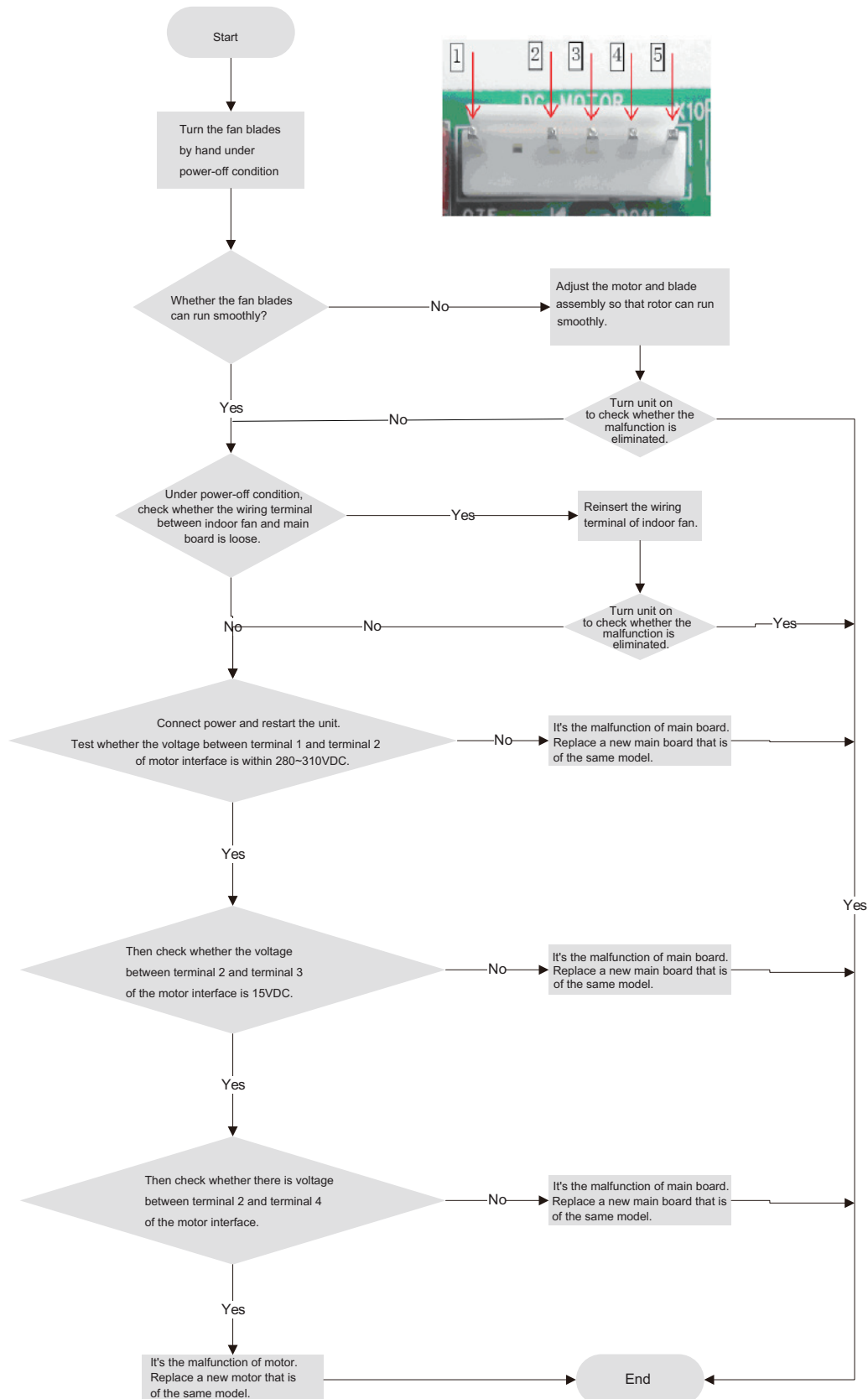


2. Malfunction of Blocked Protection of IDU Fan Motor H6

Main detection points:

- Smoothly Is the control terminal of DC motor connected tightly?
- Smoothly Is the feedback interface of DC motor connected tightly?
- The fan motor can't operate?
- The motor is broken?
- Detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:

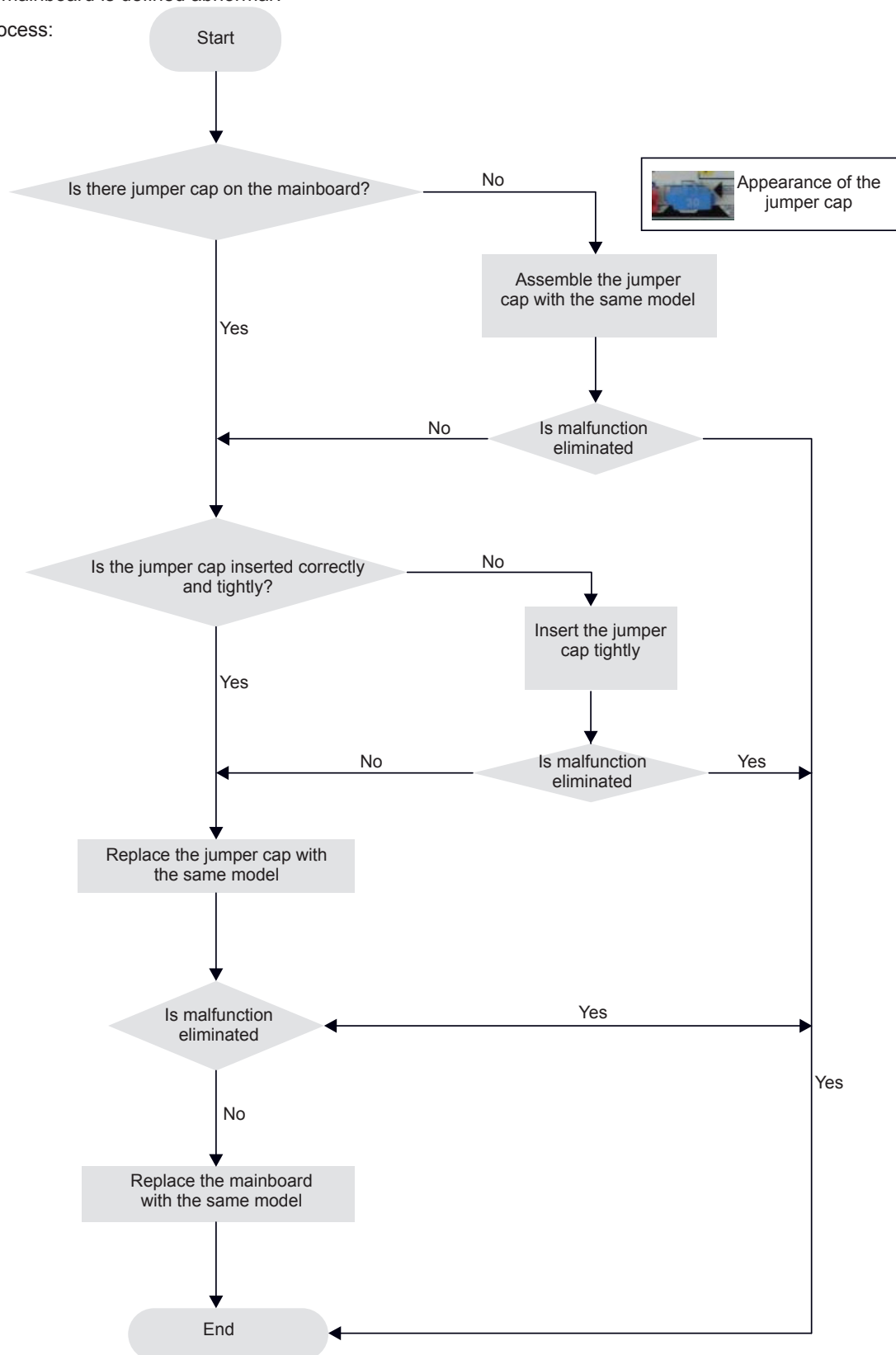


3. Malfunction of Protection of Jumper Cap C5

Main detection points:

- Is there jumper cap on the mainboard?
- Is the jumper cap inserted correctly and tightly?
- The jumper is broken?
- The motor is broken?
- Detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:



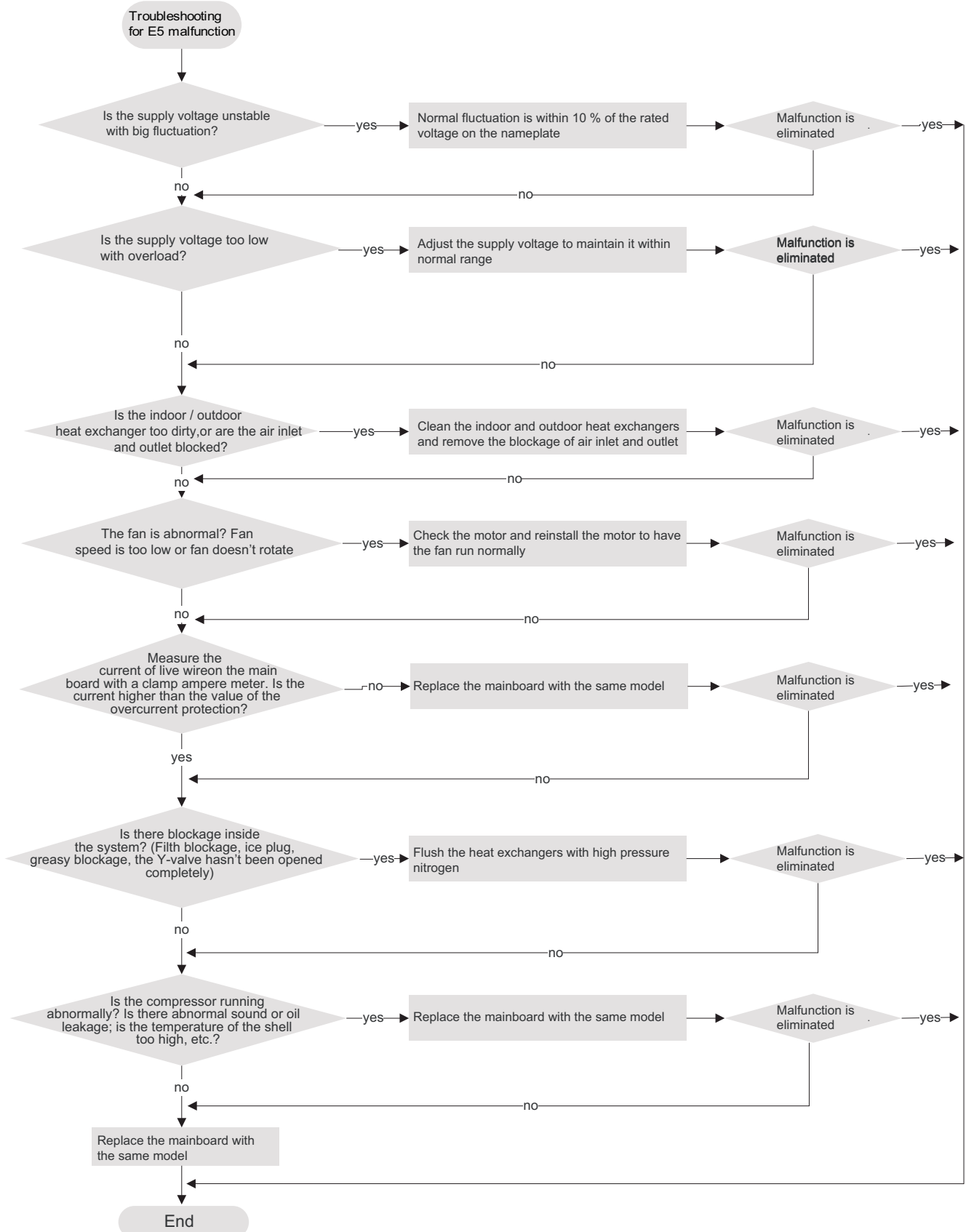
Appearance of the jumper cap

4. Malfunction of Overcurrent Protection E5

Main detection points:

- Eliminated Is the supply voltage unstable with big fluctuation?
- Is the supply voltage too low with overload?
- Hardware trouble?

Malfunction diagnosis process:

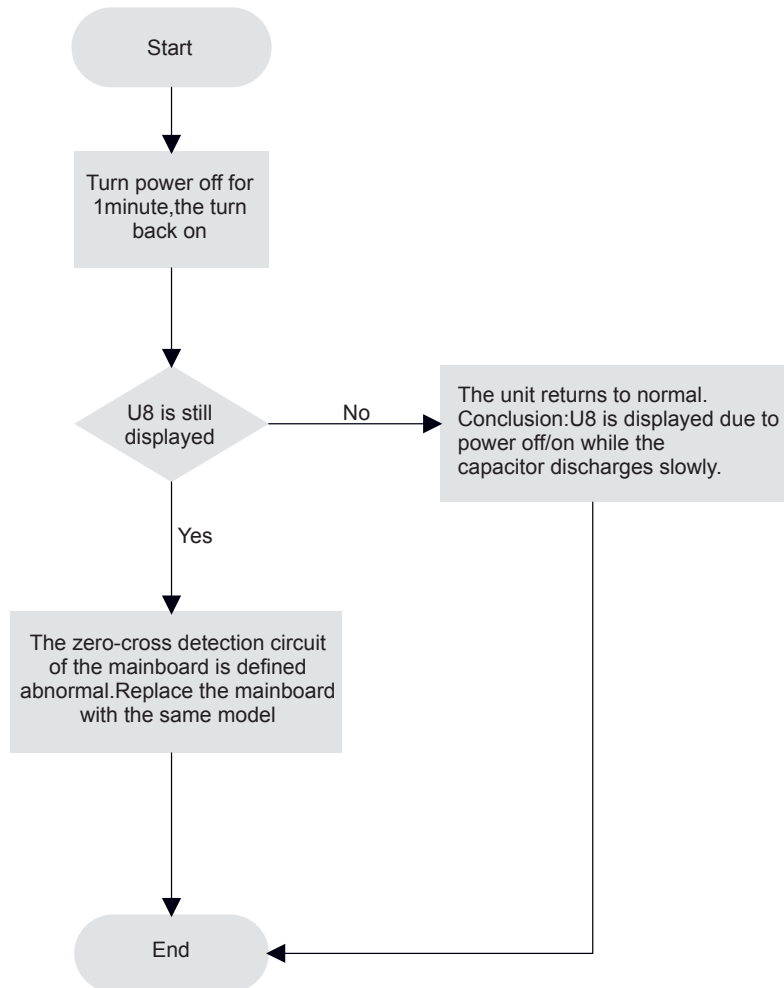


5. Malfunction of Zero-crossing Inspection Circuit Malfunction of the IDU Fan Motor U8

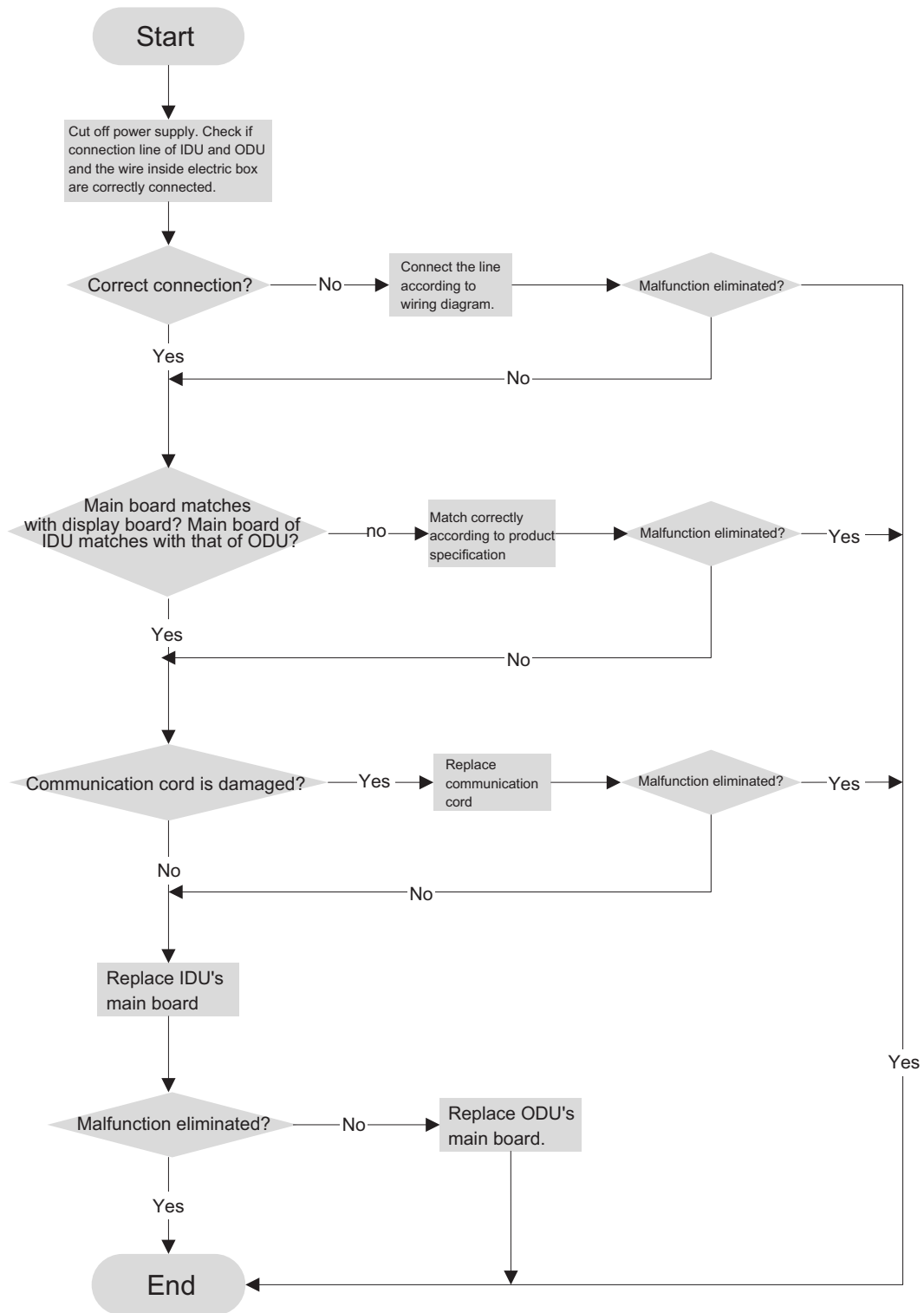
Main detection points:

- Instant energization after de-energization while the capacitor discharges slowly?
- The zero-cross detection circuit of the mainboard is defined abnormal?

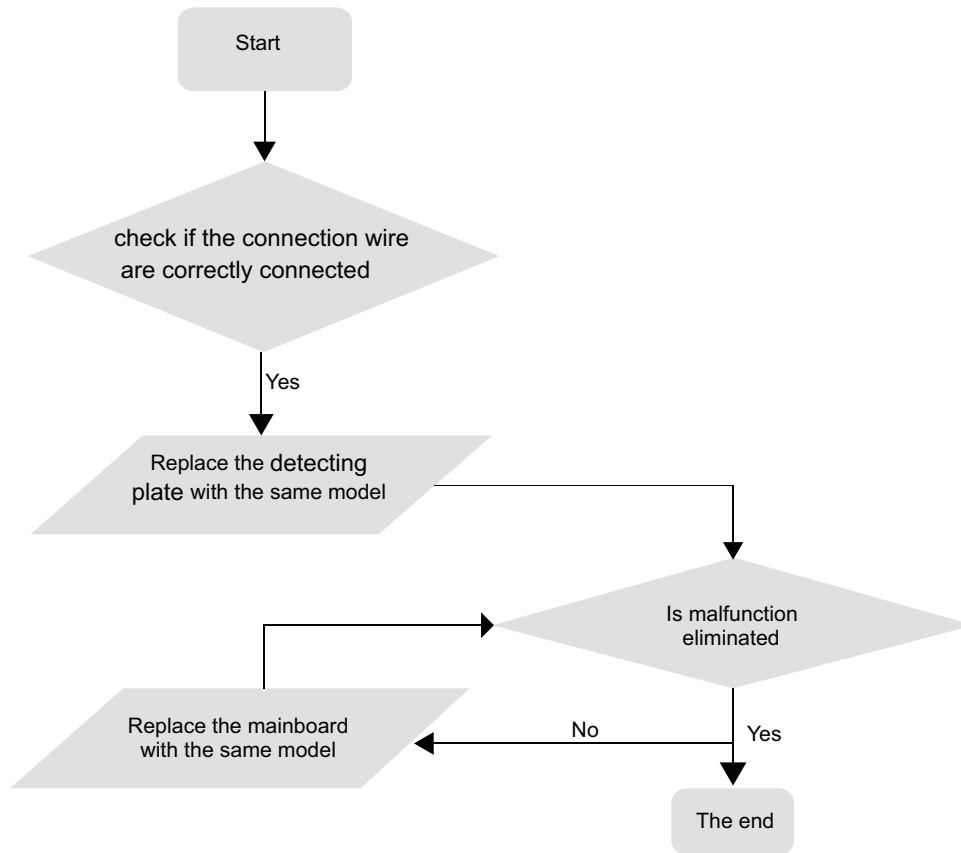
Malfunction diagnosis process:



6. Communication Malfunction E6



7. Malfunction of detecting plate(WIFI) JF



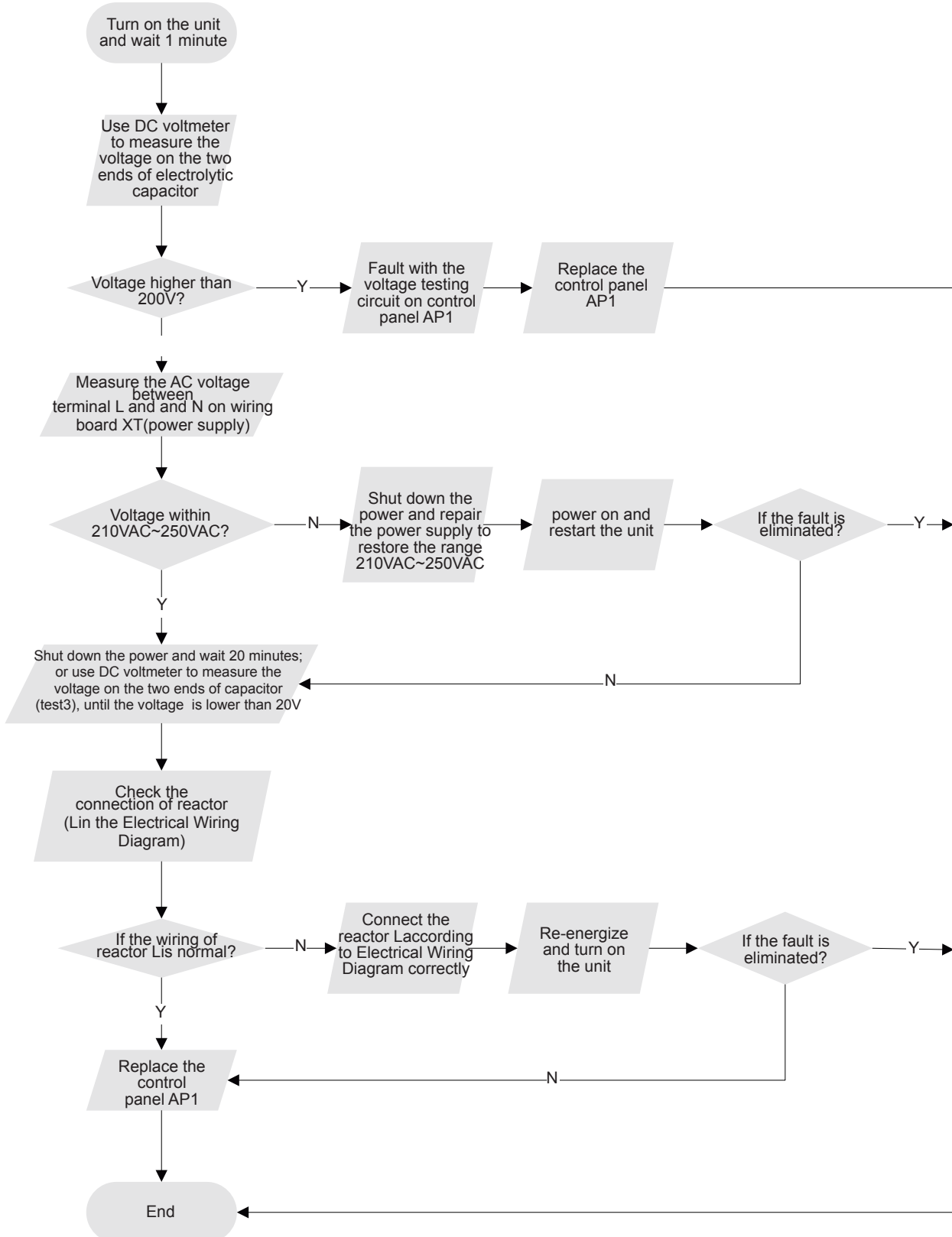
●Outdoor unit:

1. Capacity charging malfunction (outdoor unit malfunction) (AP1 below is control board of outdoor unit)

Main detection point:

- Detect if the voltage of L and N terminal of wiring board is between 210AC-240AC by alternating voltage meter;
- Is reactor (L) well connected? Is connection wire loosened or pull-out? Is reactor (L) damaged?

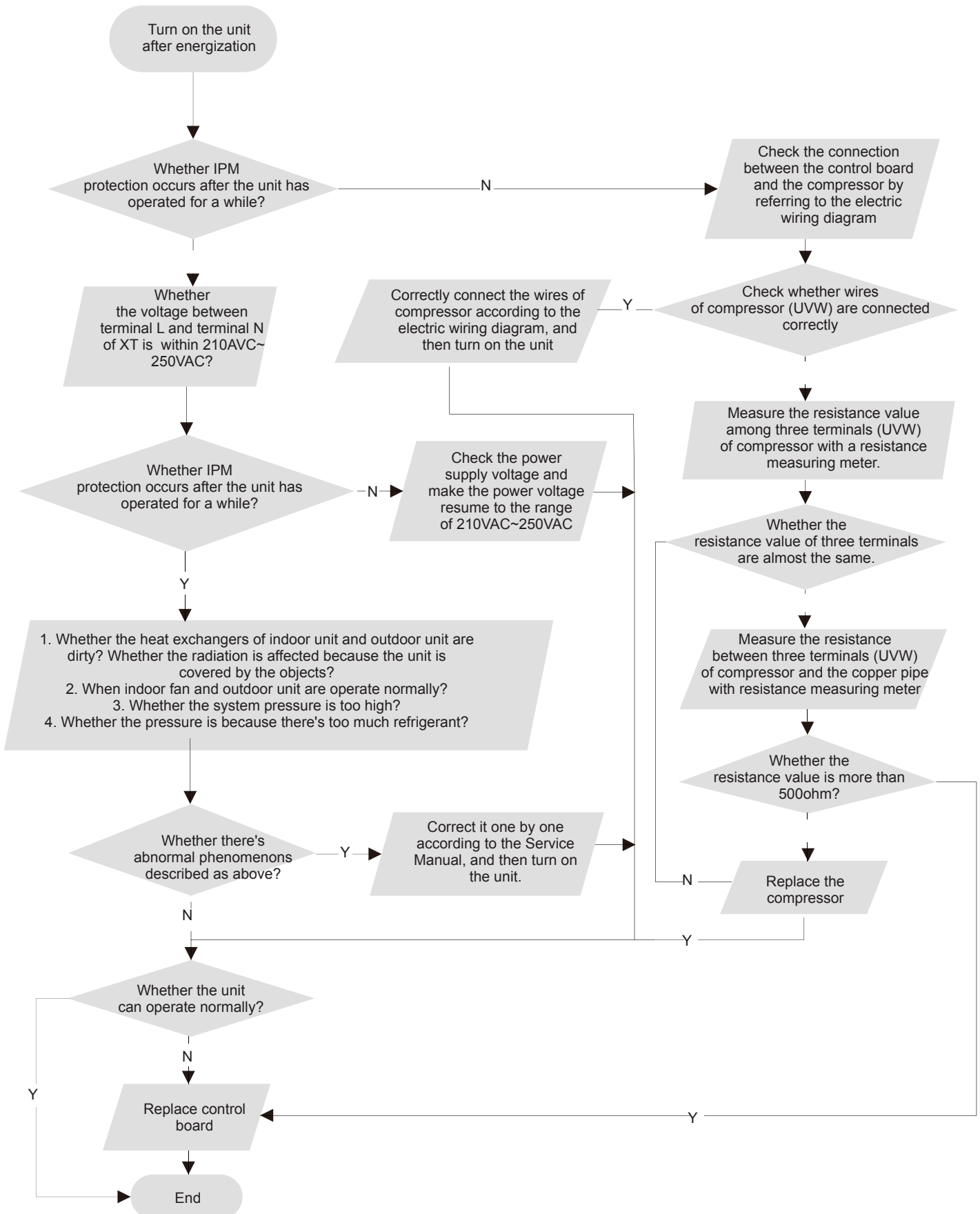
Malfunction diagnosis process:



2. IPM protection, phase current overcurrent (the control board as below indicates the control board of outdoor unit) H5/P5

Mainly detect:

- (1) Compressor COMP terminal (2) voltage of power supply (3) compressor
 - (4) Refrigerant-charging volume (5) air outlet and air inlet of outdoor/indoor unit
- Troubleshooting:

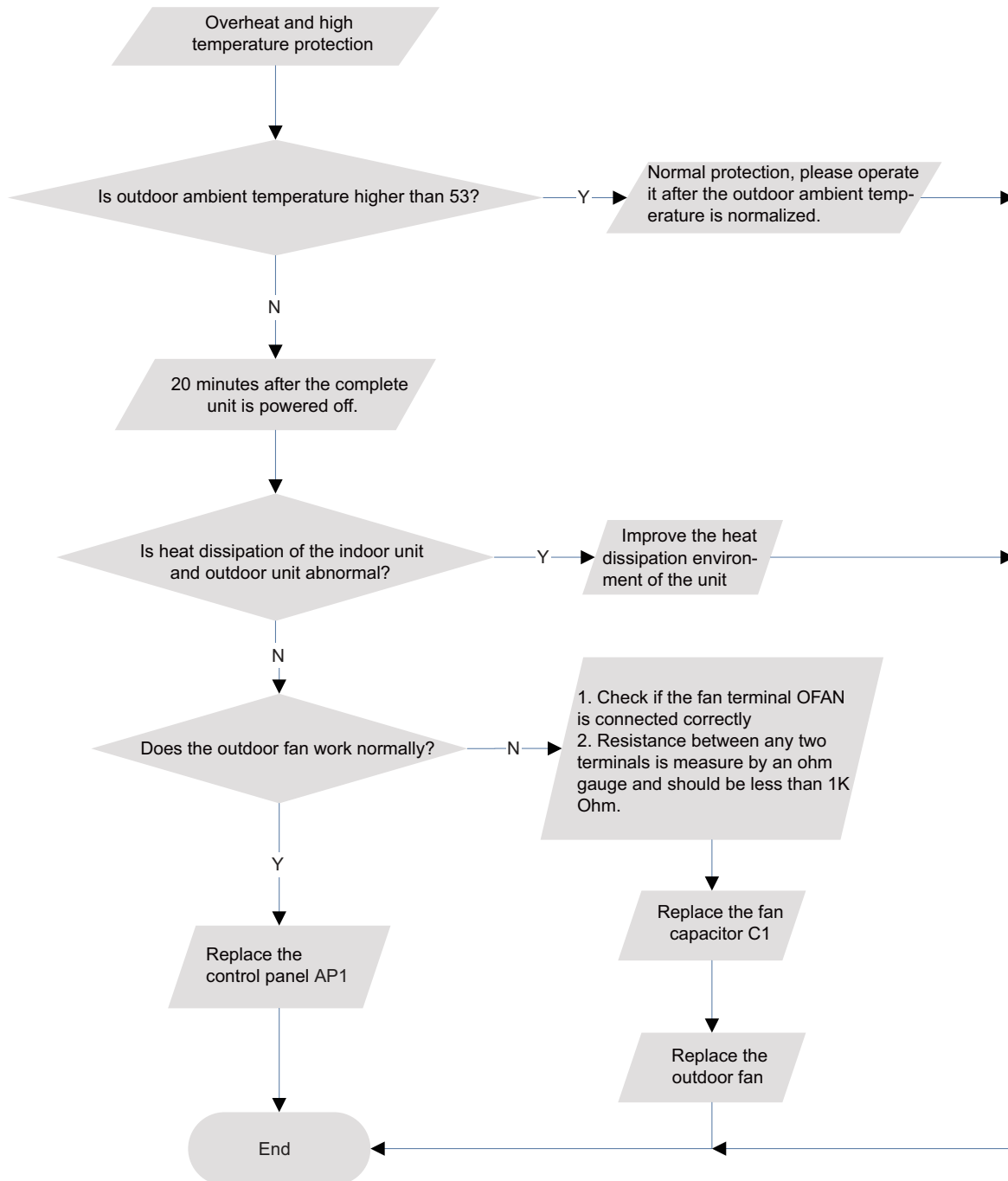


3. High temperature and overload protection diagnosis (AP1 hereinafter refers to the control board of the outdoor unit)

Mainly detect:

- Is outdoor ambient temperature in normal range?
- Are the outdoor and indoor fans operating normally?
- Is the heat dissipation environment inside and outside the unit good?

Fault diagnosis process:

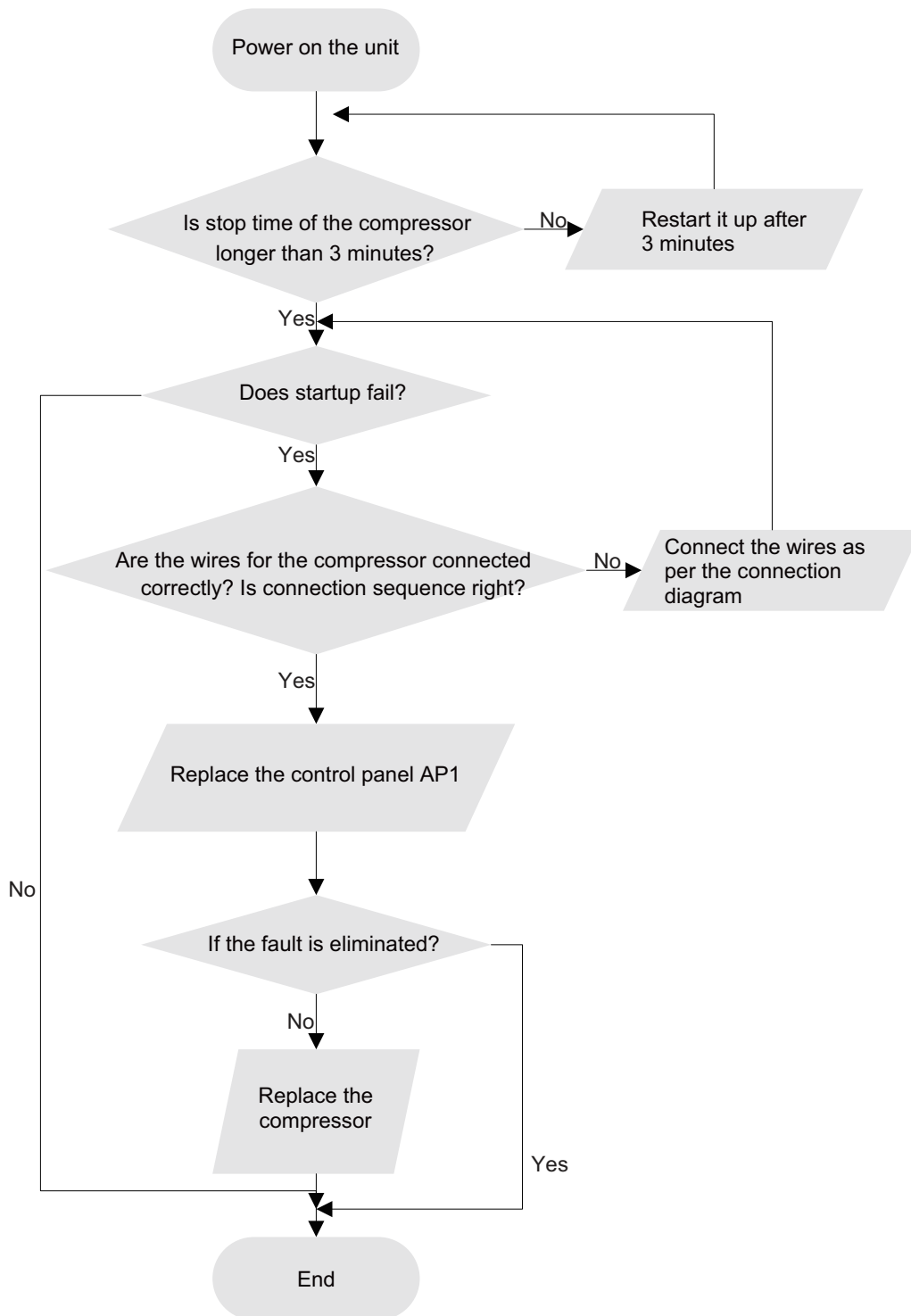


4. Start-up failure (following AP1 for outdoor unit control board)

Mainly detect:

- Whether the compressor wiring is connected correct?
- Is compressor broken?
- Is time for compressor stopping enough?

Fault diagnosis process:

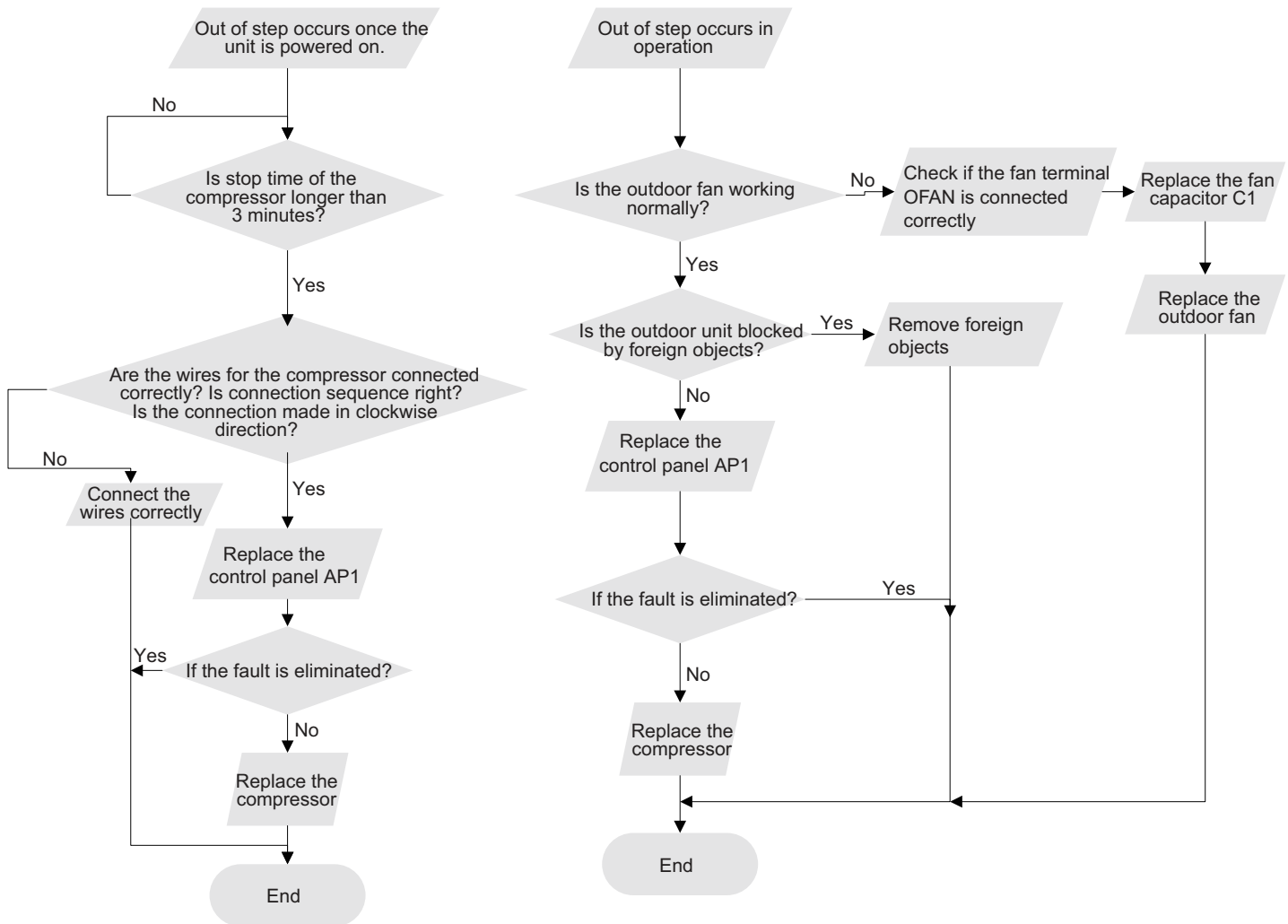


5. Out of step diagnosis for the compressor (AP1 hereinafter refers to the control board of the outdoor unit)

Mainly detect:

- Is the system pressure too high?
- Is the input voltage too low?

Fault diagnosis process:

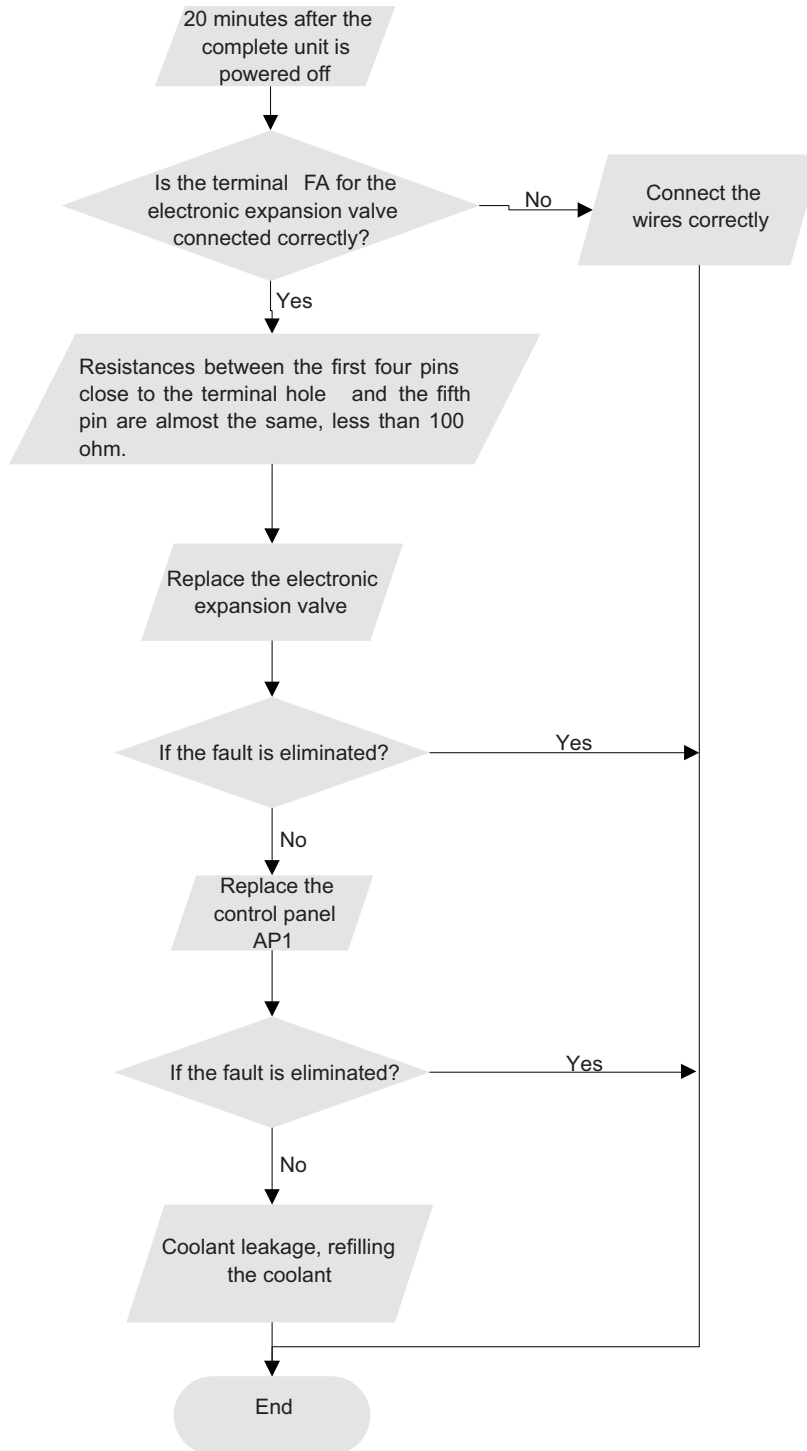


6. Overload and air exhaust malfunction diagnosis (following AP1 for outdoor unit control board)

Mainly detect:

- Is the PMV connected well or not? Is PMV damaged?
- Is refrigerant leaked?

Fault diagnosis process:

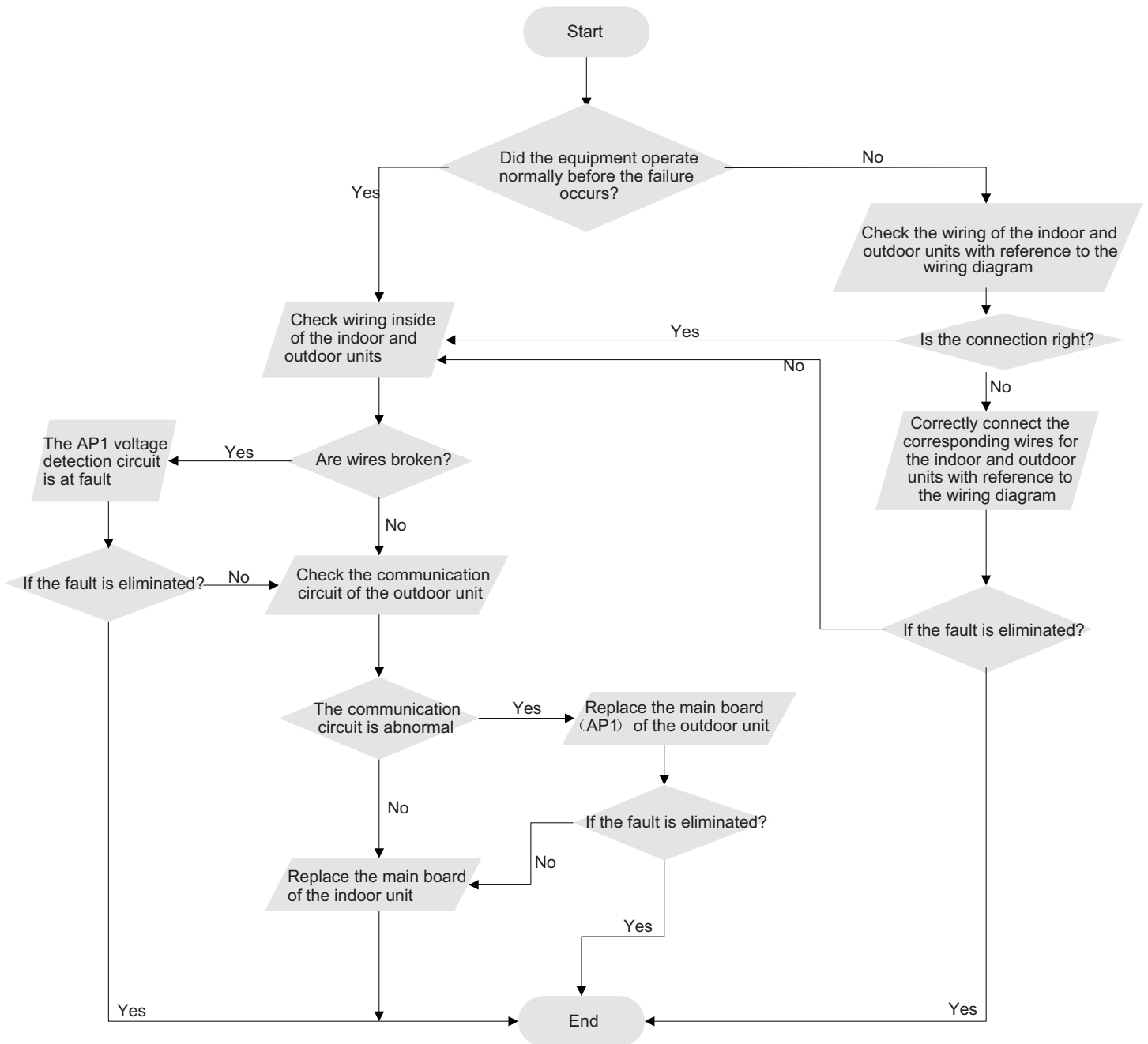


7. Communication malfunction: (following AP1 for outdoor unit control board)

Mainly detect:

- Is there any damage for the indoor unit mainboard communication circuit? Is communication circuit damaged?
- Detect the indoor and outdoor units connection wire and indoor and outdoor units inside wiring is connect well or not, if is there any damage?

Fault diagnosis process:



9.3 Troubleshooting for Normal Malfunction

1. Air Conditioner Can't be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isn't bright and the buzzer can't give out sound	Confirm whether it's due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isn't bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner are connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see if it's blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Units pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit pressure is much lower than regulated range. If refrigerant isn't leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	The pressure of valves is much lower than that stated in the specification	Open the valve completely
Malfunction of horizontal louver	Horizontal louver can't swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor can't operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor can't operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor can't operate	Refer to point 5 of maintenance method for details

3. Horizontal Louver Can't Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor can't operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver can't operate	Replace the main board with the same model

4. ODU Fan Motor Can't Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of the ODU fan motor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the capacity of fan
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Motor of outdoor unit is damaged	When unit is on, cooling/heating performance is bad and ODU compressor generates a lot of noise and heat.	Change compressor oil and refrigerant. If no better, replace the compressor with a new one

5. Compressor Can't Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of compressor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the compressor capacitor
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Coil of compressor is burnt out	Use universal meter to measure the resistance between compressor terminals and its 0	Repair or replace compressor
Cylinder of compressor is blocked	Compressor can't operate	Repair or replace compressor

6. Air Conditioner is Leaking

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	Wrap it again and bundle it tightly

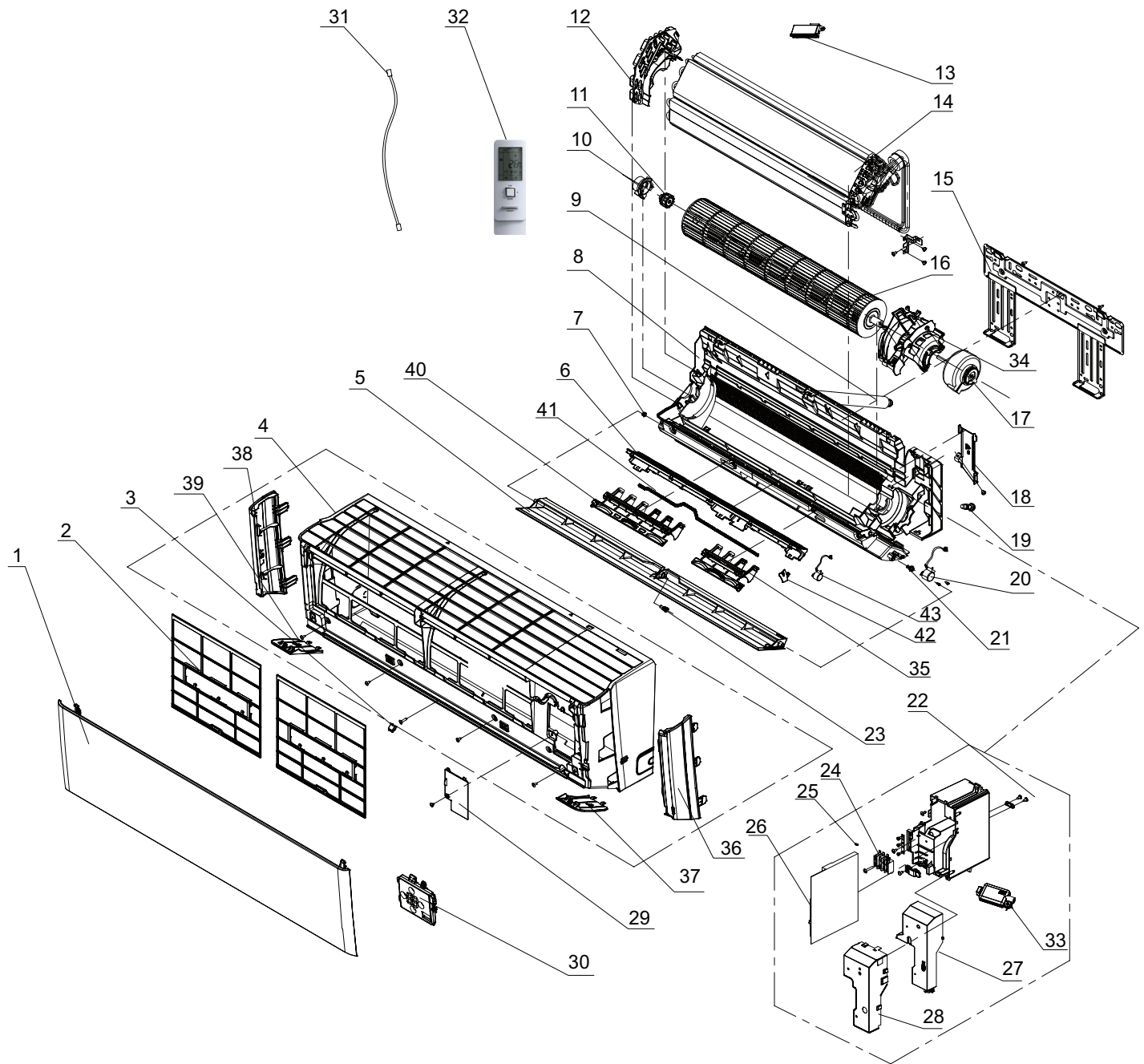
7. Abnormal Sound and Vibration

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and theres abnormal sound	Theres the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, theres abnormal sound due to flow of refrigerant inside air conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or therere parts touching together inside the indoor unit	Theres abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or therere parts touching together inside the outdoor unit	Theres abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.

10. Exploded View and Parts List

10.1 Indoor Unit

YC model

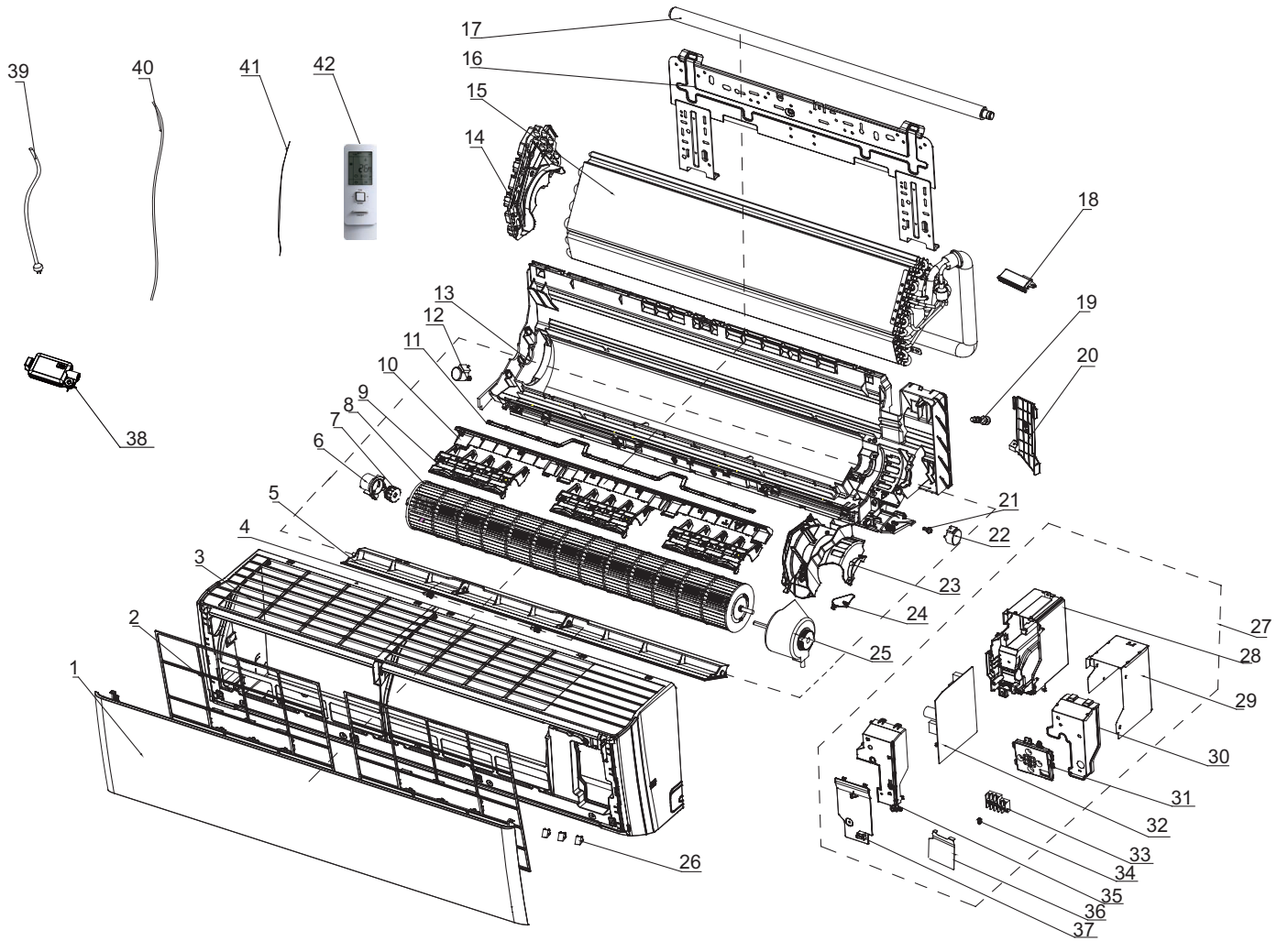


The component picture is only for reference; please refer to the actual product.

NO.	Description	NO.	Description
1	Front Panel	23	Axile Bush
2	Filter Sub-Assy	24	Terminal Board
3	Screw Cover	25	Jumper
4	Front Case Assy	26	Main Board
5	Guide Louver	27	Shield Cover of Electric Box Cover
6	Helicoid Tongue	28	Electric Box Cover Sub-Assy
7	Left Axile Bush	29	Electric Box Cover
8	Rear Case Assy	30	Display Board
9	Drainage Hose	31	Connecting Cable
10	Ring of Bearing	32	Remote Controller
11	O-Gasket sub-assy of Bearing	33	Detecting Plate(Wi-Fi)
12	Evaporator Support	34	Motor Press Plate
13	Cold Plasma Generator	35	Air Louver(right)
14	Evaporator Assy	36	Right Side Plate
15	Wall Mounting Frame	37	Right Decorative Board
16	Cross Flow Fan	38	Left Side Plate
17	Fan Motor	39	Left Decorative Board
18	Connecting pipe clamp	40	Air Louver(left)
19	Rubber Plug (Water Tray)	41	Swing Lever
20	Stepping Motor	42	Air Louver
21	Crank	43	Stepping Motor
22	Electric Box Assy		

Some models may not contain some parts, please refer to the actual product.

YD model

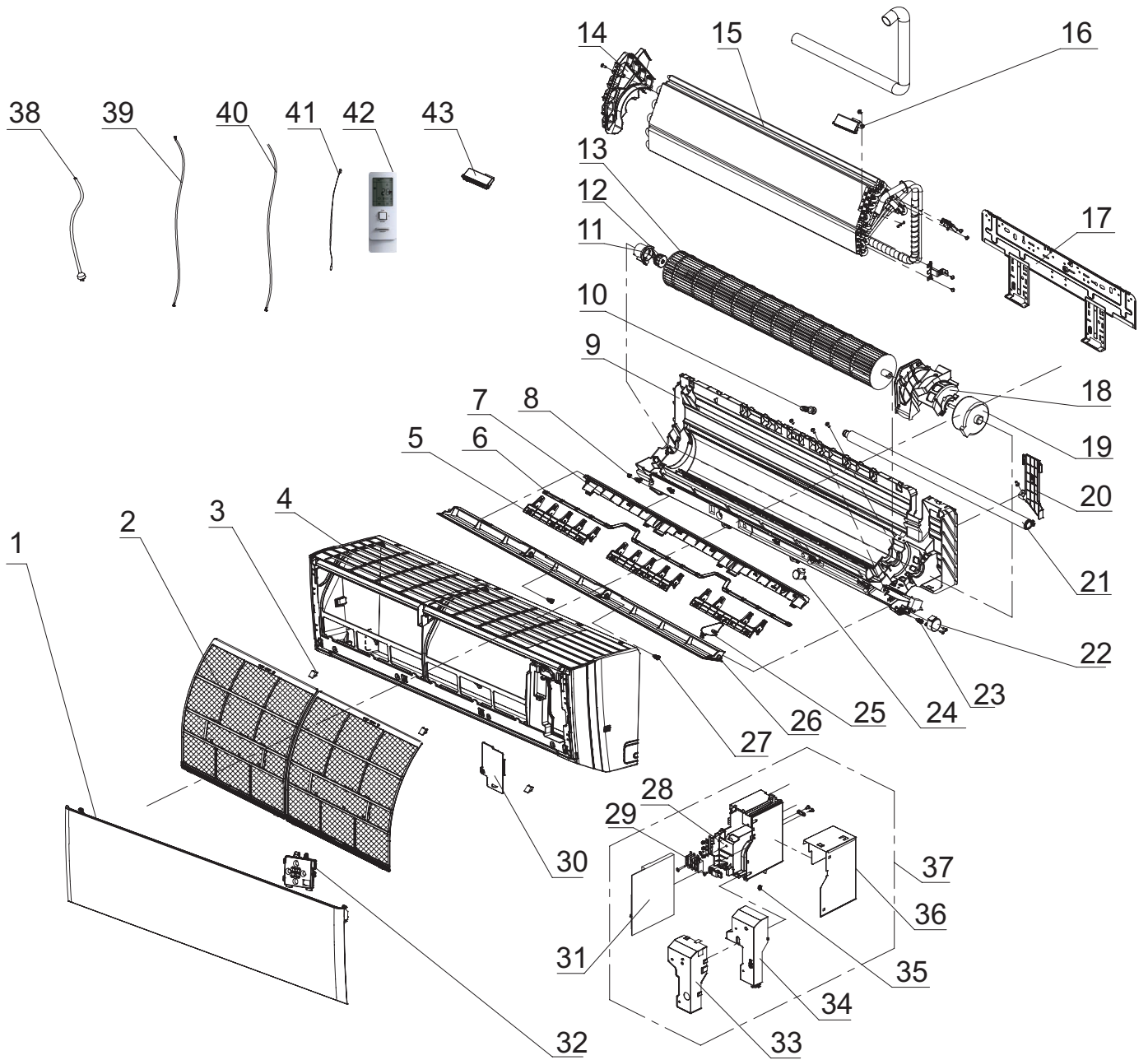


The component picture is only for reference; please refer to the actual product.

NO.	Description	NO.	Description
1	Front Panel Assy	22	Stepping Motor
2	Filter Sub-Assy	23	Motor Press Plate
3	Front Case Assy	24	Air Louver
4	Axile Bush	25	Brushless DC Motor
5	Guide Louver	26	Screw Cover
6	Ring of Bearing	27	Electric Box Assy
7	O-Gasket sub-assy of Bearing	28	Electric Box
8	Cross Flow Fan	29	Shield Cover of Electric Box
9	Air Louver	30	Shield Cover of Electric Box Cover
10	Helicoid Tongue	31	Display Box
11	Swing Lever	32	Main Board
12	Stepping Motor	33	Terminal Board
13	Rear Case assy	34	Jumper
14	Evaporator Support	35	Shield cover of Electric Box 2
15	Evaporator Assy	36	Electric Box Cover
16	Wall Mounting Frame	37	Electric Box Cover 2
17	Drainage Hose	38	Detecting Plate
18	UV sterilizing lamp	39	Power Cord
19	Rubber Plug (Water Tray)	40	Connecting Cable
20	Connecting pipe clamp	41	Temperature Sensor
21	Crank	42	Remote Controller

Some models may not contain some parts, please refer to the actual product.

YE model



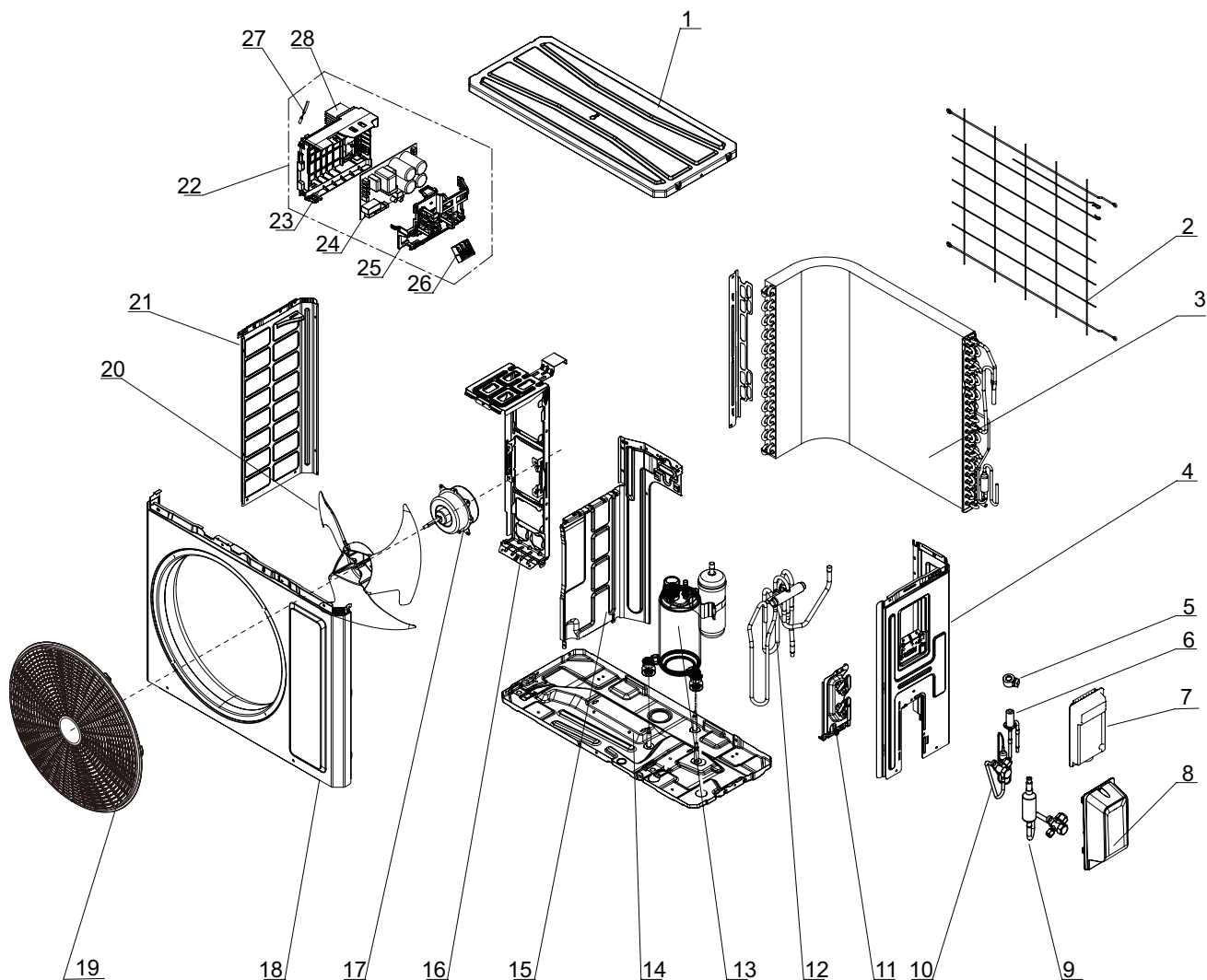
The component picture is only for reference; please refer to the actual product.

NO.	Description	NO.	Description
1	Front Panel Assy	23	Crank
2	Filter Sub-Assy	24	Stepping Motor
3	Screw Cover	25	Air Louver
4	Front Case Assy	26	Guide Louver
5	Air Louver	27	Axile Bush
6	Swing Lever	28	Electric Box
7	Helicoid Tongue	29	Terminal Board
8	Left Axile Bush	30	Electric Box Cover2
9	Rear Case assy	31	Main Board
10	Rubber Plug (Water Tray)	32	Display Board
11	Ring of Bearing	33	Shield cover of Electric Box
12	O-Gasket sub-assy of Bearing	34	Electric Box Cover
13	Cross Flow Fan	35	Jumper
14	Evaporator Support	36	Lower Shield of Electric Box
15	Evaporator Assy	37	Electric Box Assy
16	UV sterilizing lamp	38	Power Cord
17	Wall Mounting Frame	39	Connecting Cable
18	Motor Press Plate	40	Connecting Cable
19	Fan Motor	41	Temperature Sensor
20	Connecting pipe clamp	42	Remote Controller
21	Drainage Hose	43	Detecting plate(WIFI)
22	Stepping Motor		

Some models may not contain some parts, please refer to the actual product.

10.2 Outdoor Unit

GWH09YCXB-K6DNA1C/O

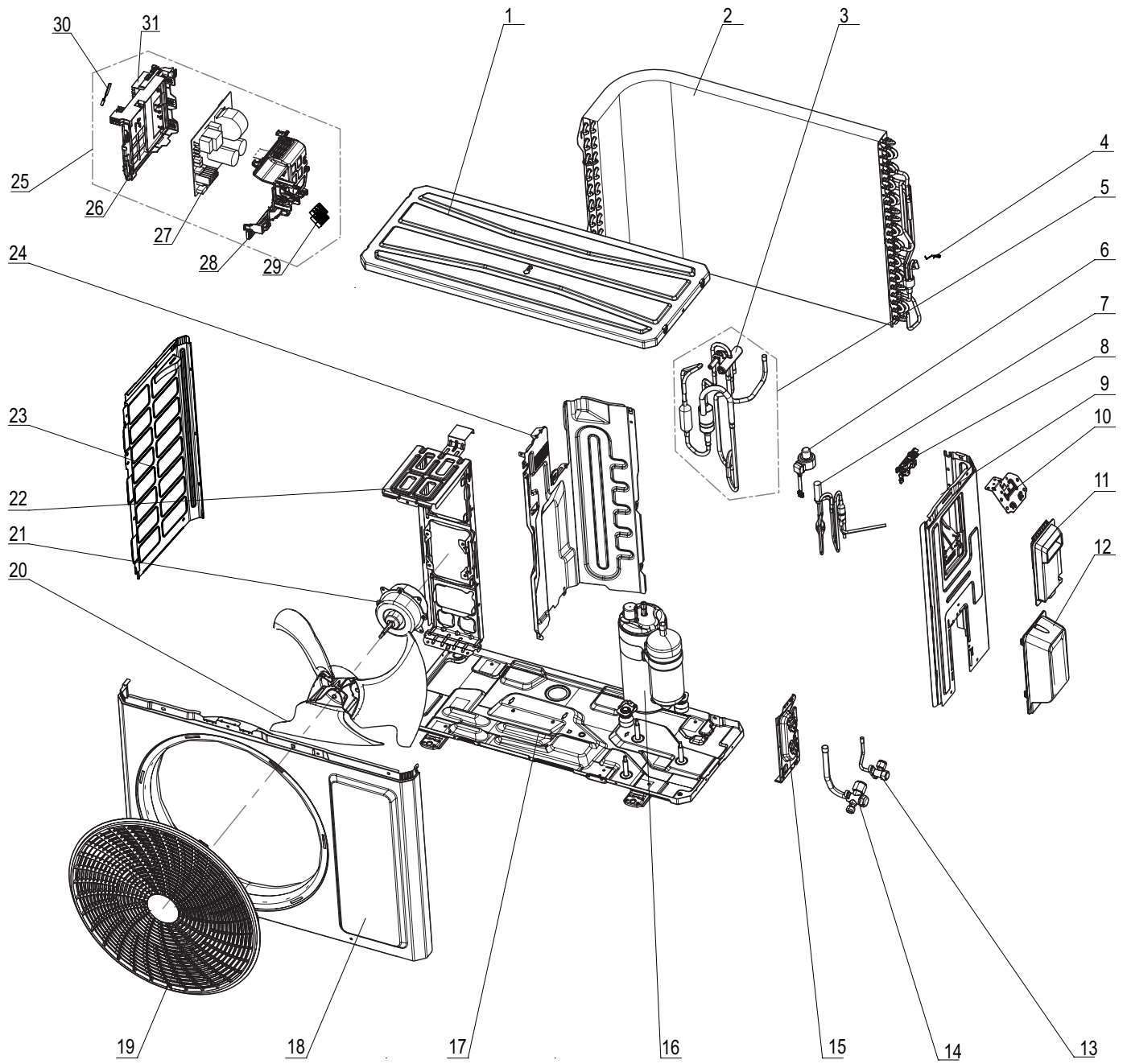


The component picture is only for reference; please refer to the actual product.

NO.	Description	NO.	Description
1	Coping	15	Clapboard
2	Rear Grill	16	Motor Support
3	Condenser Assy	17	Brushless DC Motor
4	Right Side Plate	18	Cabinet
5	Electric Expand Valve Fitting	19	Front Grill
6	Electronic Expansion Valve	20	Axial Flow Fan
7	Handle	21	Left Side Plate
8	Valve Cover	22	Electric Box Assy
9	Cut-off valve Sub-Assy	23	Electric Box
10	Cut-off valve	24	Main Board
11	Valve Support	25	Electric Box Cover
12	4-way valve assy	26	Terminal Board
13	Compressor and Fittings	27	Temperatue Sensor
14	Chassis Sub-Assy	28	Radiator

Some models may not contain some parts, please refer to the actual product.

GWH12YCXD-K6DNA1B/O GWH12YCXD-K6DNA1Z/O



The component is only for reference; please refer to the actual product

NO.	Description	NO.	Description
1	Top Cover Assy Grill	17	Chassis Sub-assy
2	Condenser Assy	18	Front Panel Assy
3	4-Way Valve	19	Front Grill
4	Sensor Insert	20	Axial Flow Fan
5	4-Way Valve Assy	21	Brushless DC Motor
6	Electric Expansion Valve Fitting	22	Motor Support
7	Electric Expansion Valve Sub-Assy	23	Left Side Plate
8	Wire Clamp	24	Clapboard
9	Right Side Plate	25	Electric Box Assy
10	Earthing Plate Sub-Assy	26	Electric Box
11	Handle	27	Main Board
12	Valve Cover	28	Electric Box Cover
13	Cut-off valve 1/4(N)	29	Terminal Board
14	Cut-off valve 3/8(N)	30	Temperature Sensor
15	Valve Support	31	Raidator
16	Compressor and Fittings		

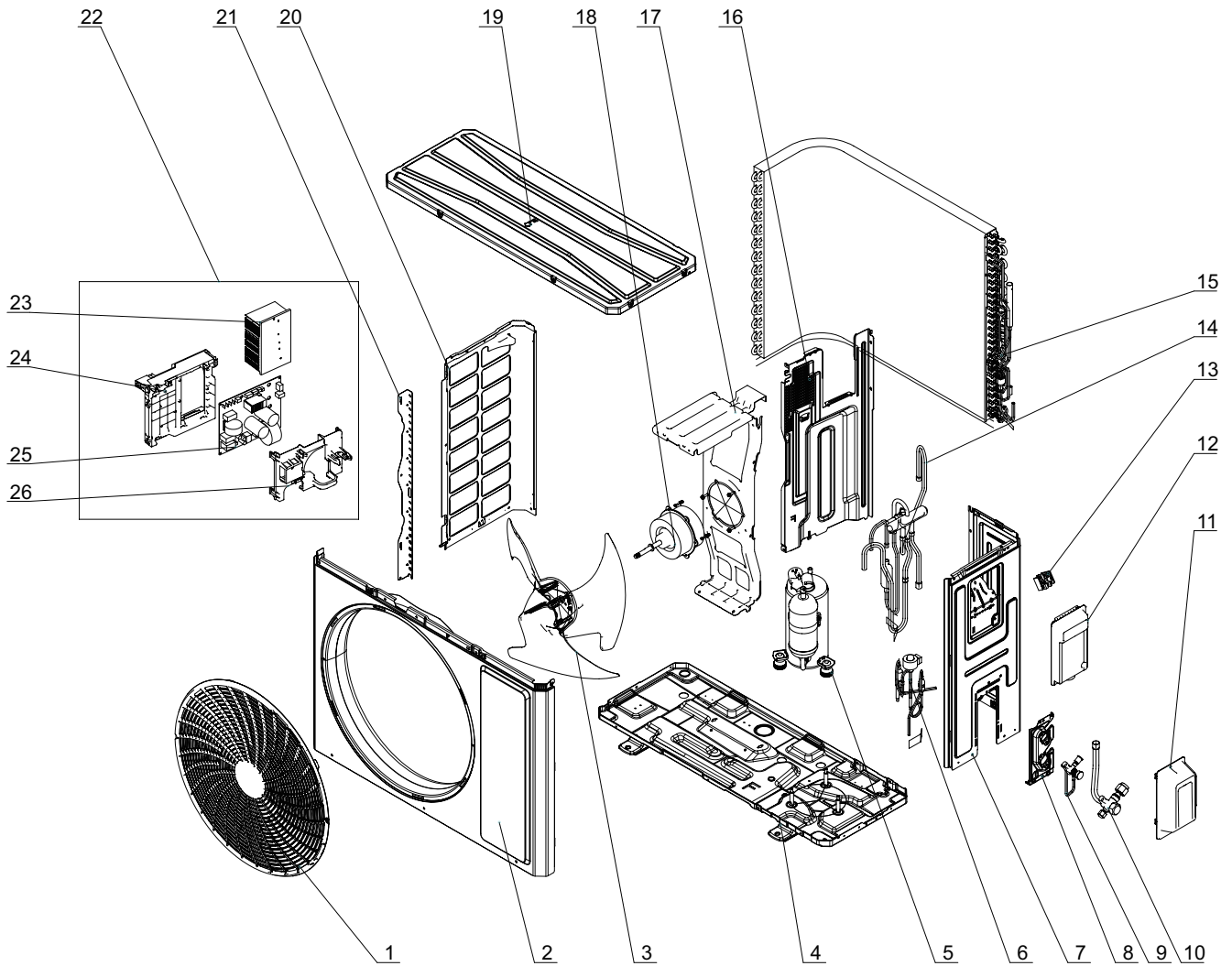
Some models may not contain some parts, please refer to the actual product.

GWH18ACDXF-K6DNA1A/O
GWH24YEXF-K6DNA1Z/O

GWH18YDXF-K6DNA1B/O

GWH18YDXF-K6DNA1Z/O

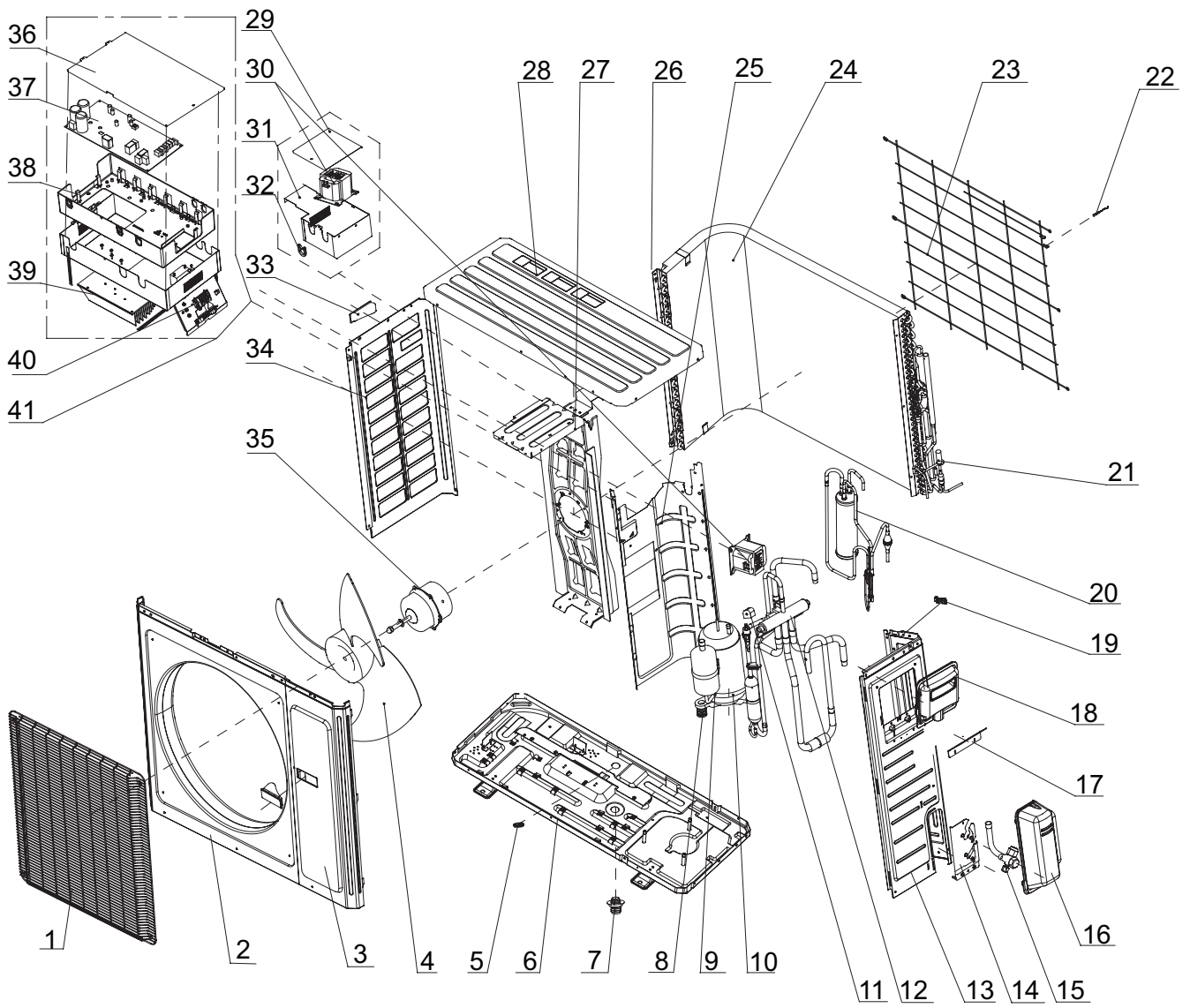
GWH24YEXF-K6DNA1D/O



The component is only for reference; please refer to the actual product

NO.	Description	NO.	Description
1	Front Grill	14	4-Way Valve Assy
2	Front Panel	15	Condenser Assy
3	Axial Flow Fan	16	Clapboard Assy
4	Chassis Sub-assy	17	Motor Support
5	Compressor and Fittings	18	Brushless DC Motor
6	Electronic Expansion Valve	19	Top Cover Assy
7	Right Side Plate	20	Left Side Plate
8	Valve Support	21	Condenser Left Border Plate
9	Cut-off valve 1/4(N)	22	Electric Box Assy
10	Cut-off valve 5/8(N)	23	Radiator
11	Valve Cover	24	Electric Box
12	Handle	25	Main Board
13	Terminal Board	26	Electric Box Cover

Some models may not contain some parts, please refer to the actual product.



The component is only for reference; please refer to the actual product

NO.	Description	NO.	Description
1	Front Grill	22	Temperature Sensor
2	Cabinet	23	Rear Grill
3	Front Side Plate	24	Condenser Assy
4	Axial Flow Fan	25	Clapboard
5	Drainage Plug	26	Condenser support plate
6	Chassis Sub-assy	27	Motor Support Sub-Assy
7	Drainage Connector	28	Top Cover Sub-Assy
8	Compressor Gasket	29	Electric Box Cover
9	Compressor and Fittings	30	Reactor
10	Electrical Heater	31	Electric Box Sub-Assy
11	Magnet Coil	32	Pass wire ring sub-assy
12	4-way Valve Assy	33	left handle
13	Right Side Plate	34	Left Side Plate
14	Valve Support Sub-Assy	35	Fan Motor
15	Cut off Valve Sub-Assy	36	Electric Box Cover
16	Valve cover	37	Main Board
17	Retaining plate	38	Electric Box
18	Handle assy	39	Radiator
19	Wiring clamp	40	Terminal Board
20	Flash Vaporizer	41	Electric Box Assy
21	Electronic expansion valve Sub-Assy		

Some models may not contain some parts, please refer to the actual product.

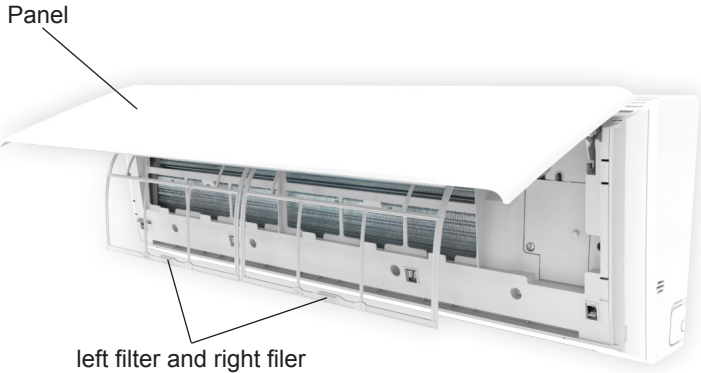

11. Removal Procedure

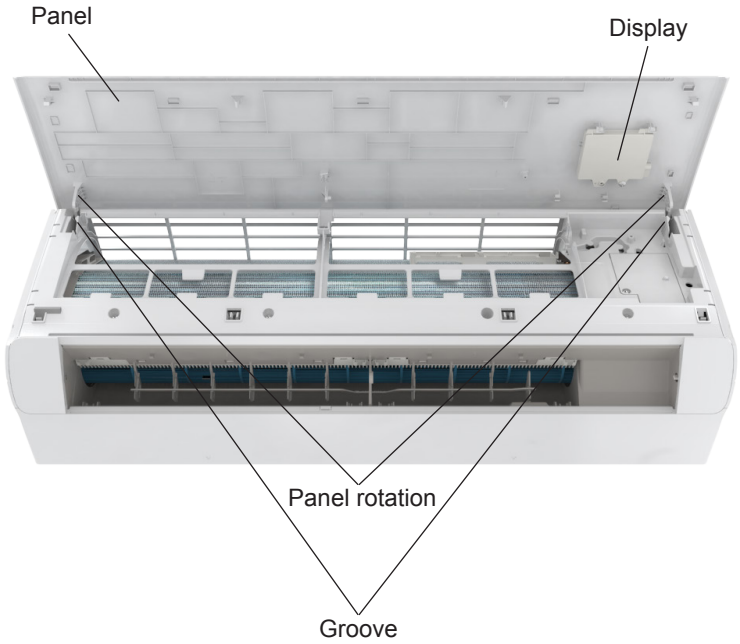
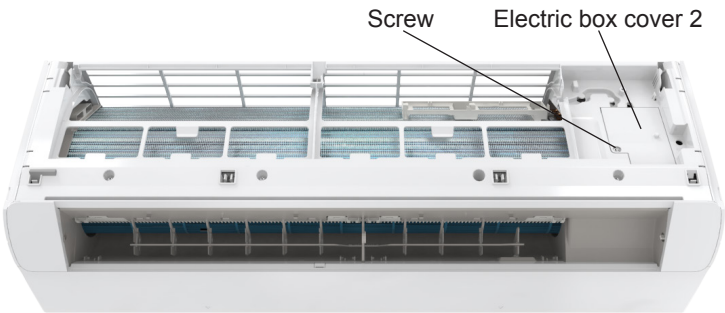
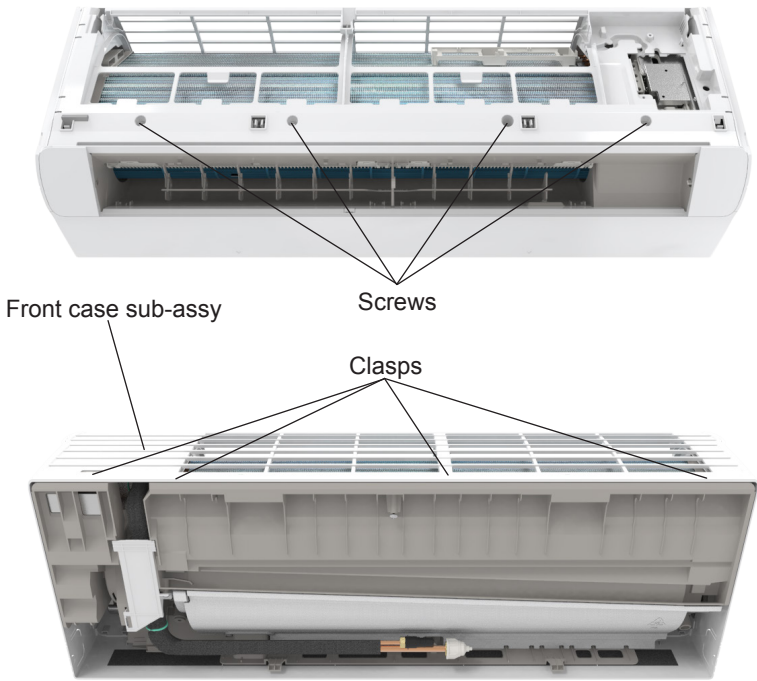
11.1 Removal Procedure of Indoor Unit

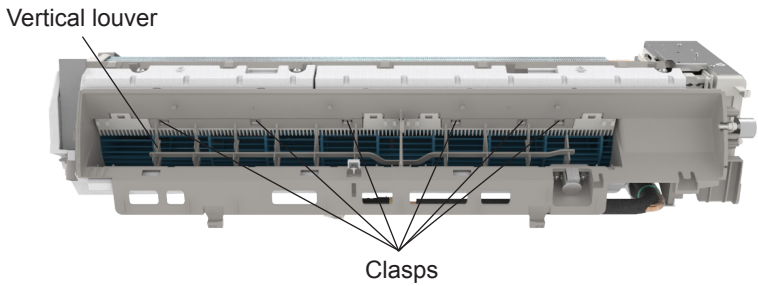
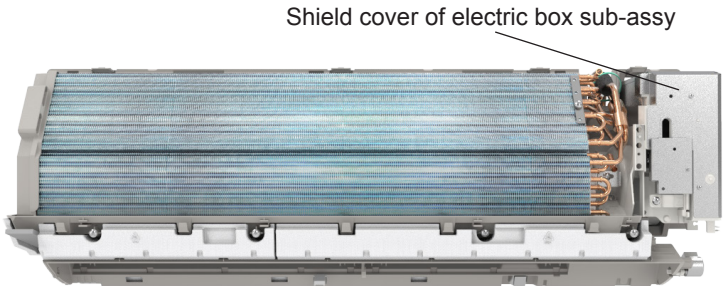
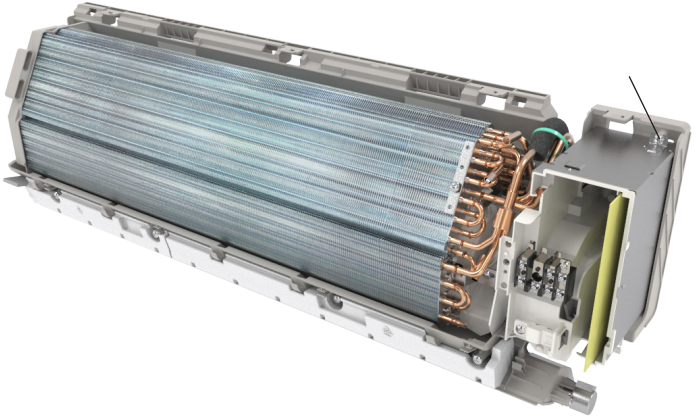
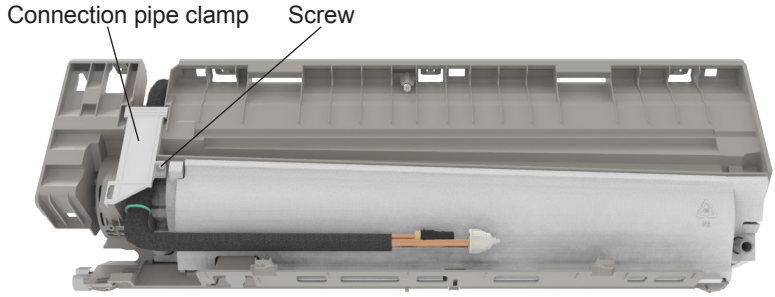


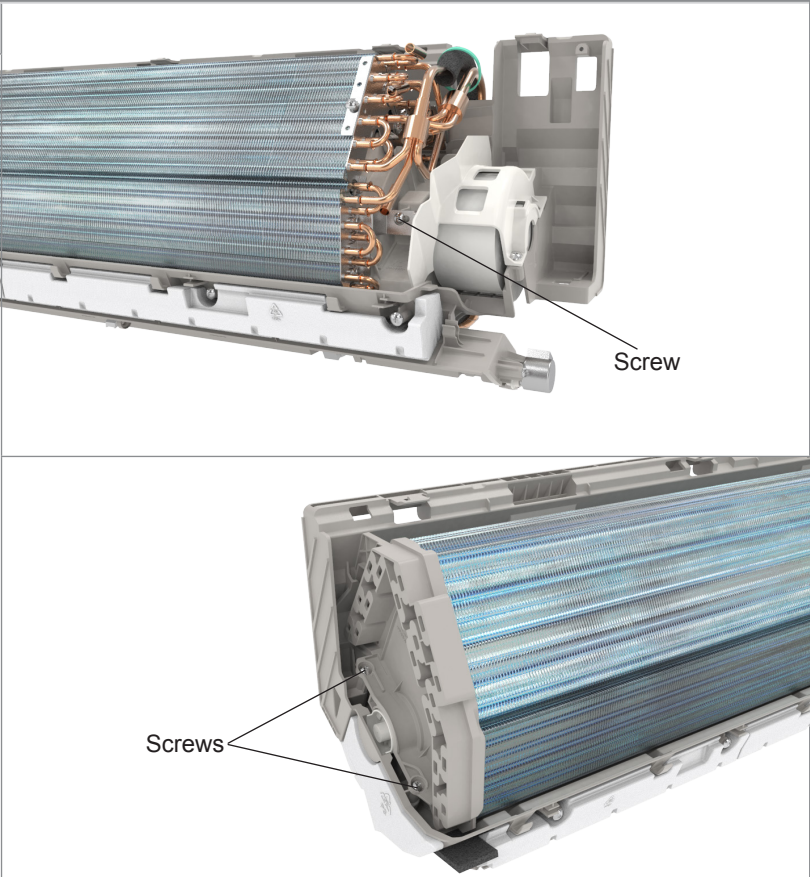
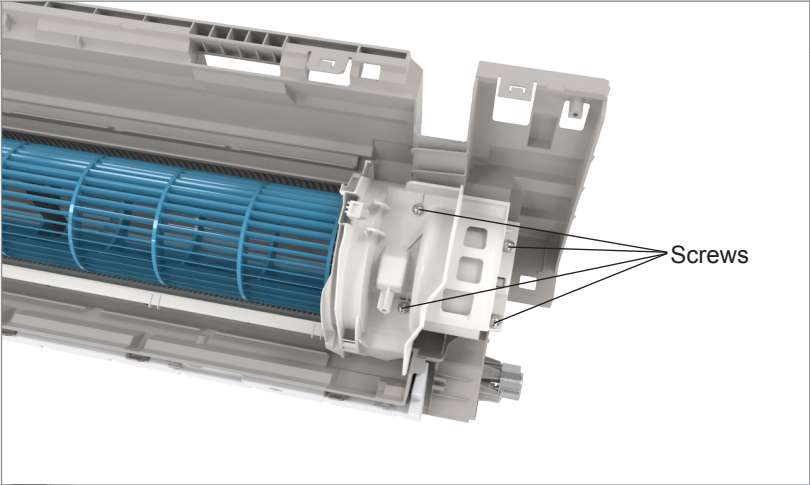
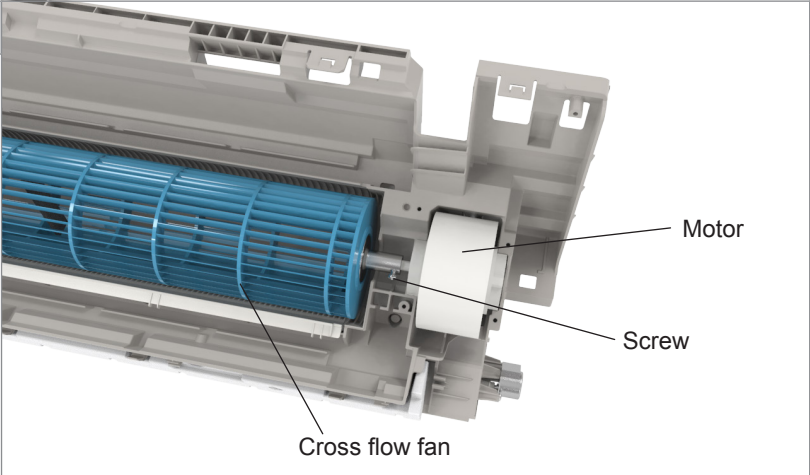
Caution: discharge the refrigerant completely before removal.

NOTE: Take YC model for example.

Step	Procedure
1. Remove filter	<p data-bbox="180 744 732 847">Open the panel. Loosen the clasp shown and then pull the left filter and right filter outwards to remove them.</p> 
2. Remove horizontal louver	<p data-bbox="180 1581 732 1720">Push out the axle bush on horizontal louver. Bend the horizontal louver with hand and then separate the horizontal louver from the crankshaft of step motor to remove it.</p> 

Step	Procedure	
<p data-bbox="115 203 428 231">3. Remove display and panel</p> <p data-bbox="183 445 732 508">Screws that are locking the display board. Separate the display board from the front panel.</p> <p data-bbox="183 554 732 657">Open the front panel; separate the panel rotation shaft from the groove fixing the front panel and then removes the front panel.</p>		 <p data-bbox="808 203 878 231">Panel</p> <p data-bbox="1390 214 1476 242">Display</p> <p data-bbox="1065 683 1219 711">Panel rotation</p> <p data-bbox="1097 814 1179 843">Groove</p>
<p data-bbox="115 871 659 899">4. Remove detecting plate and electric box cover 2</p> <p data-bbox="183 1013 732 1076">Remove the screws fixing detecting plate and remove detecting plate.</p> <p data-bbox="183 1122 732 1185">Remove the screws fixing electric box cover 2 and remove electric box 2.</p>		 <p data-bbox="1143 908 1213 936">Screw</p> <p data-bbox="1268 908 1484 936">Electric box cover 2</p>
<p data-bbox="115 1299 448 1327">5. Remove front case sub-assy</p> <p data-bbox="183 1646 732 1749">Remove the screws fixing front case. Loosen the clasps of front case. Lift the front case sub-assy upwards to remove it.</p>		 <p data-bbox="753 1629 969 1657">Front case sub-assy</p> <p data-bbox="1105 1618 1187 1646">Screws</p> <p data-bbox="1097 1683 1179 1712">Clasps</p>

Step	Procedure
<p data-bbox="115 203 391 231">6. Remove vertical louver</p>	<p data-bbox="183 417 732 482">Loosen the connection clasps between vertical louver and bottom case to remove vertical louver.</p> <div data-bbox="743 279 1503 563">  <p data-bbox="743 279 902 307">Vertical louver</p> <p data-bbox="1105 532 1182 561">Clasps</p> </div>
<p data-bbox="107 672 618 701">7. Remove shield cover of electric box sub-assy</p>	<p data-bbox="183 853 732 995">Loosen the connection clasps between shield cover of electric box sub-assy and electric box, and then remove the shield cover of electric box sub-assy.</p> <div data-bbox="776 733 1503 1017">  <p data-bbox="1060 733 1455 762">Shield cover of electric box sub-assy</p> </div>
<p data-bbox="107 1142 407 1170">8. Remove electric box assy</p>	<p data-bbox="183 1327 732 1432">Remove Wiring terminal of motor and step motor, and then remove the screw fixing electric box assy and then remove the electric box assy.</p> <div data-bbox="789 1148 1487 1563">  </div>
<p data-bbox="107 1589 472 1618">9. Remove connection pipe clamp</p>	<p data-bbox="183 1793 732 1897">At the back of the unit, remove the screw fixing connection pipe clamp and then remove the connection pipe clamp.</p> <div data-bbox="743 1651 1520 1945">  <p data-bbox="743 1651 992 1679">Connection pipe clamp</p> <p data-bbox="1027 1651 1097 1679">Screw</p> </div>




Step	Procedure
<p data-bbox="115 203 402 231">10. Remove vertical louver</p>	<div data-bbox="180 613 735 716"> <p data-bbox="180 613 735 716">Remove 3 screws fixing evaporator assy. Adjust the position of connection pipe on evaporator slightly and then lift the evaporator upwards to remove it.</p> </div> 
<p data-bbox="107 1107 428 1135">11. Remove motor press plate</p>	<div data-bbox="180 1327 735 1393"> <p data-bbox="180 1327 735 1393">Remove the screws fixing motor clamp and then remove the motor clamp.</p> </div> 
<p data-bbox="107 1589 506 1618">12. Remove motor and cross flow fan</p>	<div data-bbox="180 1790 735 1893"> <p data-bbox="180 1790 735 1893">Remove the screws at the connection place of cross flow fan and motor; lift the motor and cross flow fan upwards to remove them.</p> </div> 


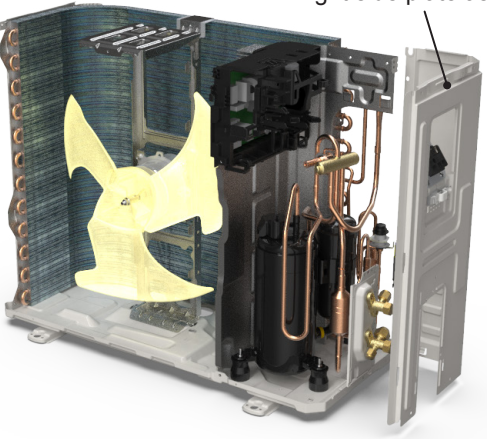
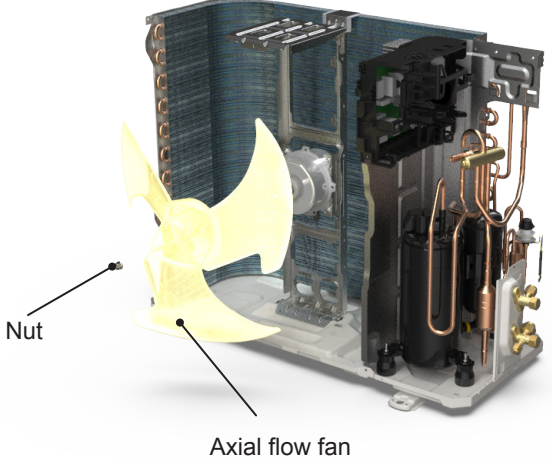
11.2 Removal Procedure of Outdoor Unit

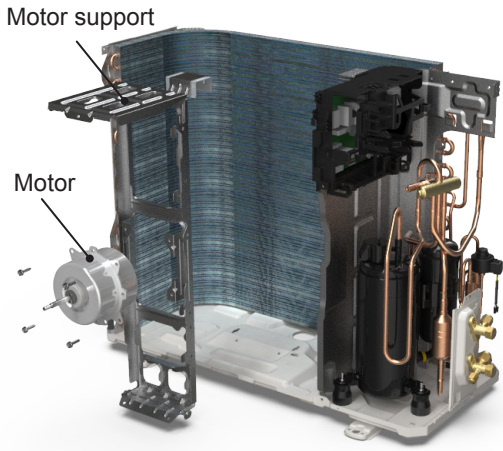
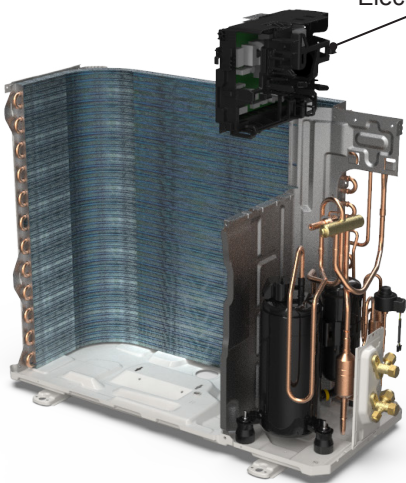
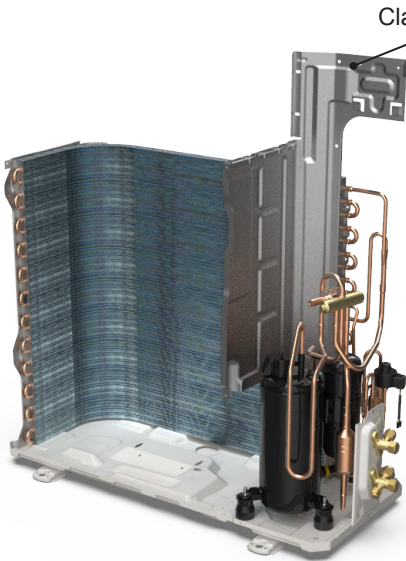


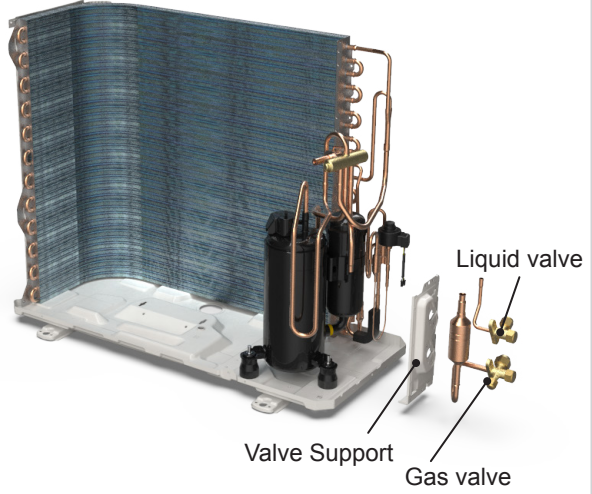
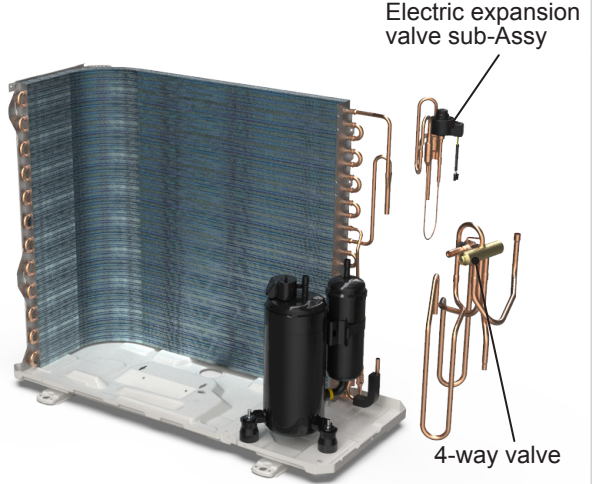
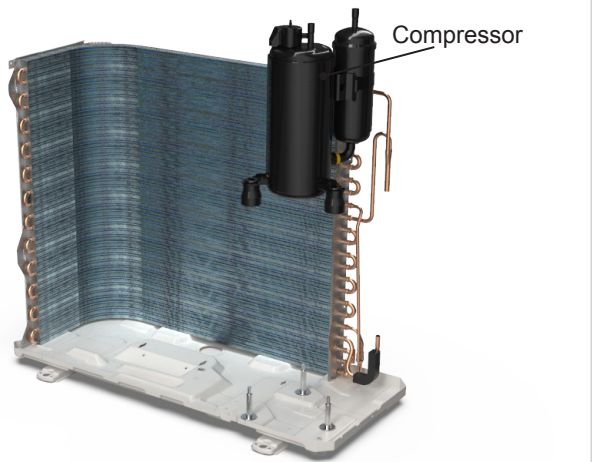
Caution: discharge the refrigerant completely before removal.

09K

Step	Procedure
1. Before disassembly	
2. Remove big handle and valve cover	<p>Remove the screws fixing big handle, valve cover and then remove them.</p> 
3. Remove top cover	<p>Remove the screws fixing top panel and then remove the top panel.</p> 

Step	Procedure
<p>4. Remove front panel assy</p>	<p>Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.</p> 
<p>5. Remove right side plate assy</p>	<p>Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.</p> 
<p>6. Remove axial flow fan</p>	<p>Remove the nut on the fan and then remove the axial flow fan.</p> 

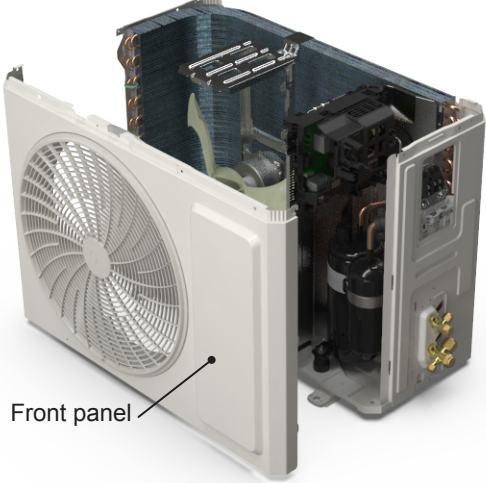
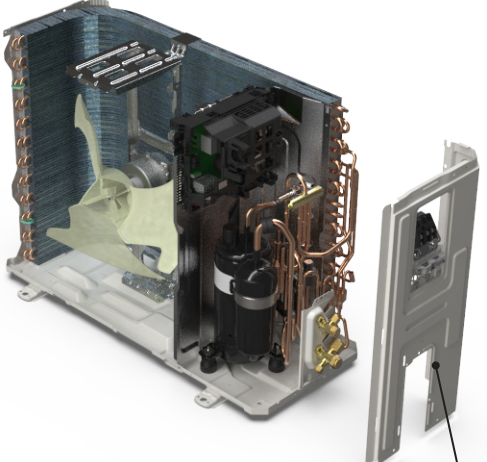
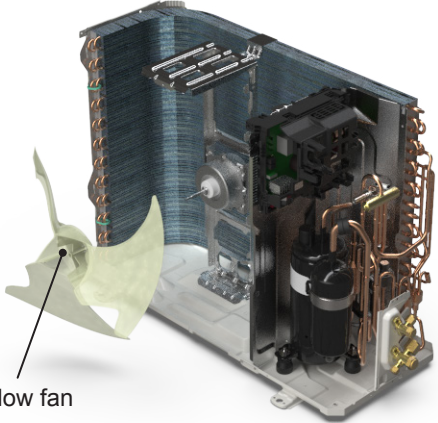
Step	Procedure
<p>7. Remove motor support and motor</p>	<p>Remove the screws fixing the motor support and lift the motor support to remove it. Remove the screws fixing the motor and then remove the motor.</p> 
<p>8. Remove electric box assy</p>	<p>Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.</p> 
<p>9. Remove clapboard assy</p>	<p>Remove the screws fixing the clapboard assy and then remove the clapboard assy.</p> 

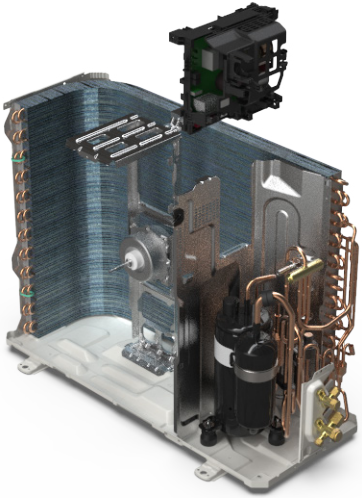
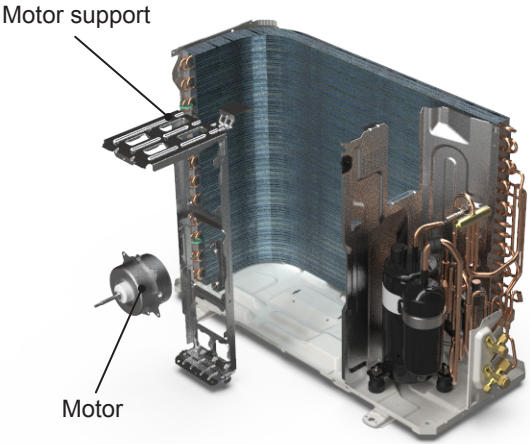
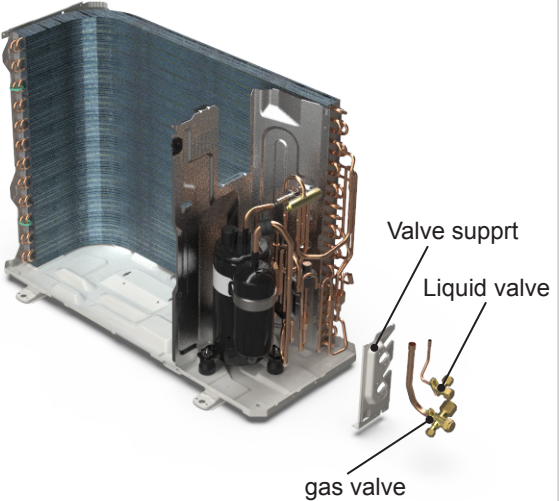
Step	Procedure
<p>10. Remove gas valve and liquid valve</p> <p>Remove the valve support block, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.</p> <p>Note: Discharge the refrigerant completely before unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>	
<p>11. Remove 4-way valve and electric expansion valve sub-Assy</p> <p>Unsolder the welding joints connecting the 4-way valve assy, remove the 4-way valve.</p> <p>Unsolder the spot weld of electric expansion valve sub-Assy and condenser, and then remove the electric expansion valve sub-Assy.</p> <p>Note: Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature. When unsoldering the spot weld, wrap the electric expansion valve sub-Assy with wet cloth completely to avoid damaging the valve due to high temperature.</p>	
<p>12. Remove compressor</p> <p>Remove the 3 foot nuts on the compressor and then remove the compressor.</p>	

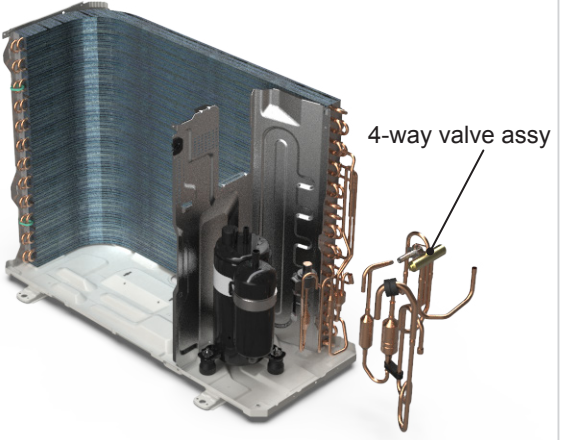
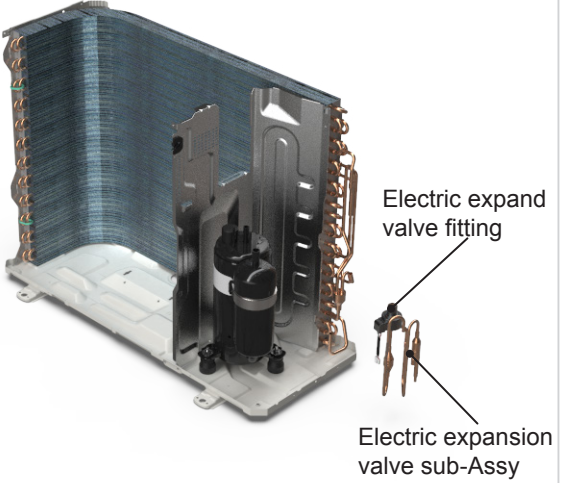
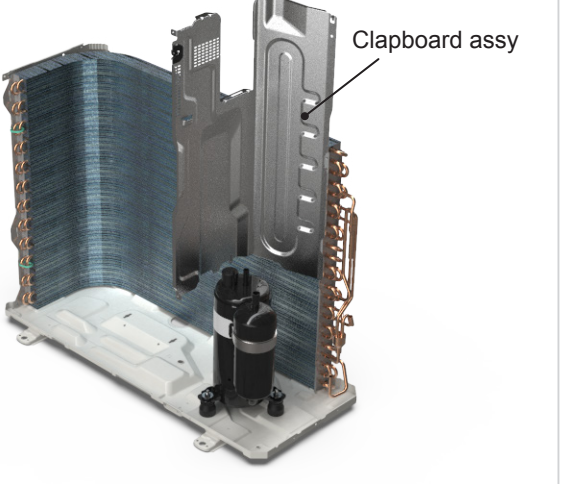


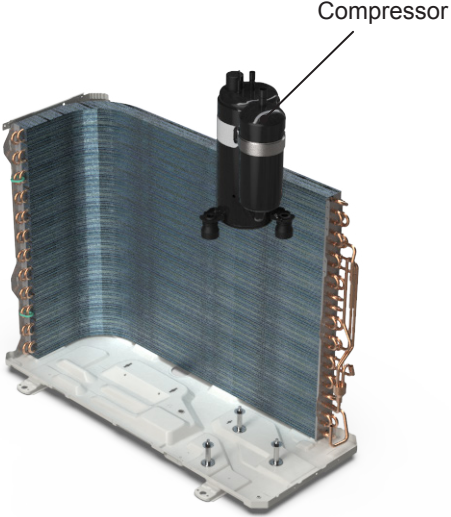
Caution: discharge the refrigerant completely before removal.

Step	Procedure
<p>1. Before disassembly</p>	
<p>2. Remove big handle and valve cover</p>	<p>Remove the screws fixing big handle, valve cover and then remove them.</p> 
<p>3. Remove top cover</p>	<p>Remove the screws fixing top panel and then remove the top panel.</p> 

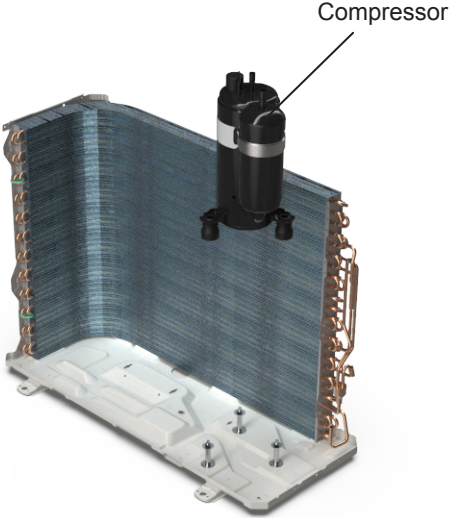
Step	Procedure
<p>4. Remove front panel assy</p>	<p>Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.</p> 
<p>5. Remove right side plate assy</p>	<p>Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.</p> 
<p>6. Remove axial flow fan</p>	<p>Remove the nut on the fan and then remove the axial flow fan.</p> 

Step	Procedure
<p>7. Remove electric box assy</p>	<p>Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.</p> 
<p>8. Remove motor and motor support</p>	<p>Remove the screws fixing the motor and then remove the motor. Remove the screws fixing the motor support and lift the motor support to remove it.</p> 
<p>9. Remove gas valve, liquid valve and valve support</p>	<p>Remove the valve support block, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.</p> <p>Note: Discharge the refrigerant completely before unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature. Remove the screws fixing valve support, then remove the valve support.</p> 


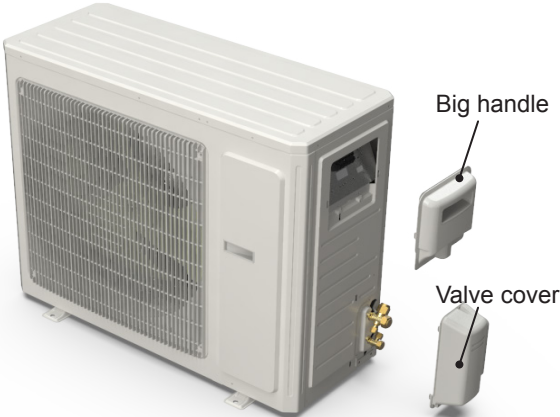

Step	Procedure
<p>10. Remove 4-way valve assy</p>	<p>Unsolder the welding joints connecting the 4-way valve assy, remove the 4-way valve.</p> <p>Note: Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p> 
<p>11. Remove electric expansion valve sub-Assy</p>	<p>Unsolder the spot weld of electric expansion valve sub-Assy and condenser, and then remove the electric expansion valve sub-Assy.</p> <p>Note: When unsoldering the spot weld, wrap the electric expansion valve sub-Assy with wet cloth completely to avoid damaging the valve due to high temperature.</p> 
<p>12. Remove clapboard assy</p>	<p>Remove the screws fixing the clapboard assy and then remove the clapboard assy.</p> 

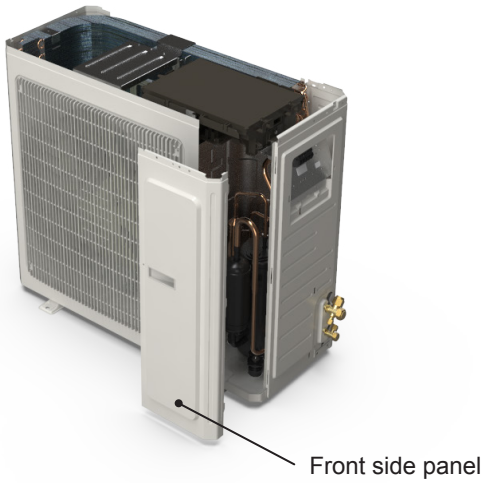
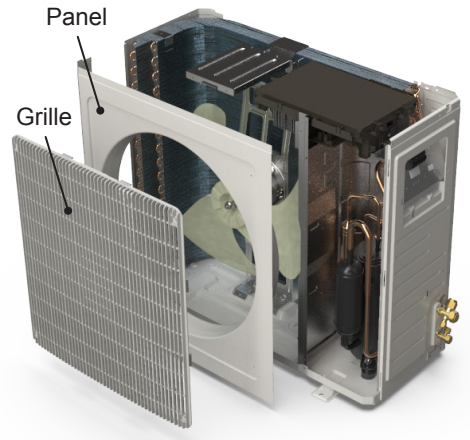
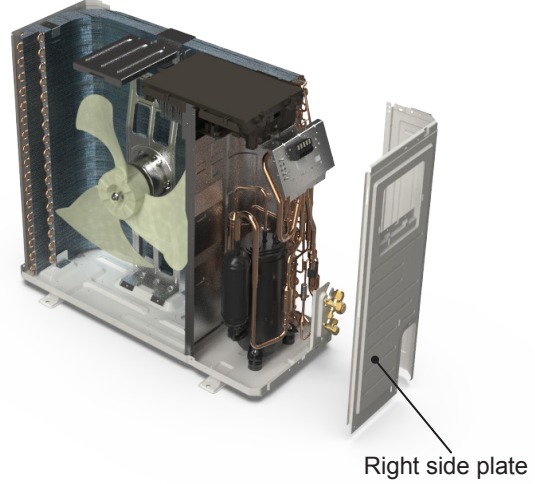
Step	Procedure
13. Remove compressor	<p data-bbox="191 530 787 591">Remove the 3 foot nuts on the compressor and then remove the compressor.</p> 

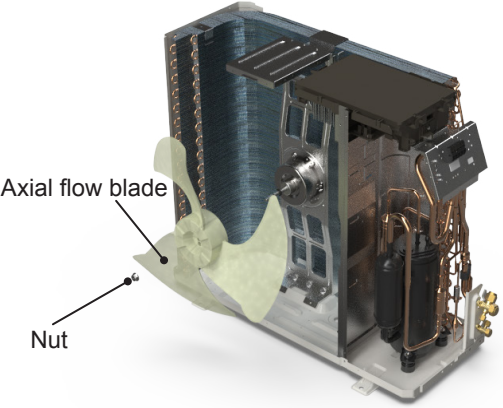
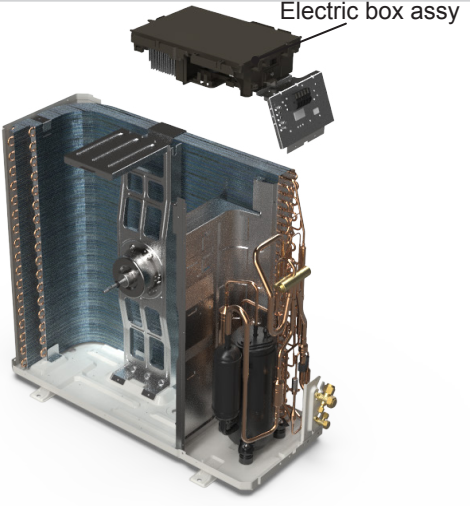
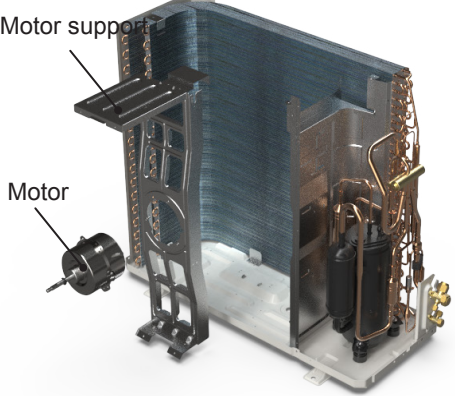
Remove the 3 foot nuts on the compressor and then remove the compressor.

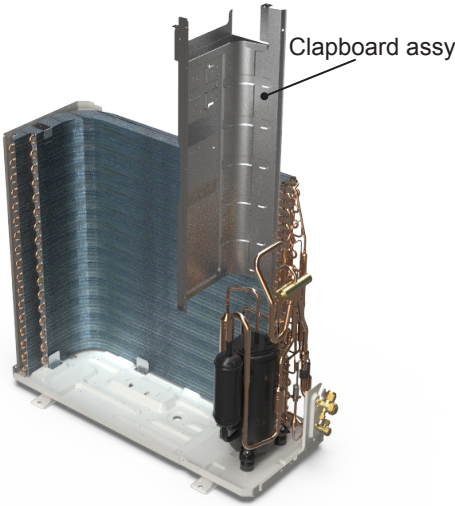
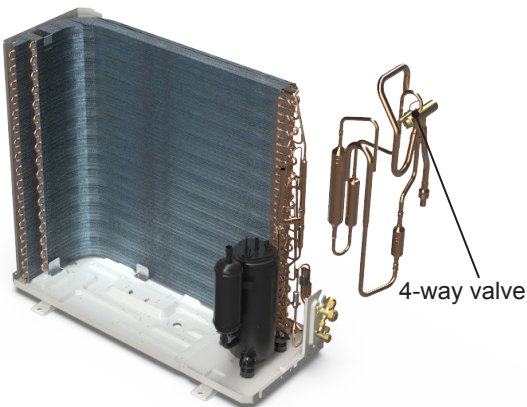
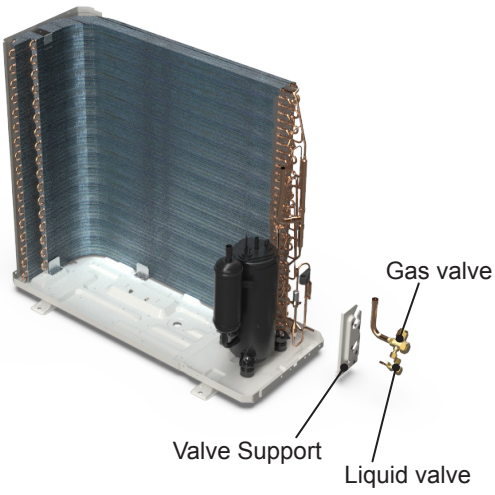


**Caution: discharge the refrigerant completely before removal.**

Step	Procedure
1. Before disassembly	
2. Remove big handle and valve cover	<p data-bbox="191 1148 789 1214">Remove the screws fixing big handle, valve cover and then remove them.</p> 
3. Remove top cover	<p data-bbox="191 1749 789 1814">Remove the screws fixing top panel and then remove the top panel.</p> 

Step	Procedure
<p>4. Remove front side panel</p>	<p>Loosen the screws connecting the front side panel and chassis. Remove the front side panel.</p> 
<p>5. Remove grille and panel</p>	<p>Twist off the screws connecting the grille and panel, and then remove the grille.</p> <p>Twist off the screws connecting the panel, chassis and motor support with screwdriver, and then remove the panel.</p> 
<p>6. Remove right side plate</p>	<p>Twist off the screws connecting the right side plate and chassis, valve support and condenser, and then remove the right side plate.</p> 


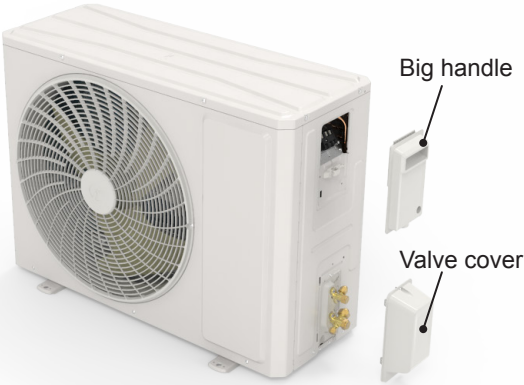

Step	Procedure
<p>7. Remove axial flow blade</p>	<p>Twist off the nuts on blade with wrench and then remove the axial flow blade.</p> 
<p>8. Remove electric box assy</p>	<p>Twist off the screws on electric box, cut off the tieline with scissors or pliers, pull out the wiring terminal, pull it upwards to remove the electric box.</p> 
<p>9. Remove motor and motor support</p>	<p>Twist off the tapping screws fixing the motor, pull out the pin of leading wire for motor and then remove the motor.</p> <p>Twist off the tapping screws fixing the motor support, pull it upwards and then remove the motor support.</p> 

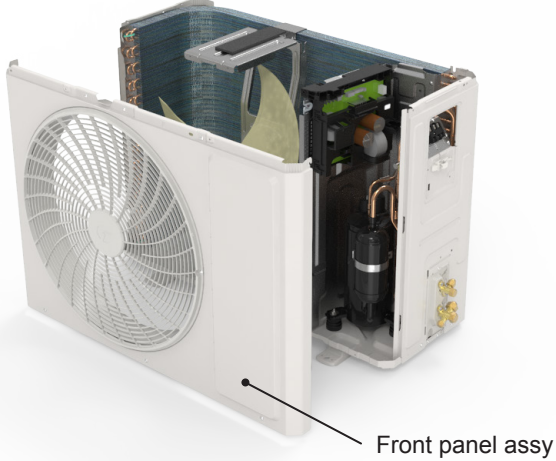
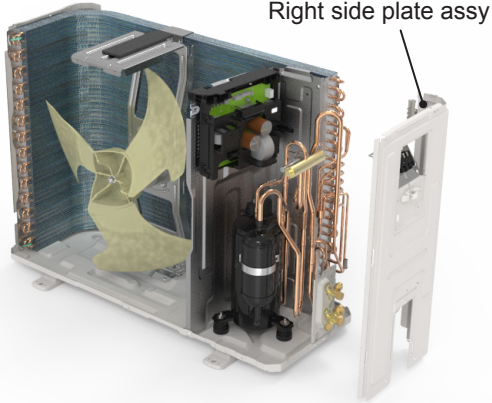
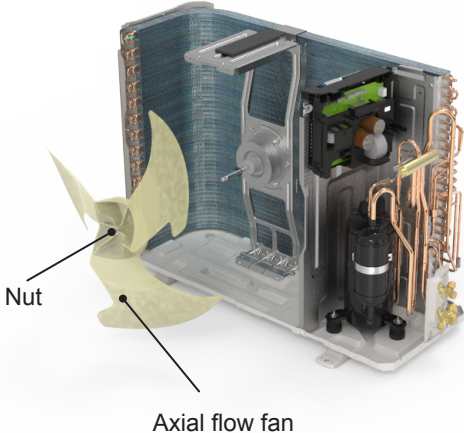
Step	Procedure
<p>10. Remove clapboard assy</p>	<p>Twist off the screws connecting clapboard assy and end plate of condenser and chassis, and then remove the clapboard assy.</p>  <p style="text-align: right;">Clapboard assy</p>
<p>11. Remove 4-way valve</p>	<p>Unsolder the pipeline between compressor, condenser, gas and liquid valve, and then remove the 4-way valve.</p> <p>Note: Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>  <p style="text-align: right;">4-way valve</p>
<p>12. Remove gas valve, liquid valve and valve support</p>	<p>Twist off the 2 bolts fixing the valve sub-assy. Unsolder the soldering joint between gas valve and air-return pipe and then remove the gas valve.(note: when unsoldering the soldering joint, wrap the gas valve with wet cloth completely to avoid the damage to valve, and release all refrigerant completely at first). Unsolder the soldering joint between liquid valve and connection pipe of liquid valve, and then remove the liquid valve.</p> <p>Twist off the screws connecting valve support and chassis, and then remove the valve support.</p>  <p style="text-align: right;">Gas valve Valve Support Liquid valve</p>

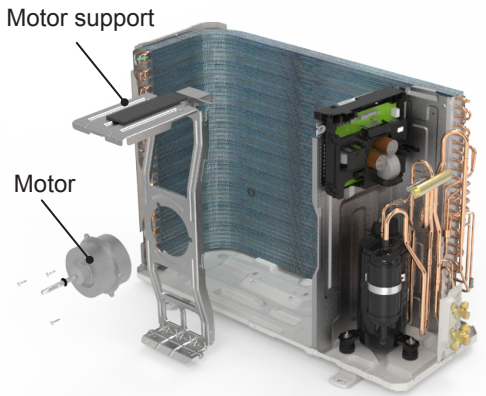
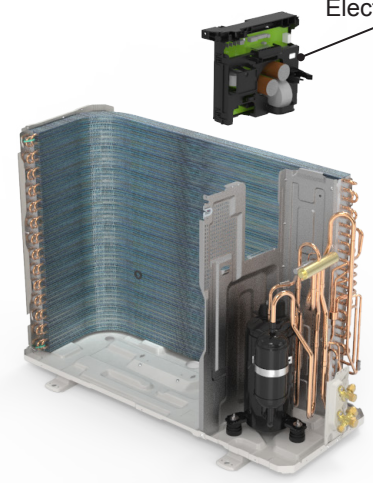
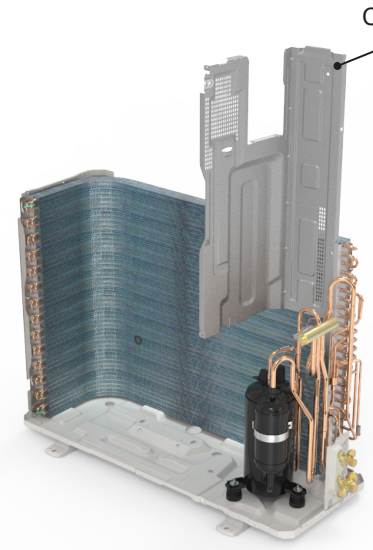
Step	Procedure
<p>13. Remove compressor</p>	<p>Twist off the 3 foot nuts on compressor and then remove the compressor.</p> 
<p>14. Remove left side plate</p>	<p>Twist off the screws connecting the left side plate and chassis with screwdriver, and then remove the left side plate.</p> 
<p>15. Remove chassis and condenser</p>	<p>Pull it upwards to separate the chassis and condenser.</p> 

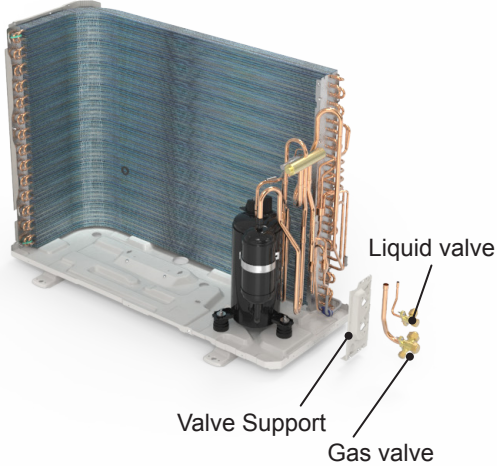
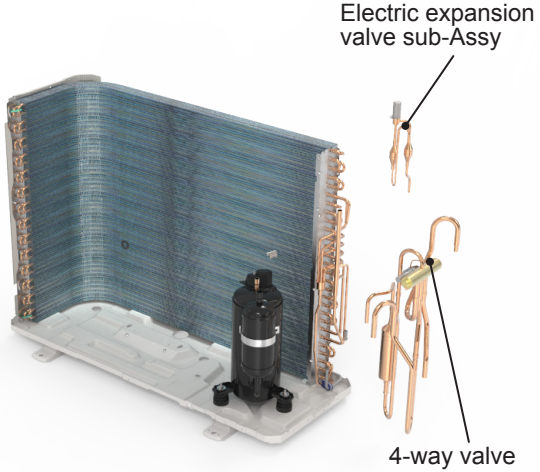
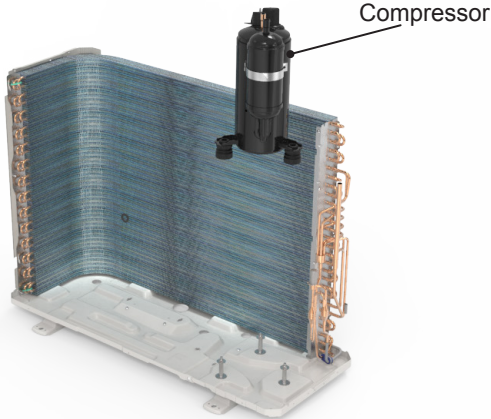


Caution: discharge the refrigerant completely before removal.

Step	Procedure
<p>1. Before disassembly</p>	
<p>2. Remove big handle and valve cover</p>	<p>Remove the screws fixing big handle, valve cover and then remove them.</p> 
<p>3. Remove top cover</p>	<p>Remove the screws fixing top panel and then remove the top panel.</p> 

Step	Procedure
<p>4. Remove front panel assy</p>	<p>Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.</p> 
<p>5. Remove right side plate assy</p>	<p>Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.</p> 
<p>6. Remove axial flow fan</p>	<p>Remove the nut on the fan and then remove the axial flow fan.</p> 

Step	Procedure
<p>7. Remove motor support and motor</p>	<p>Remove the screws fixing the motor support and lift the motor support to remove it. Remove the screws fixing the motor and then remove the motor.</p> 
<p>8. Remove electric box assy</p>	<p>Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.</p> 
<p>9. Remove clapboard assy</p>	<p>Remove the screws fixing the clapboard assy and then remove the clapboard assy.</p> 

Step	Procedure
<p>10. Remove gas valve and liquid valve</p> <p>Remove the valve support block, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.</p> <p>Note: Discharge the refrigerant completely before unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>	 <p>The diagram shows a condenser coil assembly with a black valve support block. A gas valve and a liquid valve are connected to the coil. Labels with arrows point to the Valve Support, Gas valve, and Liquid valve.</p>
<p>11. Remove 4-way valve and electric expansion valve sub-Assy</p> <p>Unsolder the welding joints connecting the 4-way valve assy, remove the 4-way valve.</p> <p>Unsolder the spot weld of electric expansion valve sub-Assy and condenser, and then remove the electric expansion valve sub-Assy.</p> <p>Note: Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature. When unsoldering the spot weld, wrap the electric expansion valve sub-Assy with wet cloth completely to avoid damaging the valve due to high temperature.</p>	 <p>The diagram shows the condenser coil assembly with the 4-way valve and electric expansion valve sub-assembly removed. Labels with arrows point to the Electric expansion valve sub-Assy and the 4-way valve.</p>
<p>12. Remove compressor</p> <p>Remove the 3 foot nuts on the compressor and then remove the compressor.</p>	 <p>The diagram shows the condenser coil assembly with the compressor removed. A label with an arrow points to the Compressor.</p>

Appendix

Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree: $T_f = T_c \times 1.8 + 32$

Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

Appendix 2: Configuration of Connection Pipe

- Standard length of connection pipe (More details please refer to the specifications.)
- Min. length of connection pipe for the unit with standard connection pipe of 5m, there is no limitation for the min. length of connection pipe. For the unit with standard connection pipe of 7.5m and 8m, the min. length of connection pipe is 3m.
- Max. length of connection pipe and max. high difference. (More details please refer to the specifications.)
- The additional refrigerant oil and refrigerant charging required after prolonging connection pipe
 - After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.
 - The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):
 - Basing on the length of standard pipe, add refrigerant according to the requirement as shown in the table. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.
 - Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter.

Additional refrigerant charging amount for R32

Diameter of connection pipe		Indoor unit throttle	Outdoor unit throttle	
Liquid pipe (inch)	Gas pipe (inch)	Cooling only, cooling and heating (g / m)	Cooling only (g/m)	Cooling and heating (g/m)
1/4	3/8 or 1/2	16	12	16
1/4 or 3/8	5/8 or 3/4	40	12	40
1/2	3/4 or 7/8	80	24	96
5/8	1 or 1 1/4	136	48	96
3/4	/	200	200	200
7/8	/	280	280	280

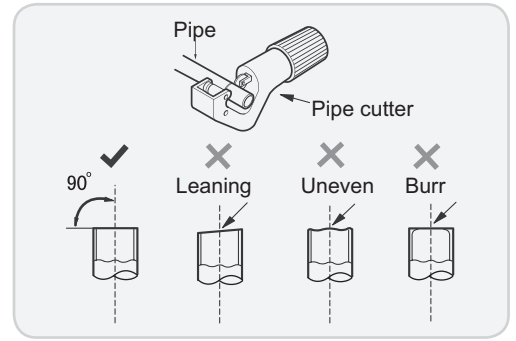
Appendix 3: Pipe Expanding Method

⚠ Note:

Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:

A: Cut the pipe

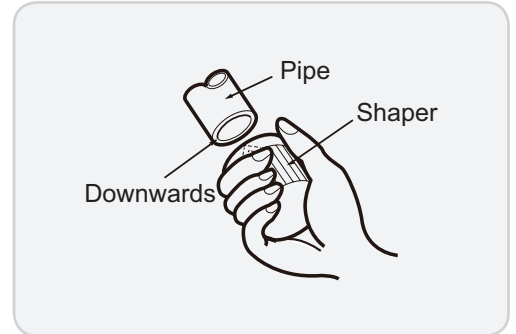
- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



B: Remove the burrs

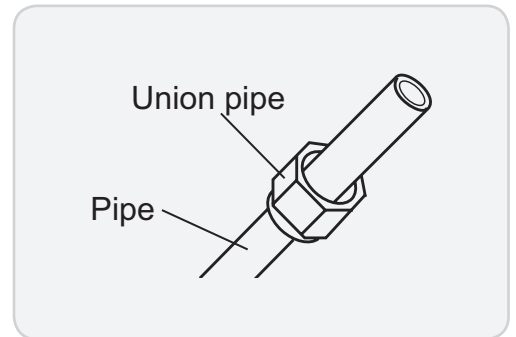
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.

C: Put on suitable insulating pipe.



D: Put on the union nut

- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.



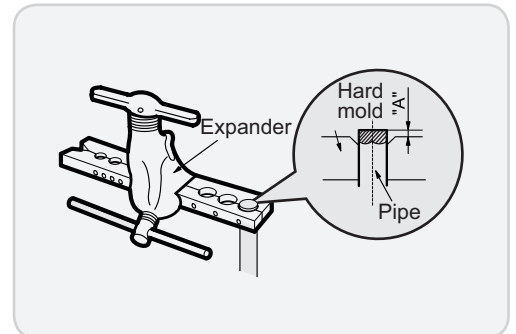
E: Expand the port

- Expand the port with expander.

⚠ Note:

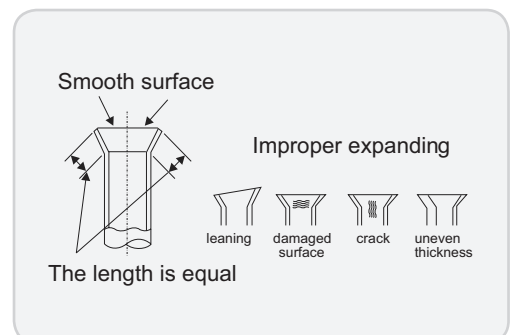
- "A" is different according to the diameter, please refer to the sheet below:

Outer diameter(mm)	A(mm)	
	Max	Min
Φ6 - 6.35 (1/4")	1.3	0.7
Φ9 - Φ9.52 (3/8")	1.6	1.0
Φ12 - 12.70 (1/2")	1.8	1.0
Φ16 - 15.88 (5/8")	2.4	2.2



F: Inspection

- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(15K)

Temp(°C)	Resistance(kΩ)
-19	138.10
-18	128.60
-16	115.00
-14	102.90
-12	92.22
-10	82.75
-8	74.35
-6	66.88
-4	60.23
-2	54.31

Temp(°C)	Resistance(kΩ)
0	49.02
2	44.31
4	40.09
6	36.32
8	32.94
10	29.90
12	27.18
14	24.73
16	22.53
18	20.54

Temp(°C)	Resistance(kΩ)
20	18.75
22	17.14
24	15.68
26	14.36
28	13.16
30	12.07
32	11.09
34	10.20
36	9.38
38	8.64

Temp(°C)	Resistance(kΩ)
40	7.97
42	7.35
44	6.79
46	6.28
48	5.81
50	5.38
52	4.99
54	4.63
56	4.29
58	3.99

Resistance Table of Tube Temperature Sensors for Indoor and Outdoor (20K)

Temp(°C)	Resistance(kΩ)
-19	181.40
-15	145.00
-10	110.30
-5	84.61
0	65.37
5	50.87
10	39.87
15	31.47

Temp(°C)	Resistance(kΩ)
20	25.01
25	20.00
30	16.10
35	13.04
40	10.62
45	8.71
50	7.17
55	5.94

Temp(°C)	Resistance(kΩ)
60	4.95
65	4.14
70	3.48
75	2.94
80	2.50
85	2.13
90	1.82
95	1.56

Temp(°C)	Resistance(kΩ)
100	1.35
105	1.16
110	1.01
115	0.88
120	0.77
125	0.67
130	0.59
135	0.52

Resistance Table of Discharge Temperature Sensor for Outdoor(50K)

Temp(°C)	Resistance(kΩ)
-30	911.400
-25	660.8
-20	486.5
-15	362.9
-10	274
-5	209
0	161
5	125.1

Temp(°C)	Resistance(kΩ)
10	98
15	77.35
20	61.48
25	49.19
30	39.61
35	32.09
40	26.15
45	21.43

Temp(°C)	Resistance(kΩ)
50	17.65
55	14.62
60	12.17
65	10.18
70	8.555
75	7.224
80	6.129
85	5.222

Temp(°C)	Resistance(kΩ)
90	4.469
95	3.841
100	3.315
105	2.872
110	2.498
115	2.182
120	1.912
125	1.682



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For product improvement, specifications and appearance in this manual are subject to change without prior notice.